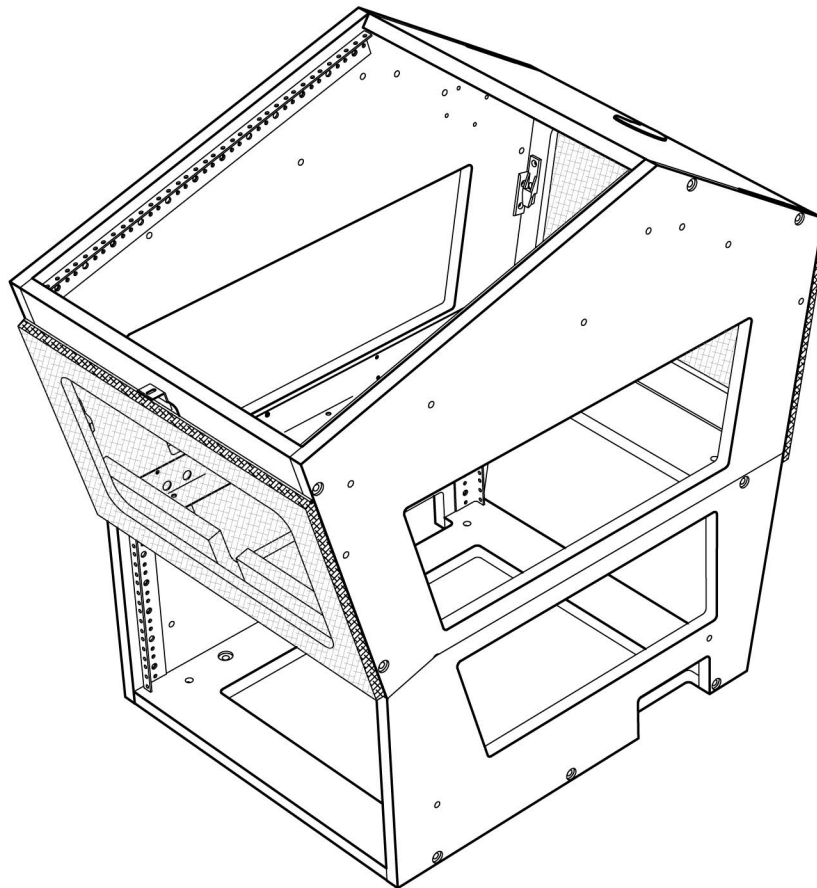


# Rack Pod Assembly Instructions



Thank you for your purchase from Sterling Modular Systems, Inc.  
We hope you have years of success with this finely engineered piece of furniture.

If you have any questions regarding assembly, missing or damaged pieces.  
Please contact us:

---

Telephone: 610-369-5802  
Email: [sales@sterlingmodular.com](mailto:sales@sterlingmodular.com)

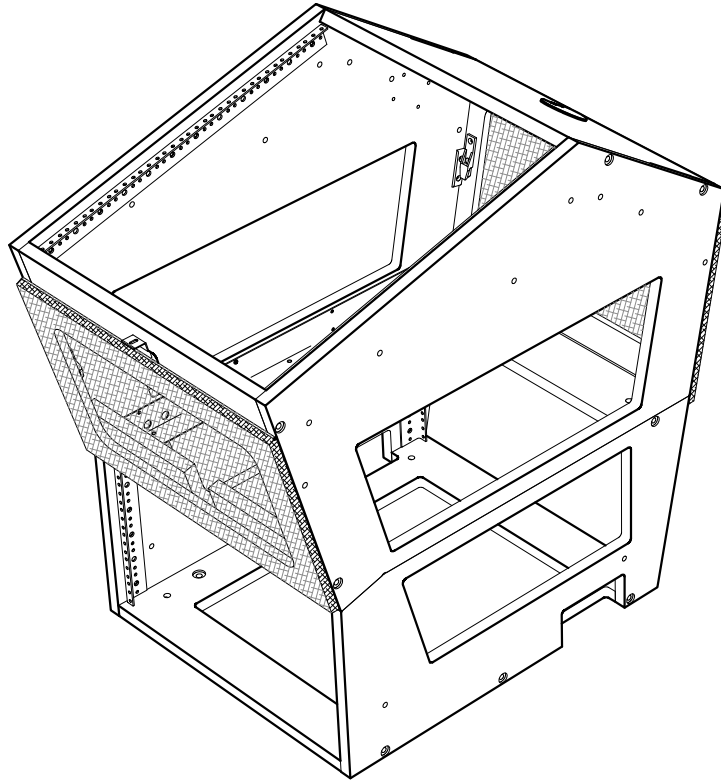
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Thank You,  
Sterling Modular Systems, Inc.

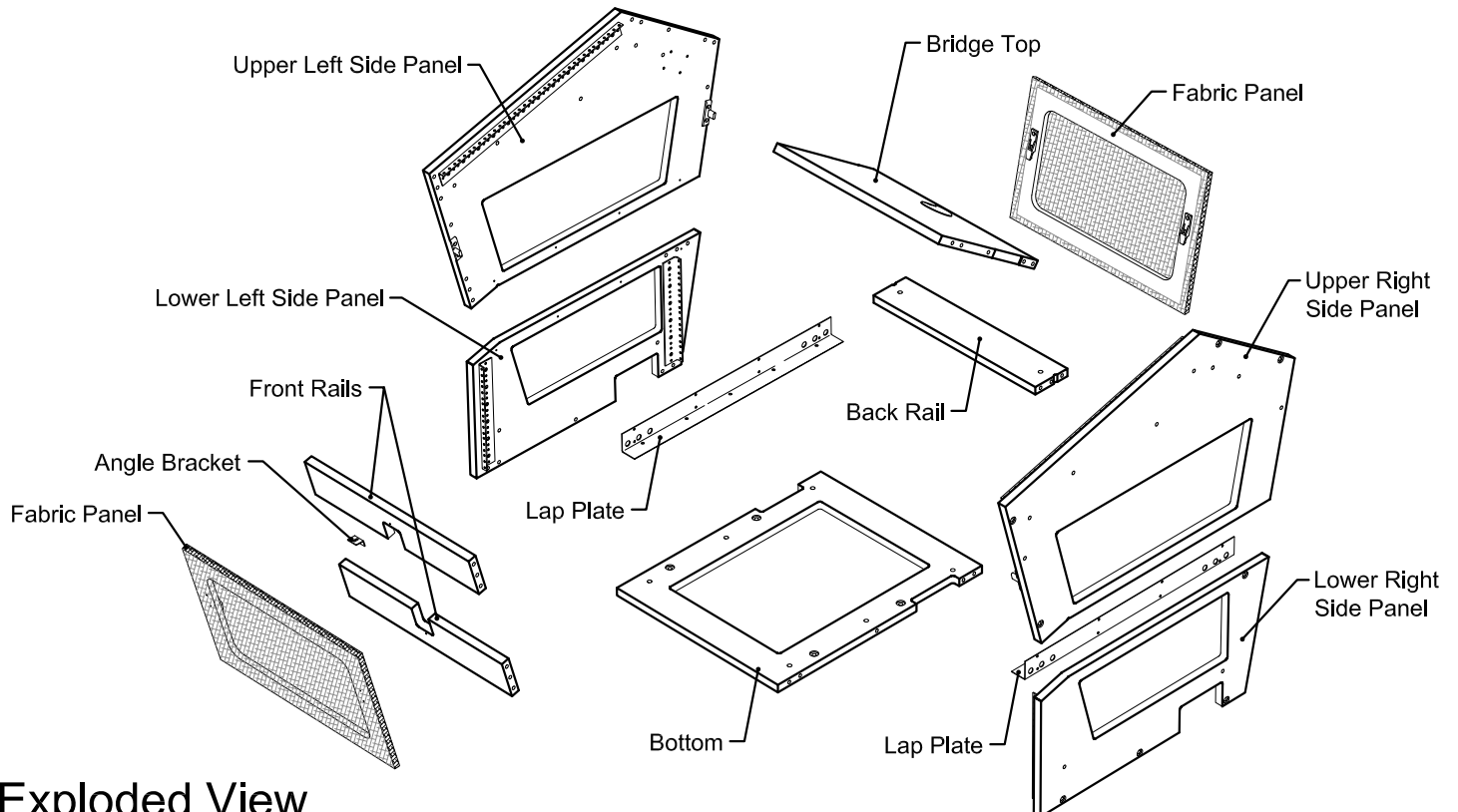


# Rack Pod Assembly Instructions

## Assembled Views



Assembled View

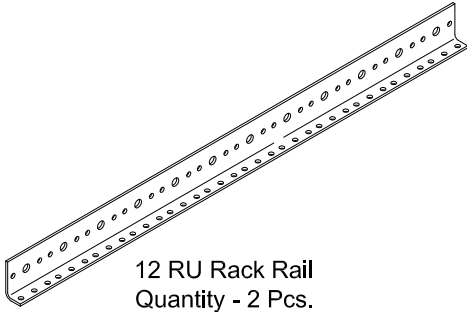


Exploded View

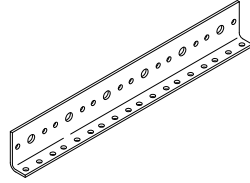


# Rack Pod Assembly Instructions

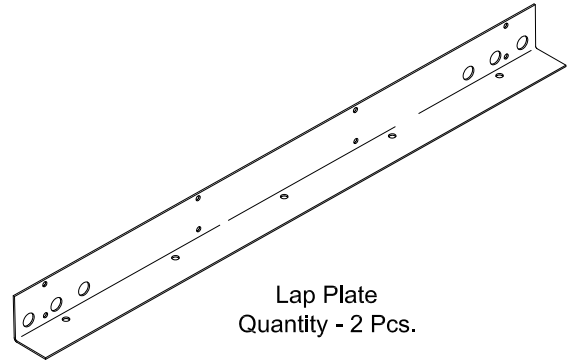
## Hardware



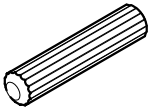
12 RU Rack Rail  
Quantity - 2 Pcs.



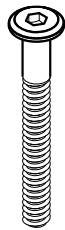
6 RU Rack Rail  
Quantity - 4 Pcs.



Lap Plate  
Quantity - 2 Pcs.



Wood Dowel  
22 Pcs.



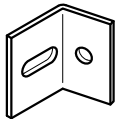
55mm X 1/4"-20 Connector Bolt  
Quantity - 16 Pcs.



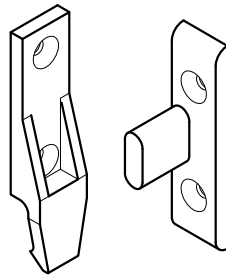
Varianta Screw  
Quantity - 28 Pcs.



Connector Nut  
Quantity - 16 Pcs.



Angle Bracket  
Quantity - 1 Pc.



Keku Clips  
Quantity - 4 Pcs.



#8 x 1/2" Flat Head Screw  
Quantity - 16 Pcs.

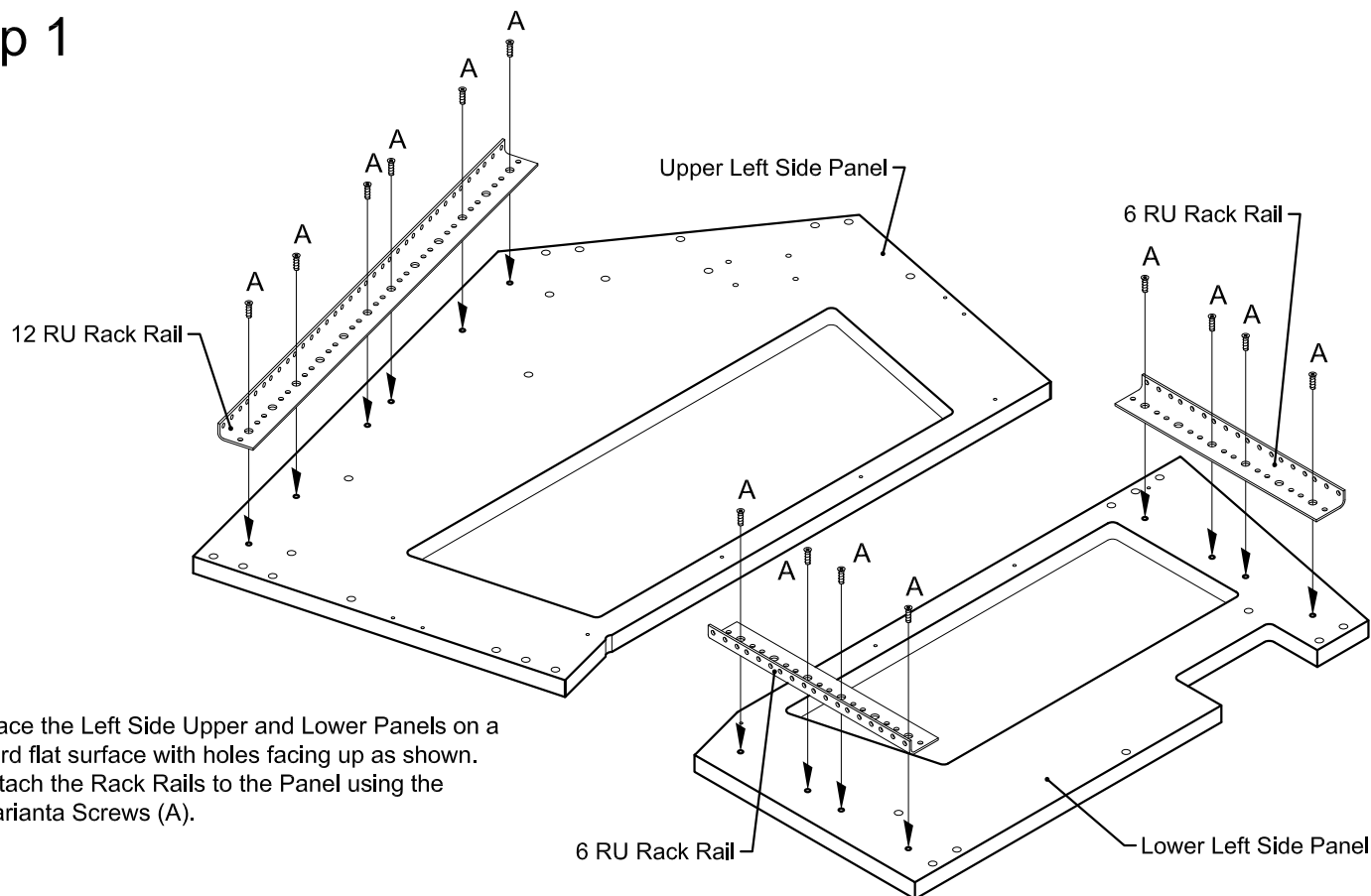


#8 x 5/8" Pan Head Screw  
Quantity - 17 Pcs.

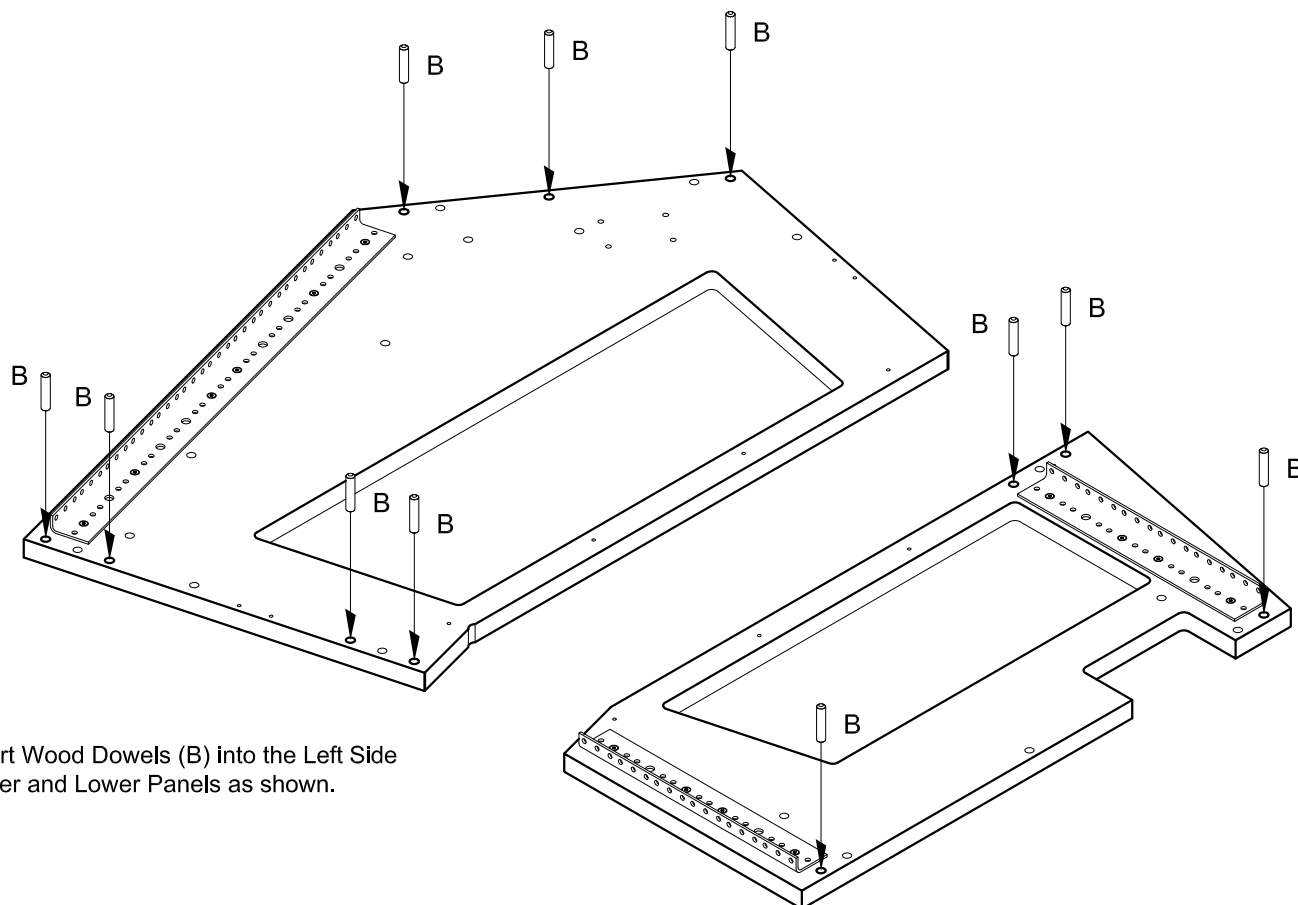
Note:  
Please unpack and organize all hardware prior to assembly.



## Step 1

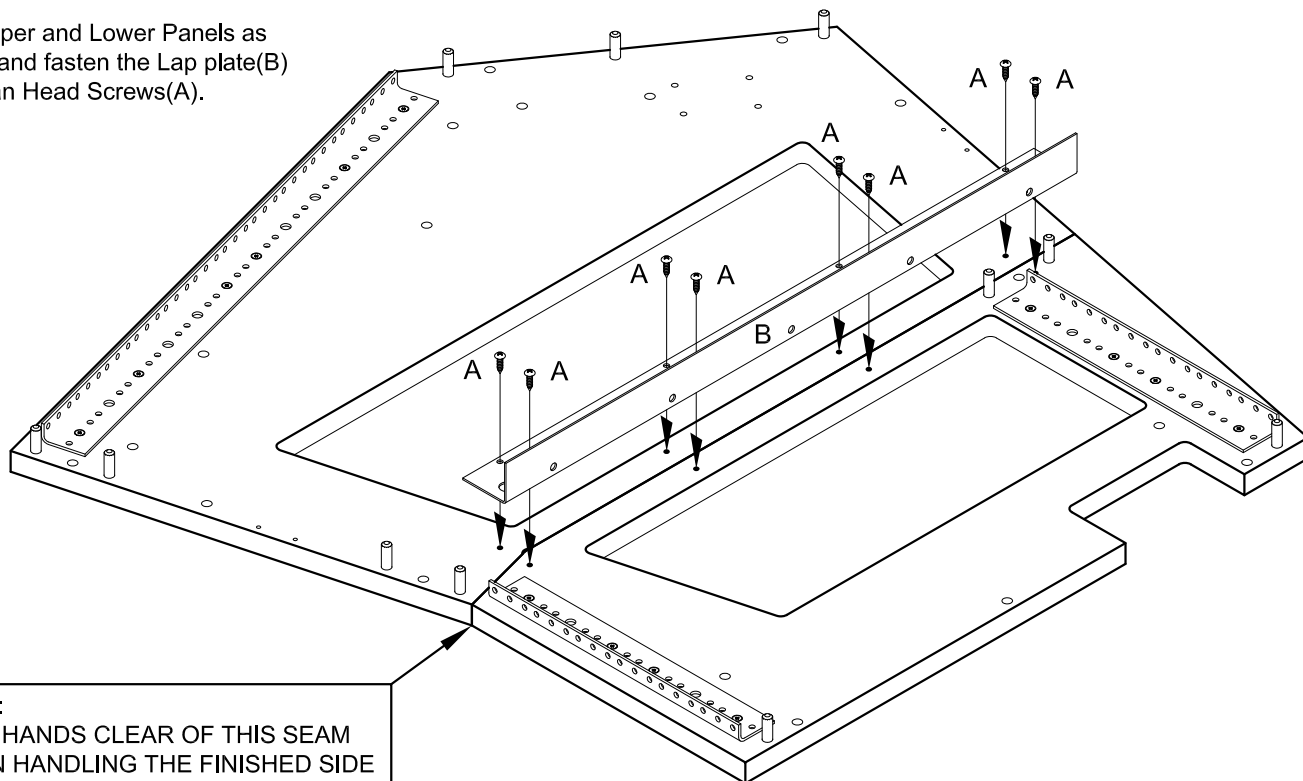


## Step 2



## Step 3

Align the Left Upper and Lower Panels as shown. Position and fasten the Lap plate(B) with #8 x 5/8" Pan Head Screws(A).



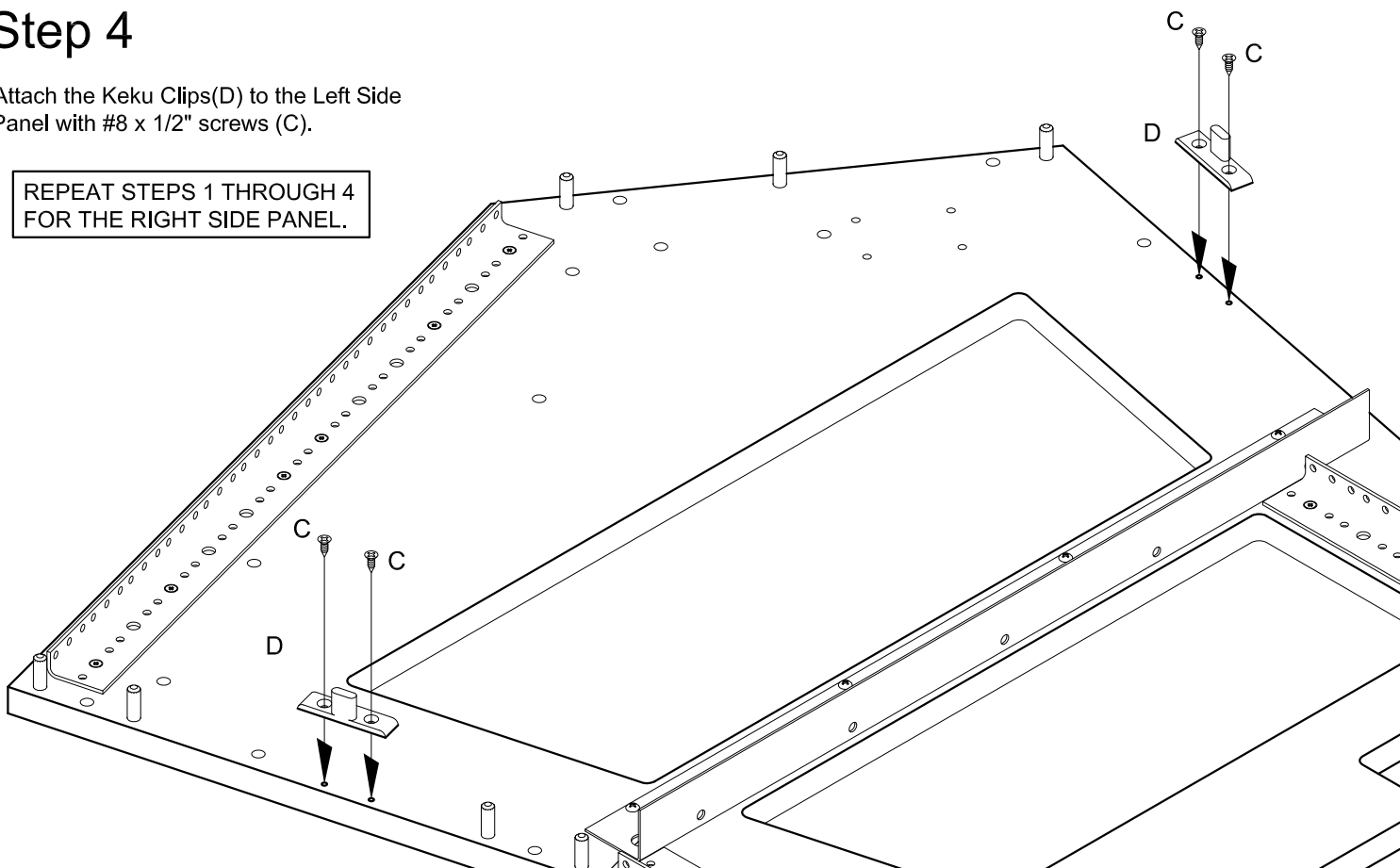
**X**

NOTE:  
KEEP HANDS CLEAR OF THIS SEAM  
WHEN HANDLING THE FINISHED SIDE  
TO AVOID FINGER PINCH.

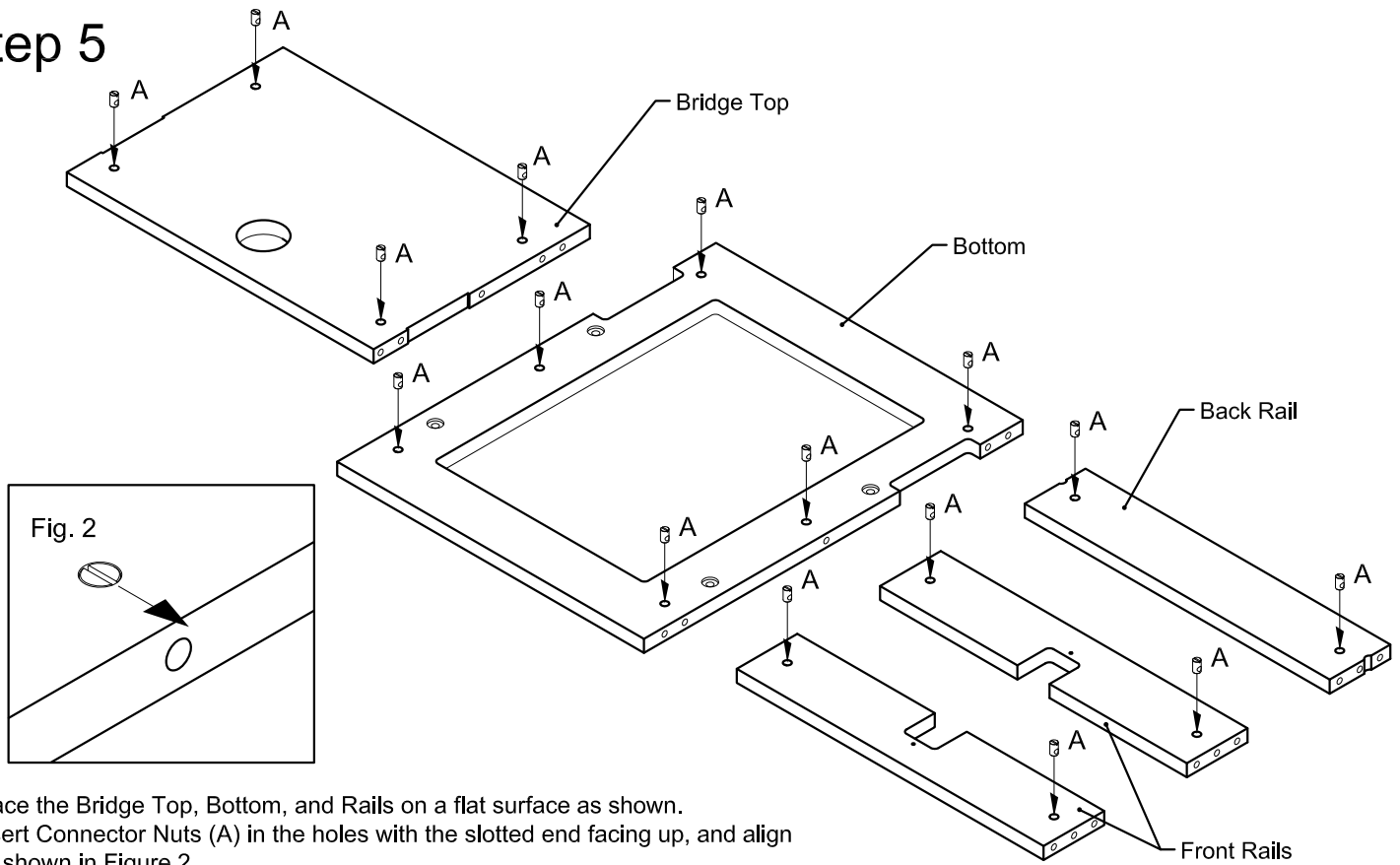
## Step 4

Attach the Keku Clips(D) to the Left Side Panel with #8 x 1/2" screws (C).

REPEAT STEPS 1 THROUGH 4  
FOR THE RIGHT SIDE PANEL.

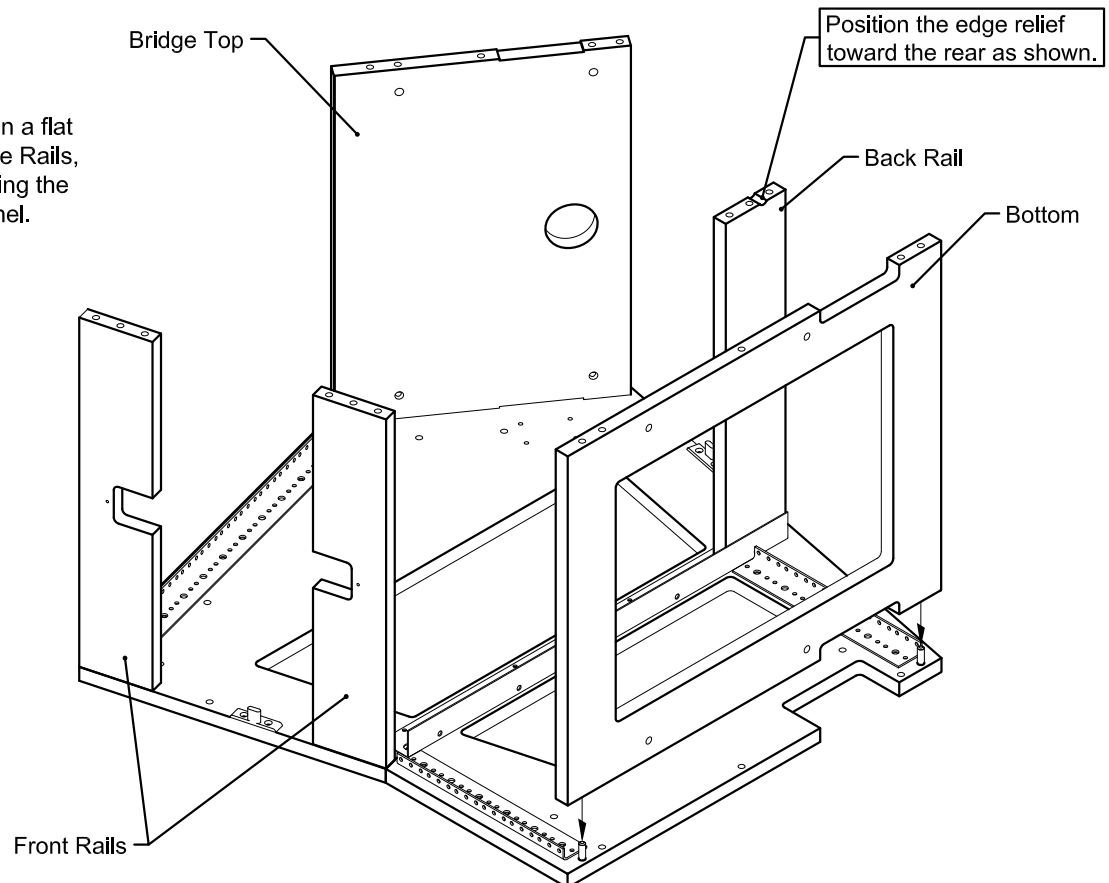


## Step 5



## Step 6

Place the Left Side Panel on a flat surface as shown. Insert the Rails, Bottom, and Bridge Top using the Dowels in the Left Side Panel.

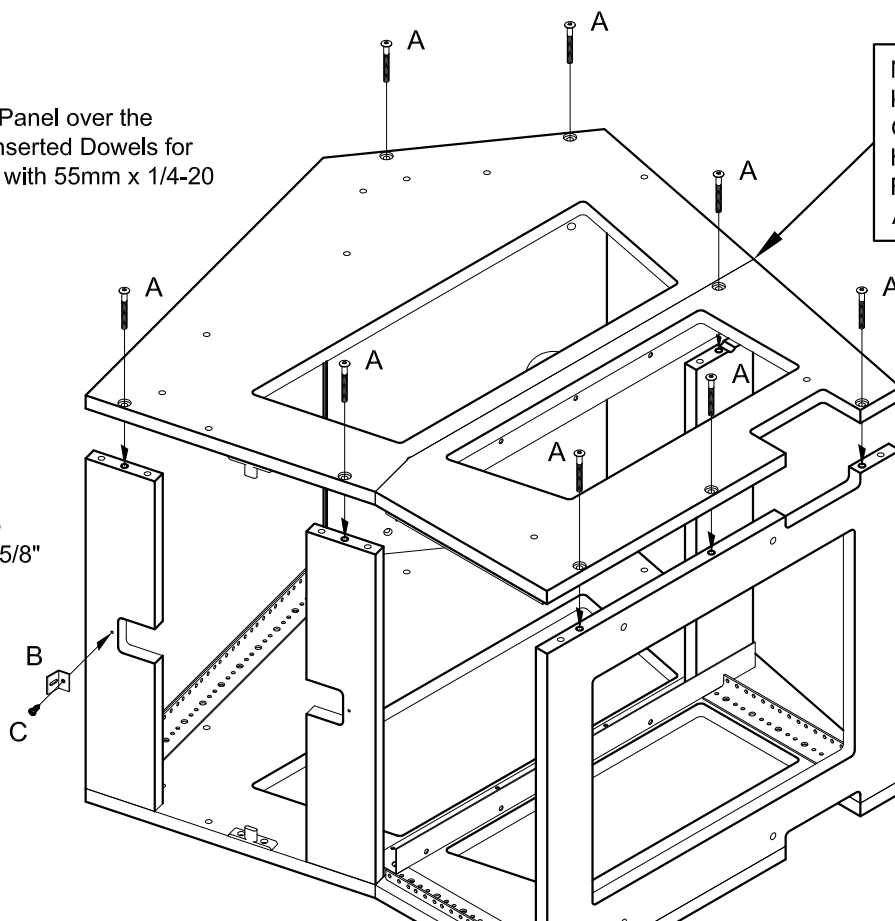


## Step 7

Place the Right Side Panel over the assembly using the inserted Dowels for alignment and fasten with 55mm x 1/4-20 Connector Bolts(A).

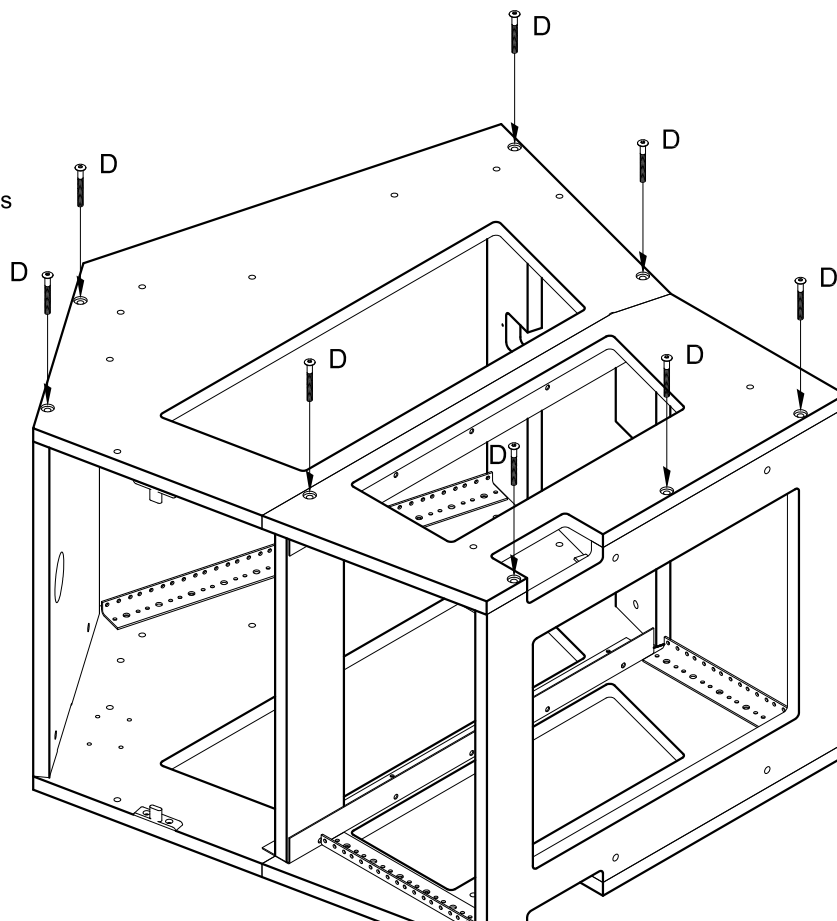
NOTE:  
KEEP HANDS CLEAR  
OF THIS SEAM WHEN  
HANDLING THE  
FINISHED SIDE TO  
AVOID FINGER PINCH.

Attach the Angle  
Bracket(B) to the Top  
Front Rail with a #8 x 5/8"  
Pan Head Screw(C).



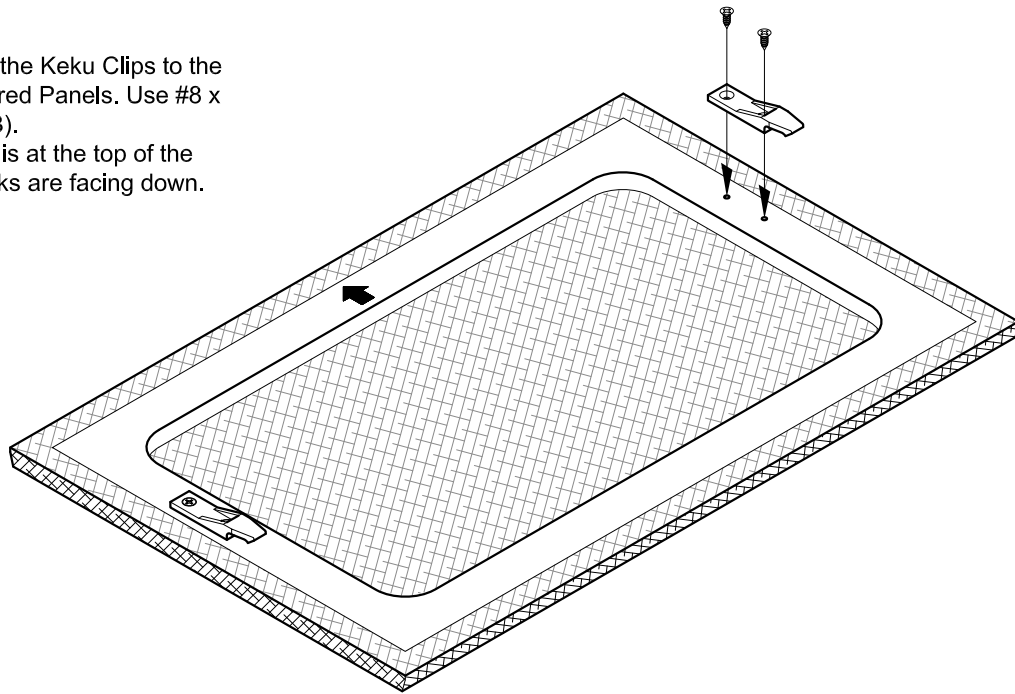
## Step 8

Flip the assembly on it's RIGHT side and attach the Left Side Panel with 55mm x 1/4-20 Connector Bolts(D) as shown.



## Step 9

Attach the Hook side of the Keku Clips to the back of the Fabric Covered Panels. Use #8 x 1/2" Flat Head Screws(B). Note that the "UP" label is at the top of the panel and the Keku hooks are facing down.



## Step 10

Attach the completed Fabric Panels as shown in Figure 3.

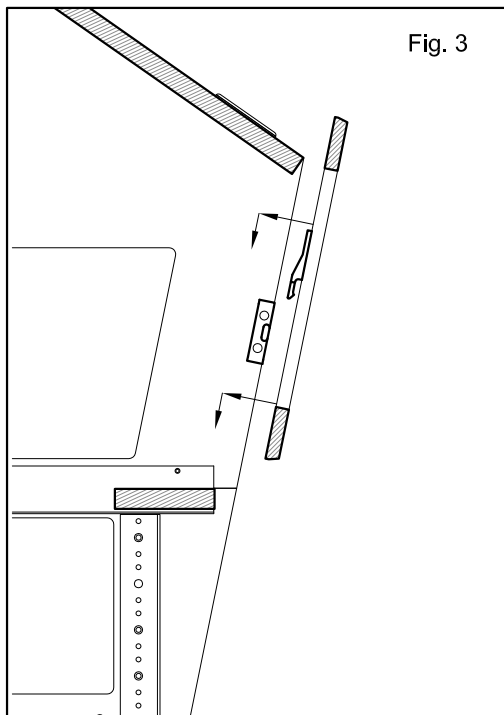


Fig. 3

**Note:**  
Do not attach the Fabric Panels until the entire console is assembled.

