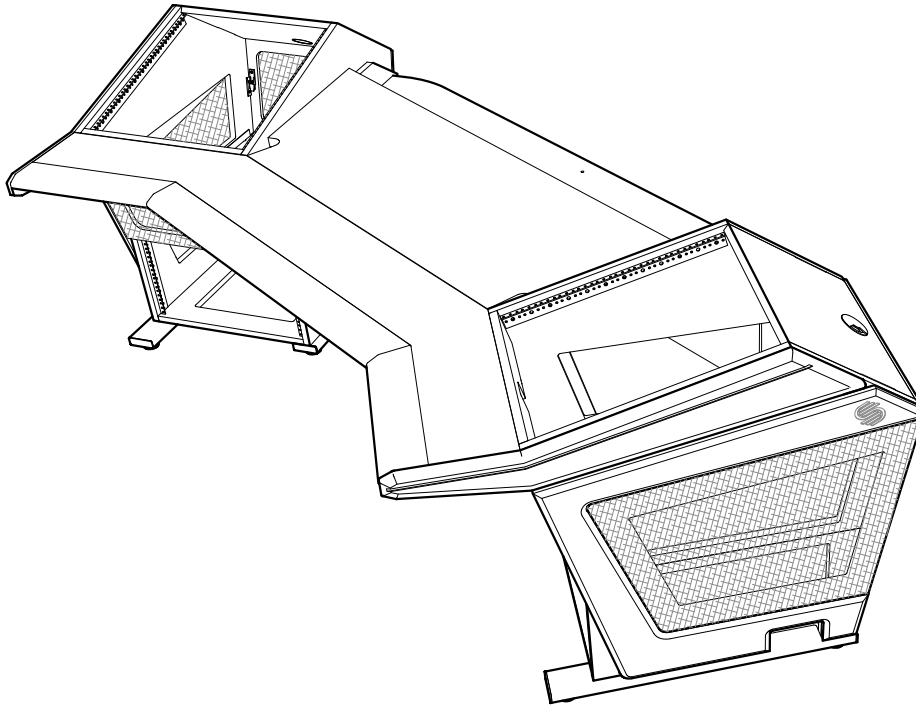


Plan F - Assembly Instructions



Thank you for your purchase from Sterling Modular Systems, Inc.
We hope you have years of success with this finely engineered piece of furniture.

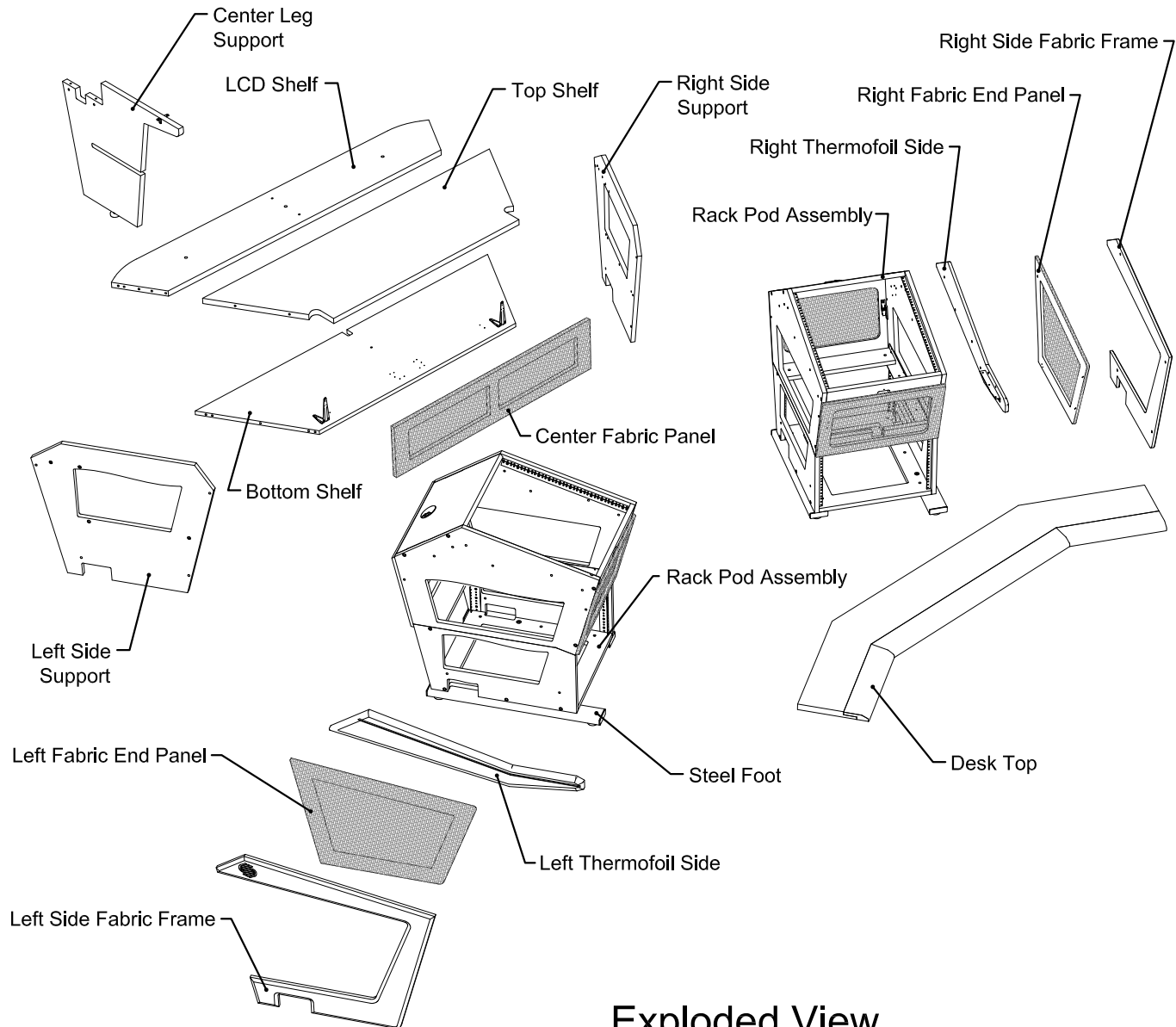
If you have any questions regarding assembly, missing or damaged pieces.
Please contact us:

Telephone: 610-369-5802 (8am to 3pm EST)
Email: sales@sterlingmodular.com

Thank You,
Sterling Modular Systems, Inc.



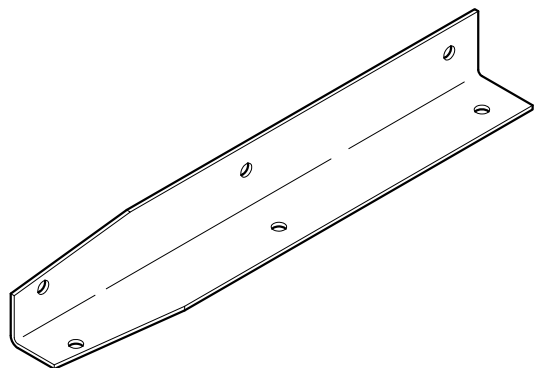
Plan F - Assembly Instructions



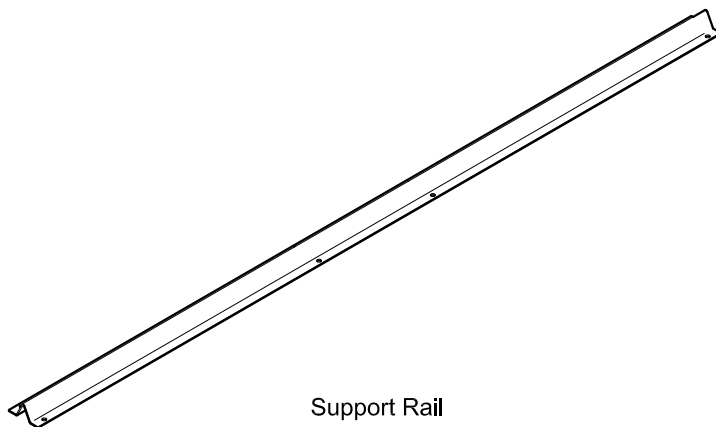
Plan F - Assembly Instructions

Hardware

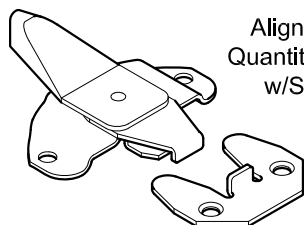
Note: Please unpack and organize all hardware prior to assembly.



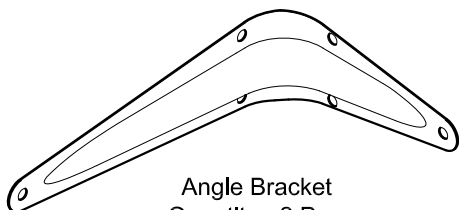
Desk Top Bracket
Quantity - 2 Pcs.



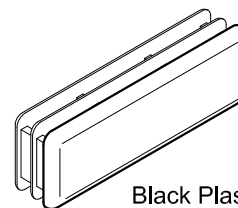
Support Rail
Quantity - 1 Pc.



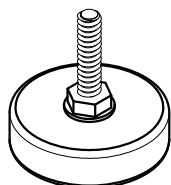
Align-N-lock
Quantity - 4 Pair
w/Screws



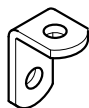
Angle Bracket
Quantity - 2 Pcs.



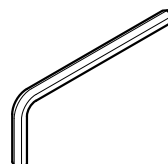
Black Plastic End Cap
Quantity - 8 Pcs.



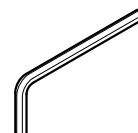
Leveler
Quantity - 9 Pcs.



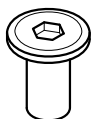
11 Gauge Bracket
Quantity - 2 Pcs.



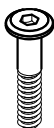
5mm
Allen Wrench



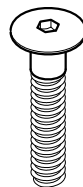
5/32"
Allen Wrench



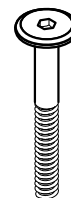
17mm Tube Nut
Quantity - 8 Pcs.



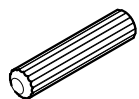
30mm x 1/4"-20
Connector Bolt
Quantity - 24 Pcs.



40mm x 5/16"-18
Connector Bolt
Quantity - 8 Pcs.



55mm x 1/4"-20
Connector Bolt
Quantity - 14 Pcs.



Wood Dowel
16 Pcs.



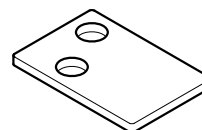
Connector Nut
Quantity - 14 Pcs.



#8 x 5/8"
Pan Head Screw
Quantity - 38 Pcs.



#8 x 1/2"
Flat Head Screw
Quantity - 12 Pcs.



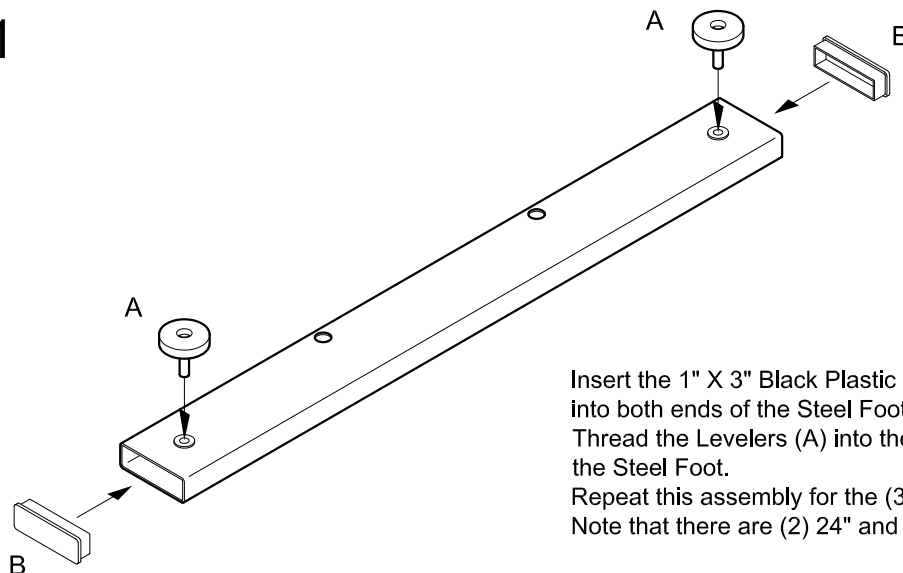
Aluminum Tab
Quantity - 6 Pcs.



Black PVC Cap
Quantity - 8 Pcs.



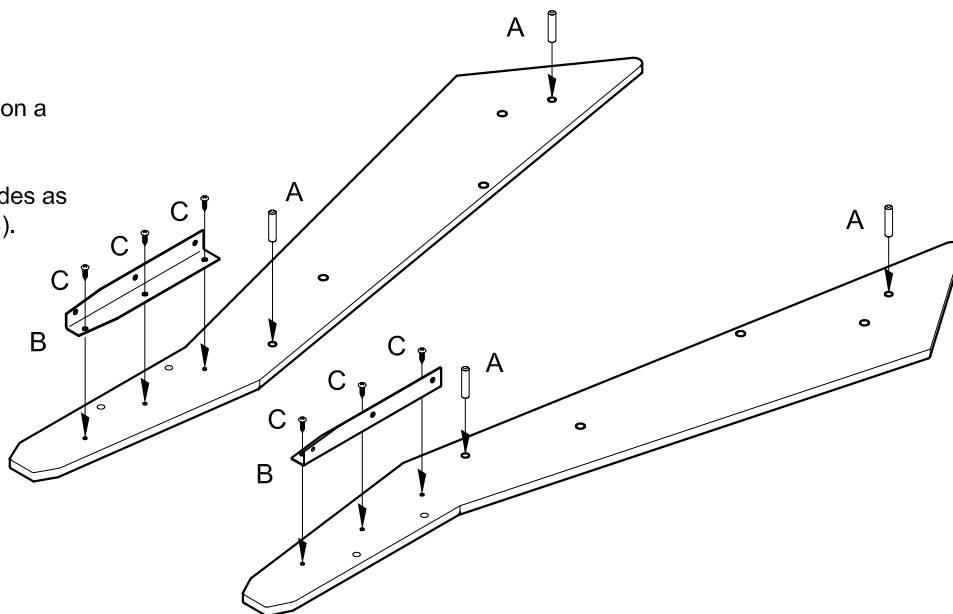
Step 1



Insert the 1" X 3" Black Plastic End Caps (B) into both ends of the Steel Foot.
Thread the Levelers (A) into the outer holes of the Steel Foot.
Repeat this assembly for the (3) remaining Feet.
Note that there are (2) 24" and (2) 28" Feet.

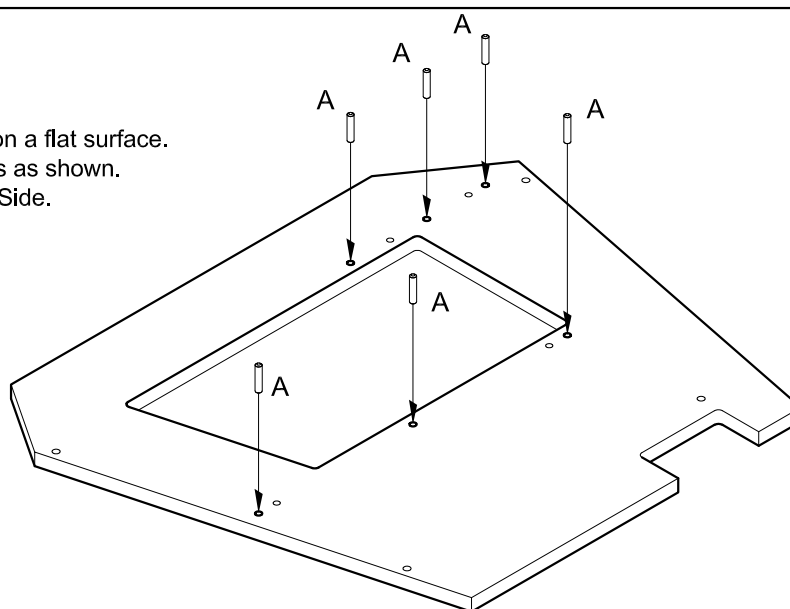
Step 2

Place the Right and Left Thermofoil Sides on a flat surface as shown.
Insert the Wood Dowels (A) into the Sides.
Attach the Desk Top Brackets (B) to the Sides as shown with #8 x 5/8" Pan Head Screws (C).



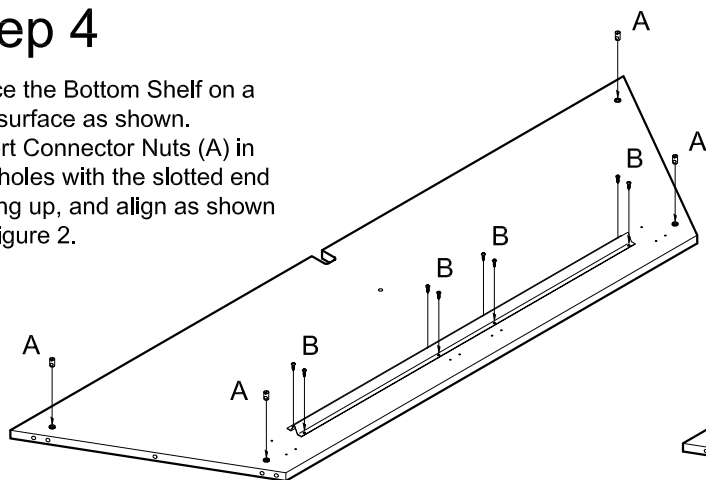
Step 3

Place the Left Side Support Panel on a flat surface.
Insert Wood Dowels (A) in the holes as shown.
Repeat this assembly for the Right Side.

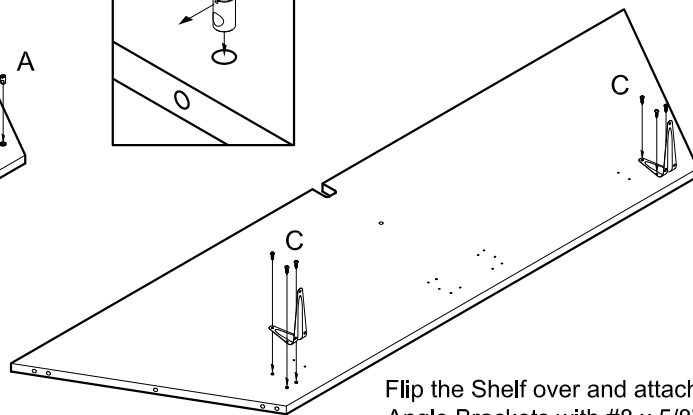
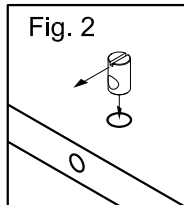


Step 4

Place the Bottom Shelf on a flat surface as shown. Insert Connector Nuts (A) in the holes with the slotted end facing up, and align as shown in Figure 2.



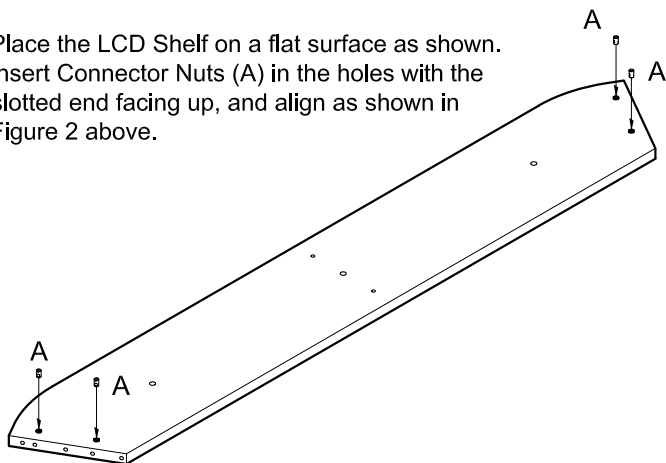
Attach the Support Rail with #8 x 5/8" Pan Head Screws (B).



Flip the Shelf over and attach the Angle Brackets with #8 x 5/8" Pan Head Screws (C).

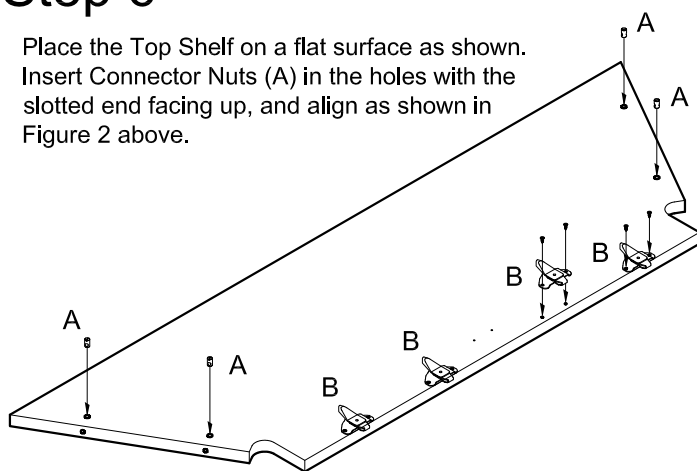
Step 5

Place the LCD Shelf on a flat surface as shown. Insert Connector Nuts (A) in the holes with the slotted end facing up, and align as shown in Figure 2 above.



Step 6

Place the Top Shelf on a flat surface as shown. Insert Connector Nuts (A) in the holes with the slotted end facing up, and align as shown in Figure 2 above.



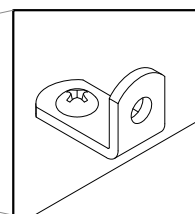
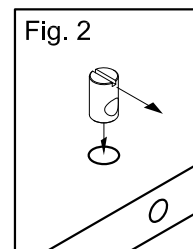
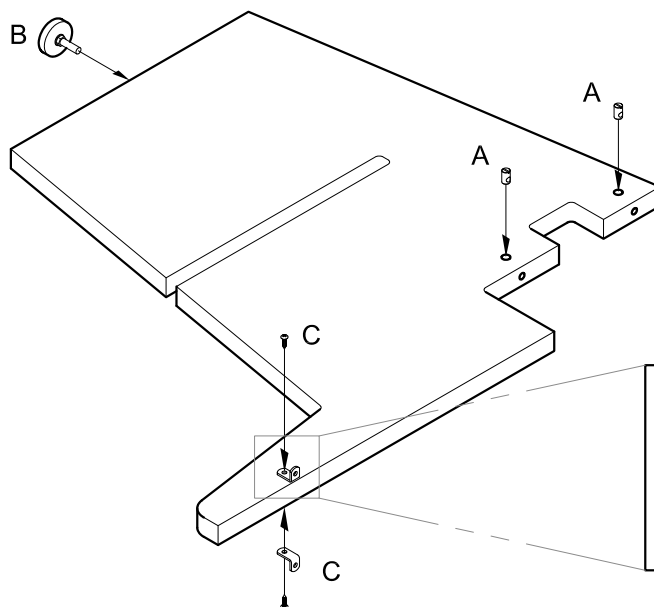
Attach the Align-N-Locks (Lever portion B) with screws included in the Align-N-Lock Package.

Step 7

Place the Center Leg Support on a flat surface as shown. Insert Connector Nuts (A) in the holes with the slotted end facing up, and align as shown in Figure 2.

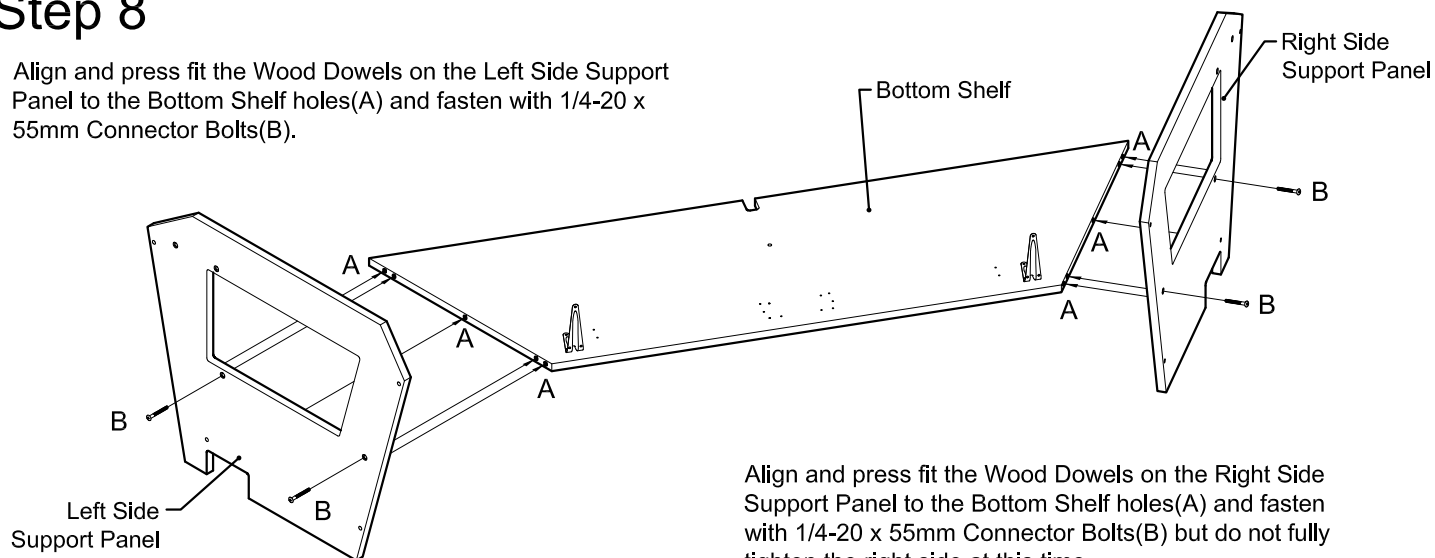
Thread Leveler (B) into the bottom of the leg as shown.

Fasten the 11 Gauge Angle Brackets to both sides of the Leg as shown using #8 x 5/8" Pan Head Screws (C).



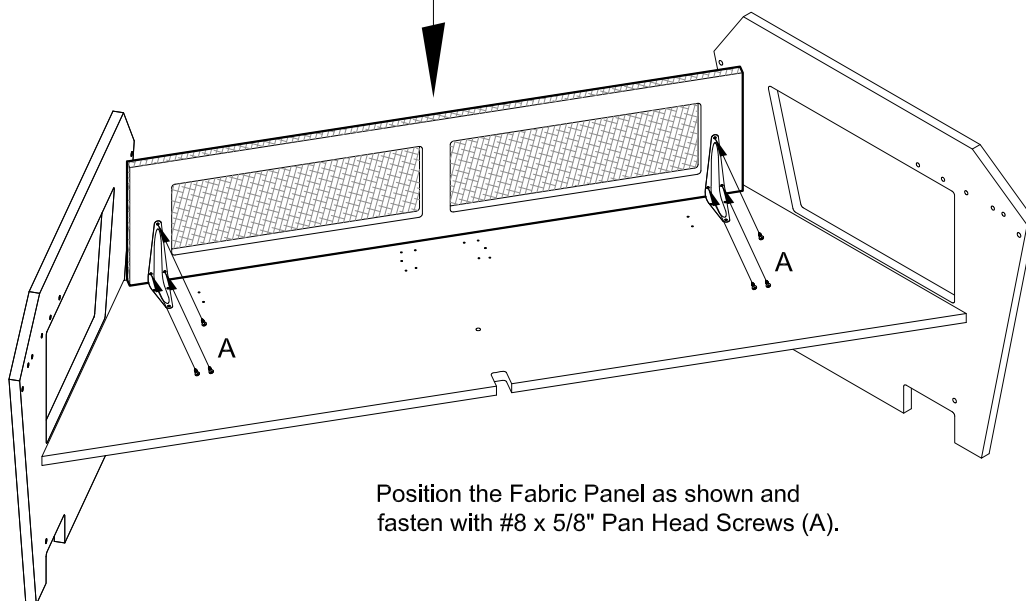
Step 8

Align and press fit the Wood Dowels on the Left Side Support Panel to the Bottom Shelf holes(A) and fasten with 1/4-20 x 55mm Connector Bolts(B).



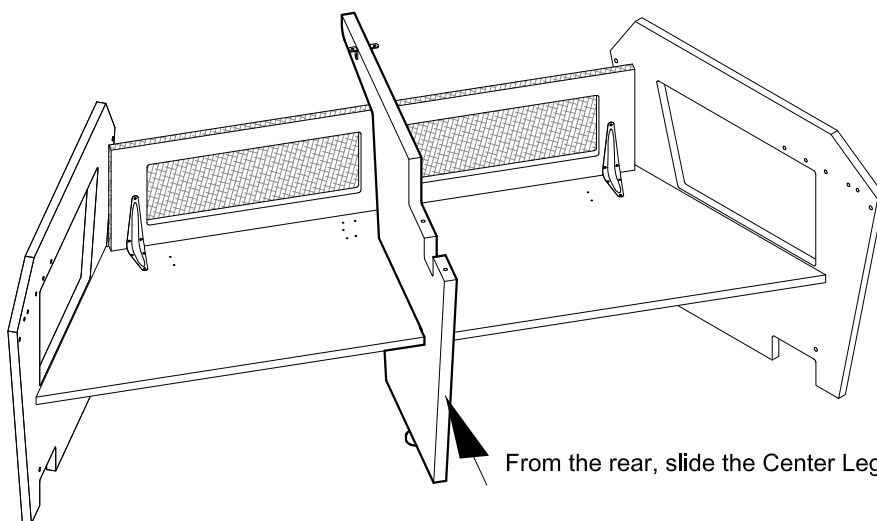
Align and press fit the Wood Dowels on the Right Side Support Panel to the Bottom Shelf holes(A) and fasten with 1/4-20 x 55mm Connector Bolts(B) but do not fully tighten the right side at this time.

Step 9



Position the Fabric Panel as shown and fasten with #8 x 5/8" Pan Head Screws (A).

Step 10

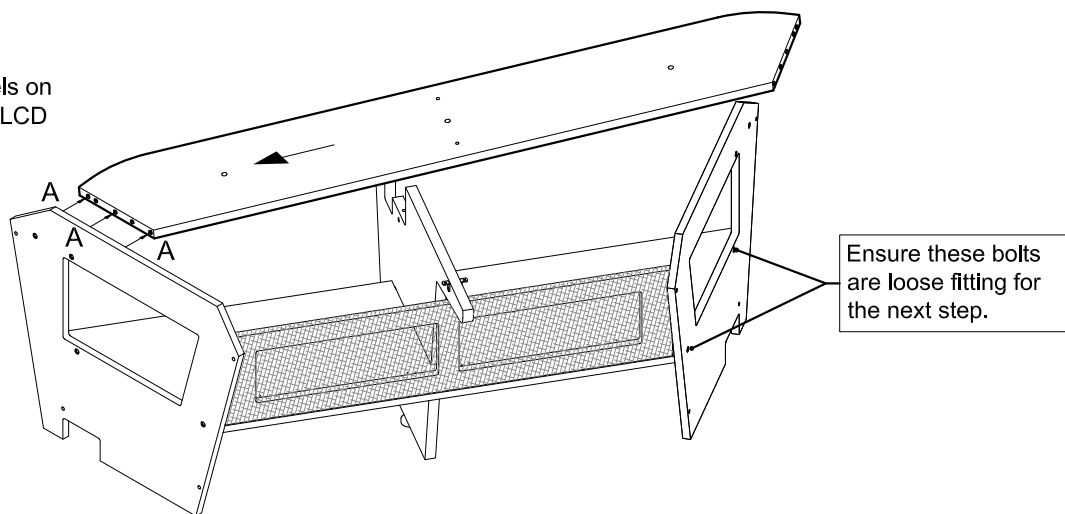


From the rear, slide the Center Leg Support into the position shown.



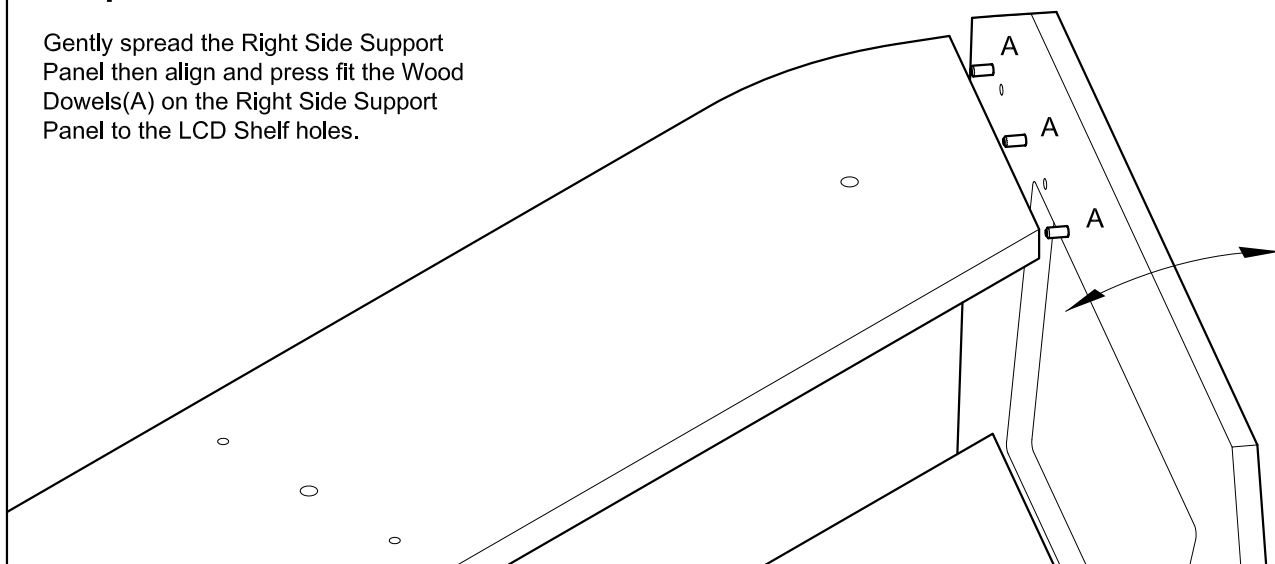
Step 11

Align and press fit the Wood Dowels on the Left Side Support Panel to the LCD Shelf holes(A)



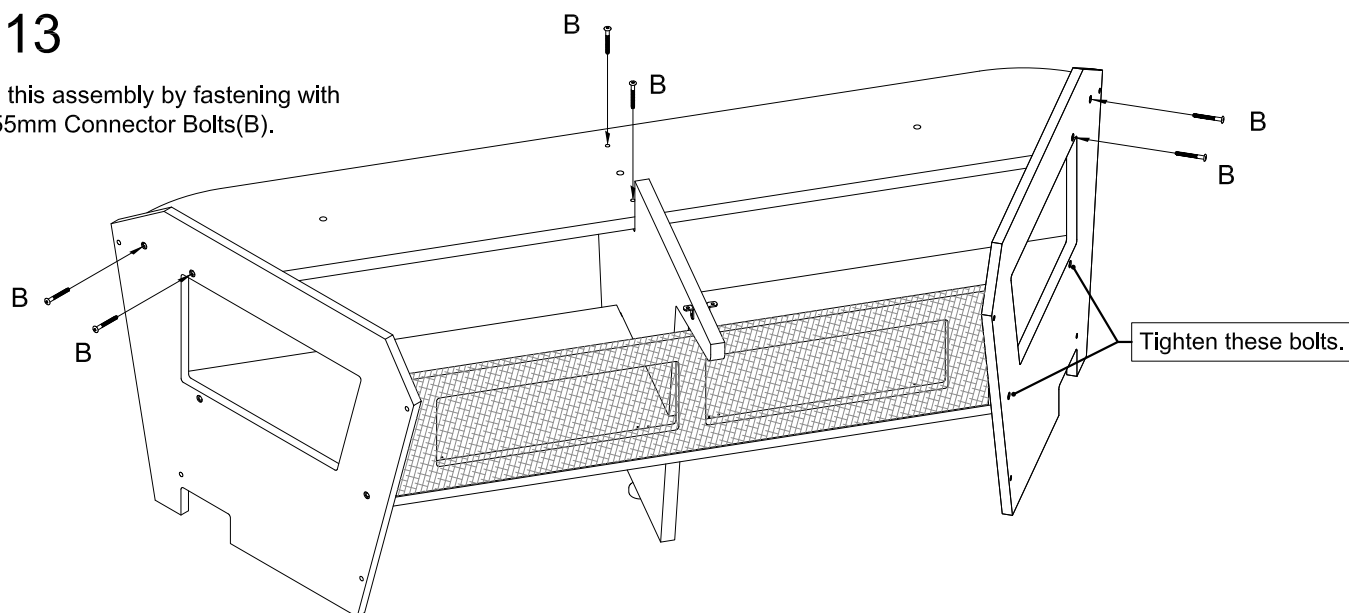
Step 12

Gently spread the Right Side Support Panel then align and press fit the Wood Dowels(A) on the Right Side Support Panel to the LCD Shelf holes.

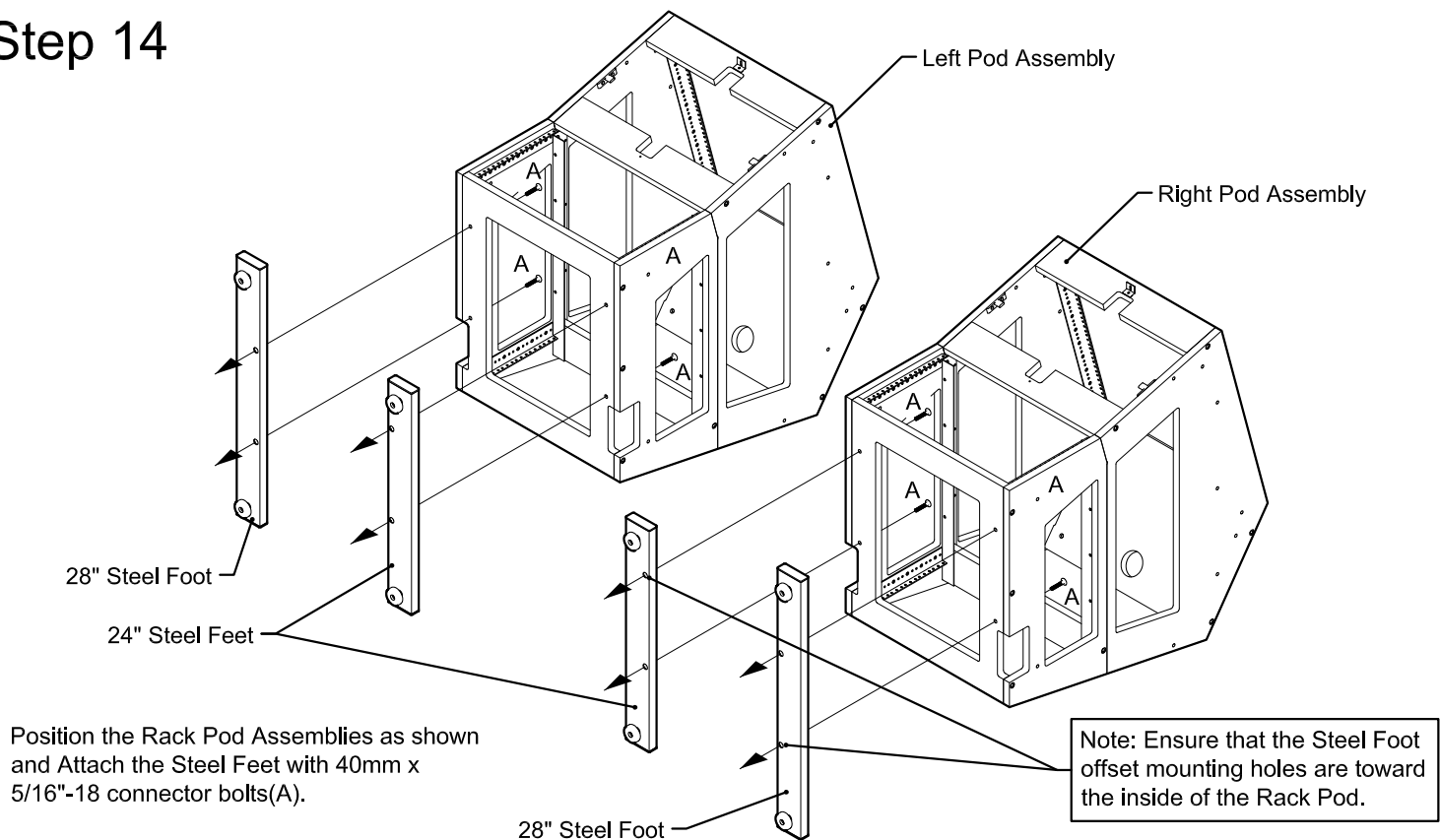


Step 13

Complete this assembly by fastening with 1/4-20 x 55mm Connector Bolts(B).

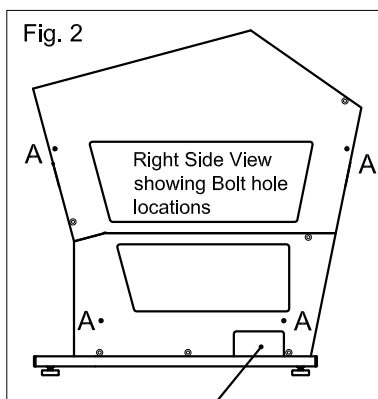


Step 14



Step 15

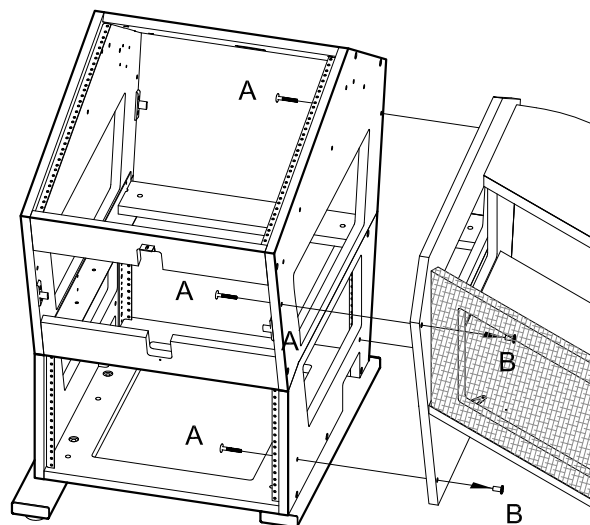
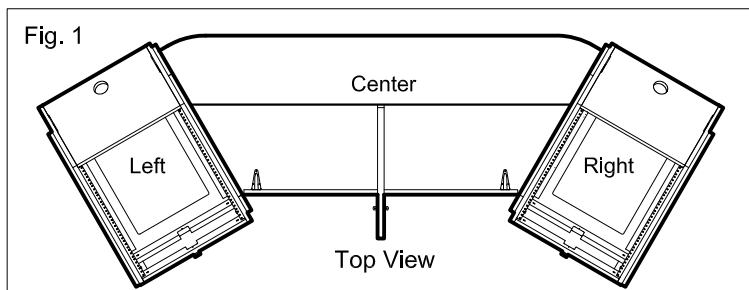
Note:
For this step it is recommended to have a helper. The size and weight of these items may prove to be difficult for one person.



Tip:
To aid in bolt hole alignment, match the lower cut-outs between sections.

Fasten the Pods to the Center Section using 30mm x 1/4"-20 connector bolts(A) through the inside of the Pods and fasten with 17mm Tube Nuts(B).

Position Both Pods and the Center Section as shown in Fig. 1. When aligned properly, the Center Section sides will rest on top of the Pods Steel Feet.

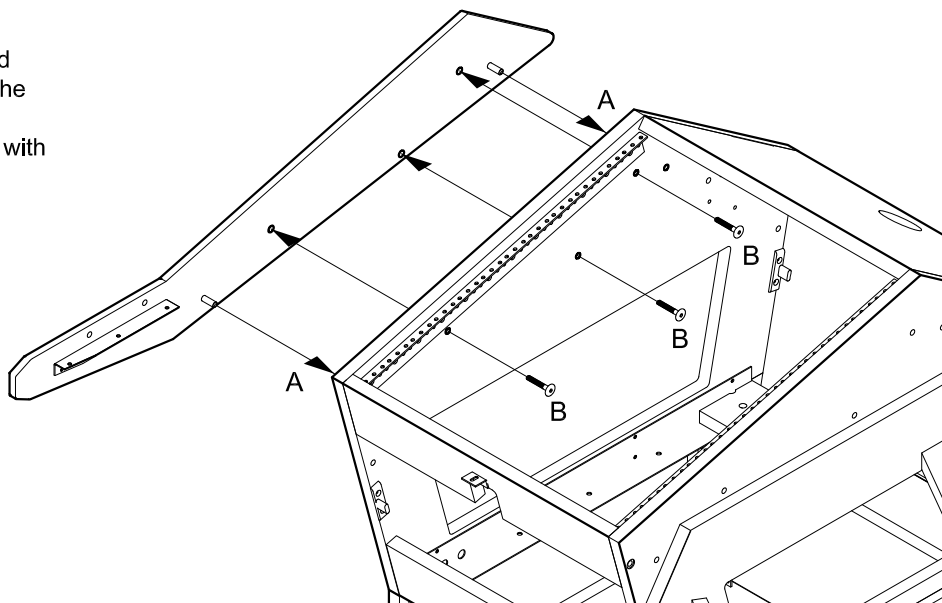
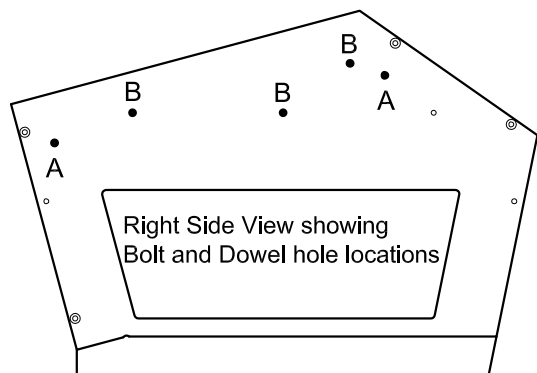


Step 16

Attach the Left Thermofoil Side by aligning the Wood Dowels(A) with the proper holes, and press fit onto the Rack Pod Side.

Fasten the Left Thermofoil Side from inside the Pod with 30mm x 1/4-20 Connector Bolts(B).

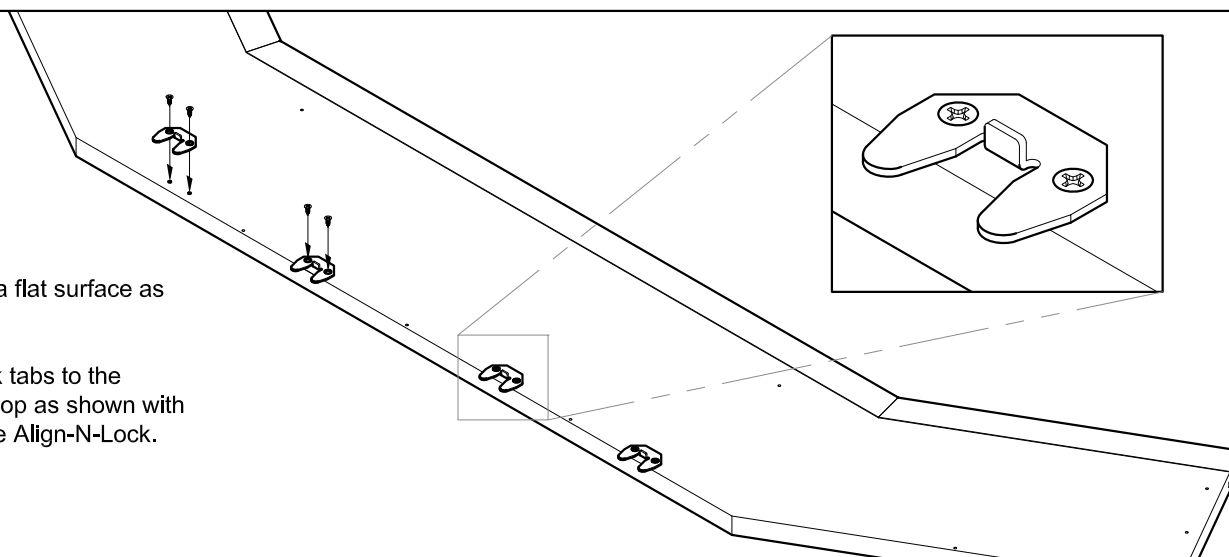
Repeat this for the Right Side.



Step 17

Place the Desk Top on a flat surface as shown.

Fasten the Align-N-Lock tabs to the underside of the Desk Top as shown with screws included with the Align-N-Lock.

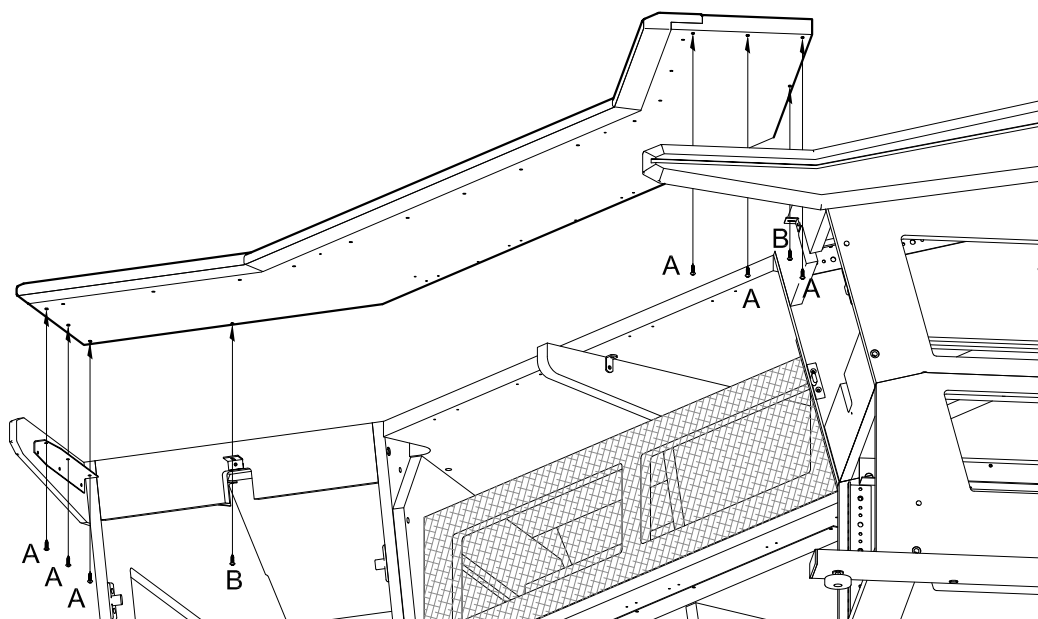


Step 18

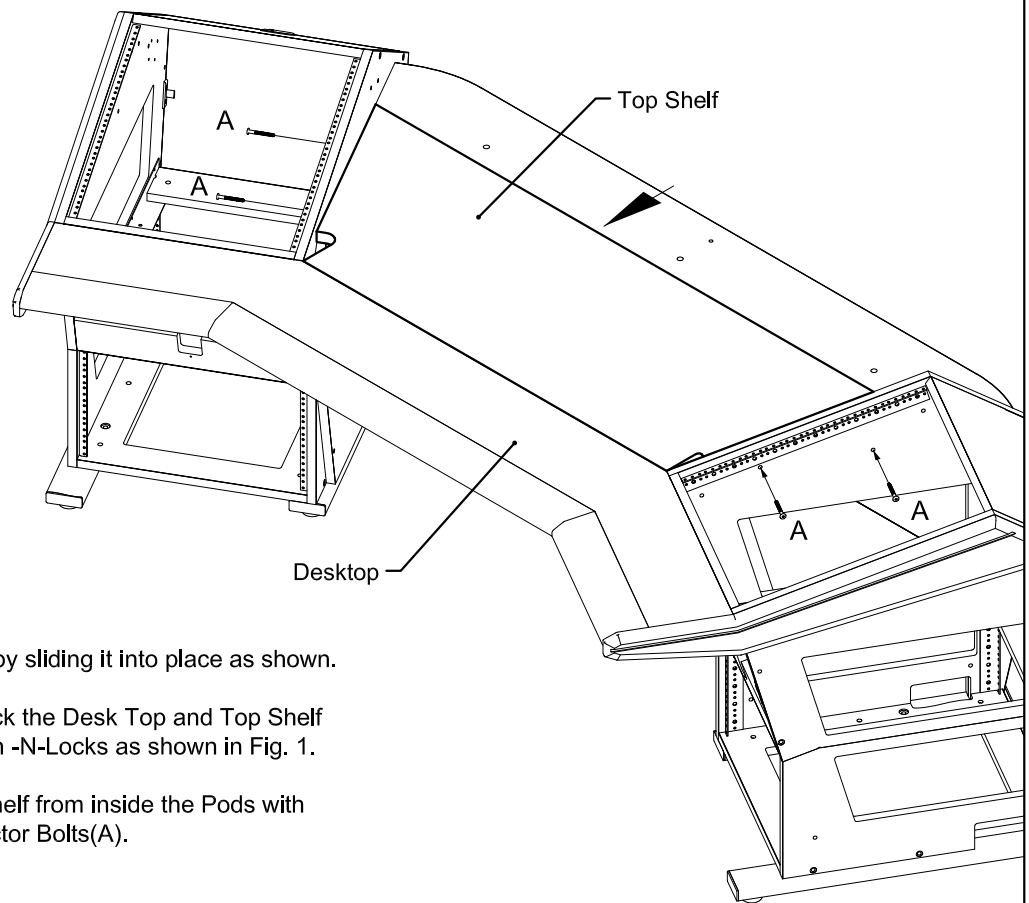
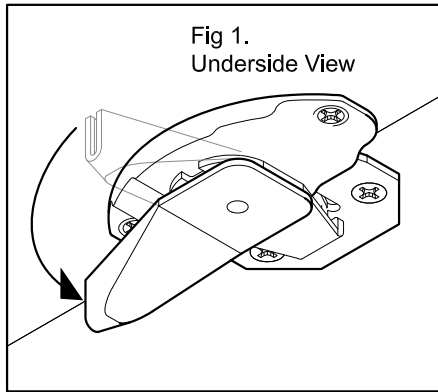
Place the Desk Top onto the Desk Top Brackets as shown.

Align Desk Top with Bracket Holes and fasten with #8 x 5/8" Pan Head Screws(A).

Fasten the Desk Top to the Center Angle Brackets with #8 x 5/8" Pan Head Screws(B).



Step 19



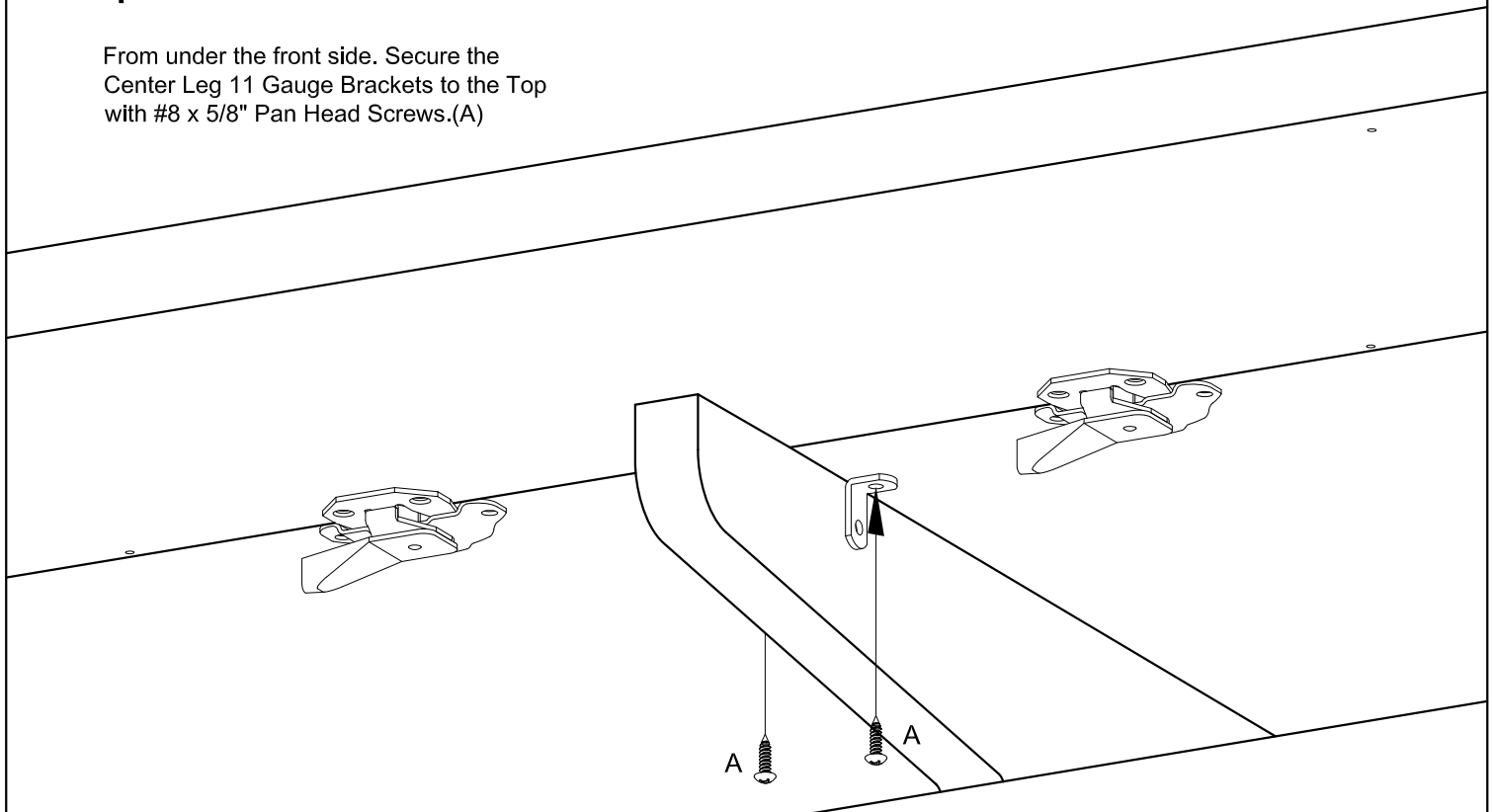
Position the Top Shelf by sliding it into place as shown.

From the underside, lock the Desk Top and Top Shelf together using the Align -N-Locks as shown in Fig. 1.

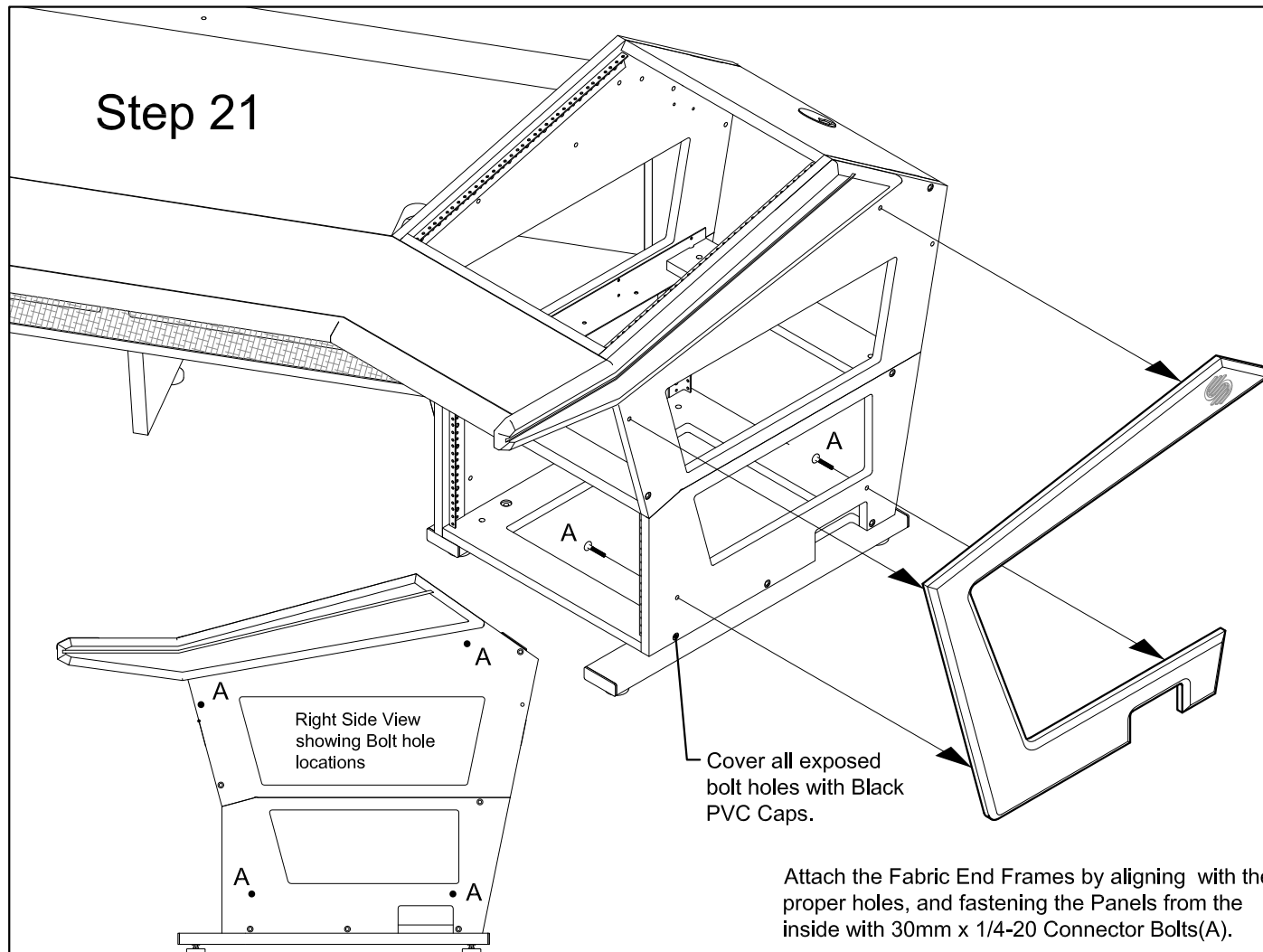
Next secure the Top Shelf from inside the Pods with 55mm x 1/4-20 Connector Bolts(A).

Step 20

From under the front side. Secure the Center Leg 11 Gauge Brackets to the Top with #8 x 5/8" Pan Head Screws.(A)

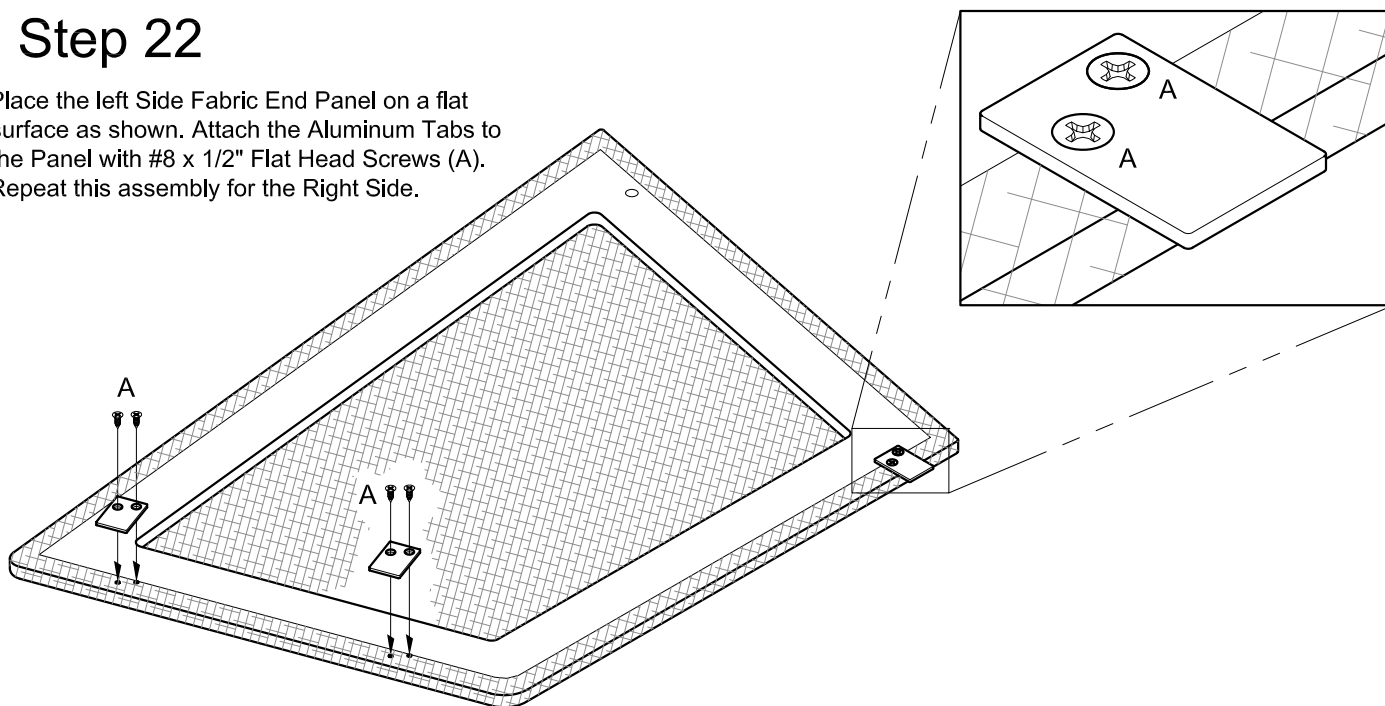


Step 21

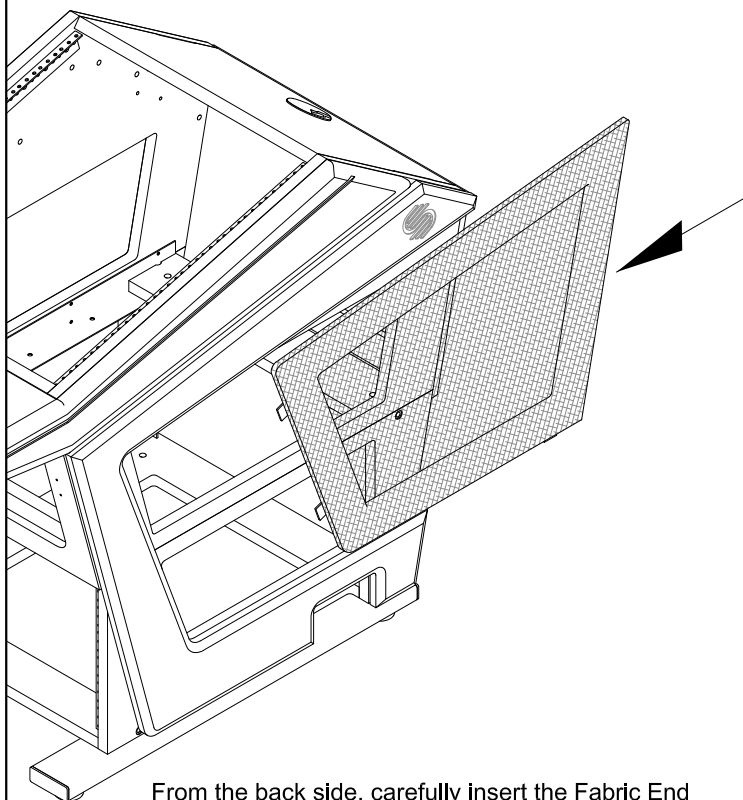


Step 22

Place the left Side Fabric End Panel on a flat surface as shown. Attach the Aluminum Tabs to the Panel with #8 x 1/2" Flat Head Screws (A). Repeat this assembly for the Right Side.

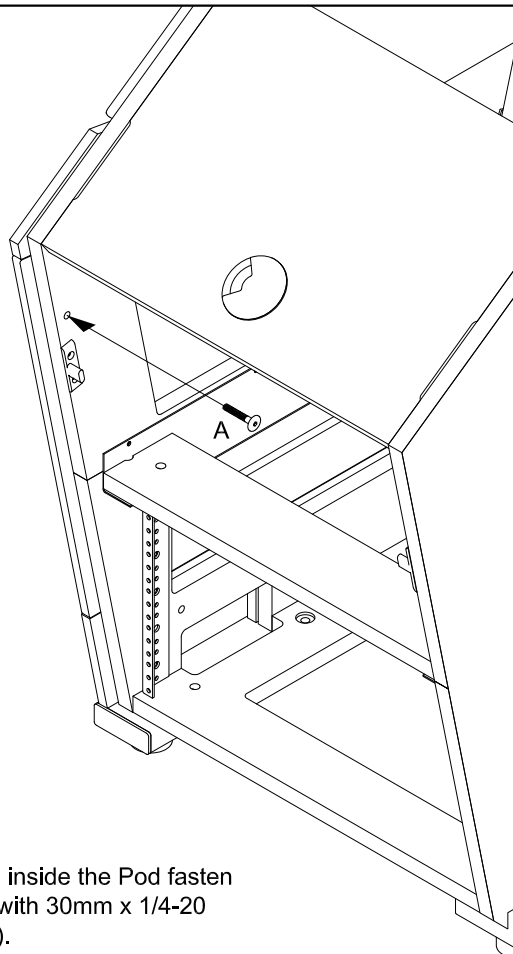


Step 23



From the back side, carefully insert the Fabric End Panels into the Fabric Frames as shown. Be sure to keep the Aluminum Tabs behind the Frame.

Step 24



From the back and inside the Pod fasten the Fabric Panels with 30mm x 1/4-20 Connector Bolts(A).

Step 25

Attach the Front and Rear Fabric Panels as shown.

Note:
Do not attach the Fabric Panels until the entire console is assembled.

