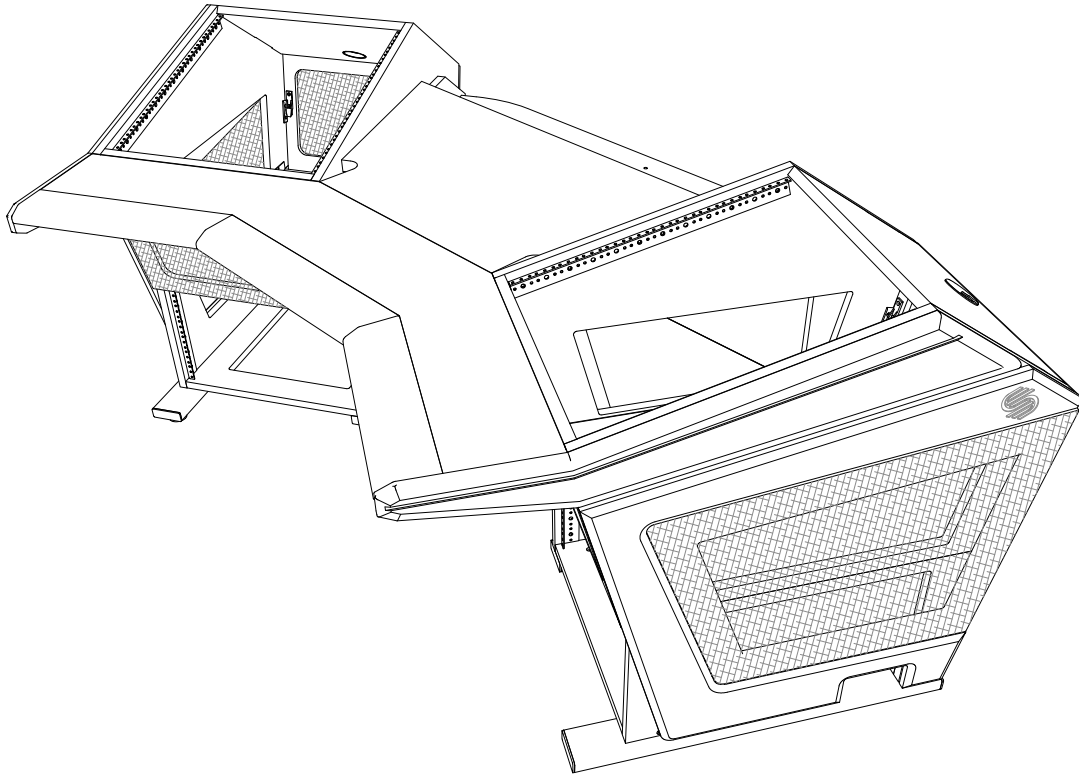


Plan D - Assembly Instructions



Thank you for your purchase from Sterling Modular Systems, Inc.
We hope you have years of success with this finely engineered piece of furniture.

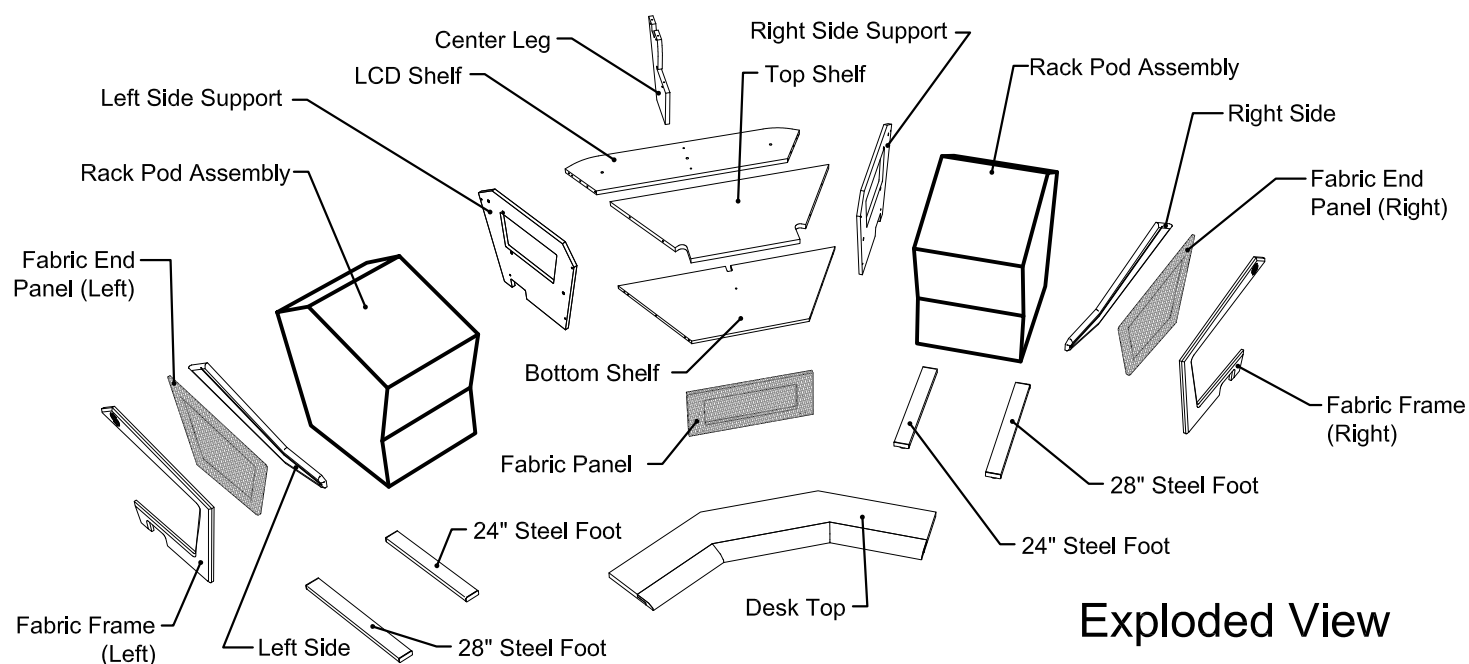
If you have any questions regarding assembly, missing or damaged pieces.
Please contact us:

Telephone: 610-369-5802 (8am to 3pm EST)
Email: sales@sterlingmodular.com

Thank You,
Sterling Modular Systems, Inc.

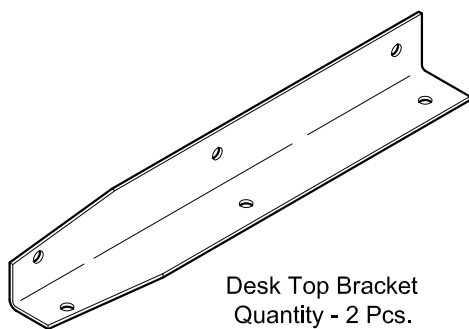


Components

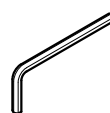


Hardware

Note:
Please unpack and organize all components and hardware prior to assembly.



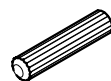
#8 x 5/8" Pan Head Screw
Quantity - 26 Pcs.



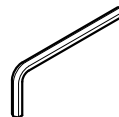
5/32" Allen Wrench



Black PVC Cap
Quantity - 12 Pcs.



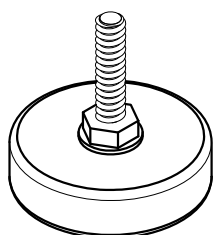
Wood Dowel
18 Pcs.



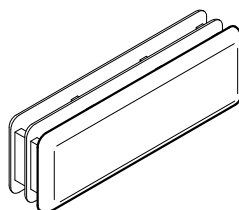
5mm Allen Wrench



Connector Nut
Quantity - 15 Pcs.



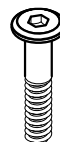
Leveler
Quantity - 9 Pcs.



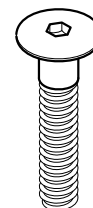
Black Plastic End Cap
Quantity - 8 Pcs.



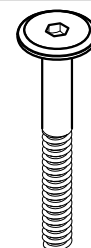
17mm Tube Nut
Quantity - 8 Pcs.



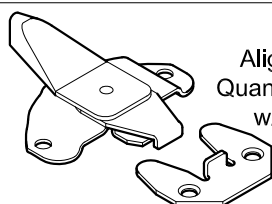
30mm x 1/4"-20
Connector Bolt
Quantity - 24 Pcs.



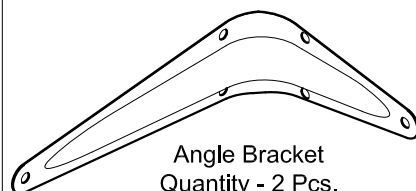
40mm x 5/16"-18
Connector Bolt
Quantity - 8 Pcs.



55mm x 1/4"-20
Connector Bolt
Quantity - 15 Pcs.



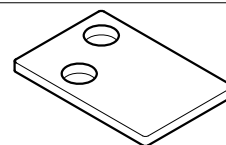
Align-N-lock
Quantity - 2 Pcs.
w/Screws



Angle Bracket
Quantity - 2 Pcs.



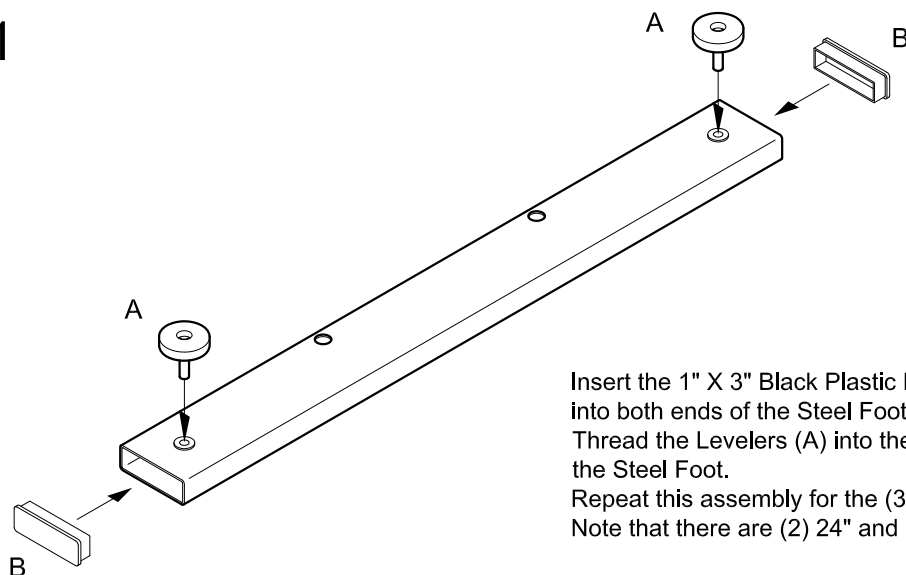
#8 x 1/2"
Flat Head Screw
Quantity - 12 Pcs.



Aluminum Tab
Quantity - 6 Pcs.



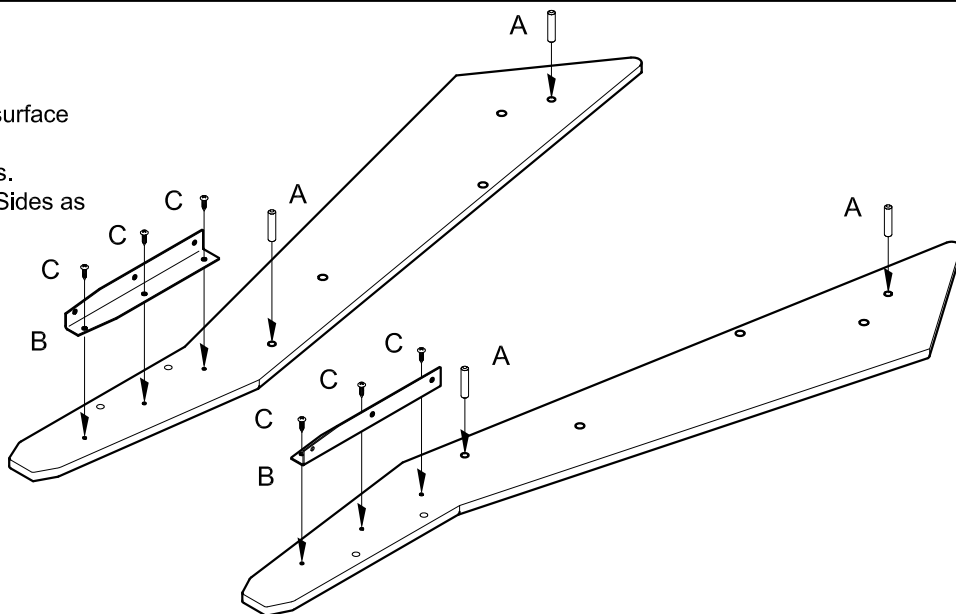
Step 1



Insert the 1" X 3" Black Plastic End Caps (B) into both ends of the Steel Foot.
Thread the Levelers (A) into the outer holes of the Steel Foot.
Repeat this assembly for the (3) remaining Feet.
Note that there are (2) 24" and (2) 28" Feet.

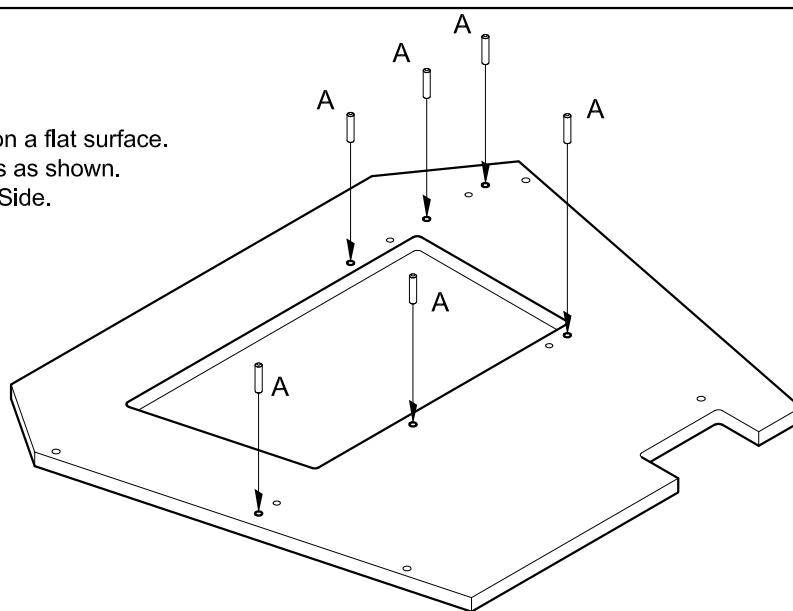
Step 2

Place the Right and Left Sides on a flat surface as shown.
Insert the Wood Dowels (A) into the Sides.
Attach the Desk Top Brackets (B) to the Sides as shown with #8 x 5/8" Cap Screws (C).



Step 3

Place the Left Side Support Panel on a flat surface.
Insert Wood Dowels (A) in the holes as shown.
Repeat this assembly for the Right Side.



Step 4

Place the Bottom Shelf on a flat surface as shown. Insert Connector Nuts (A) in the holes with the slotted end facing up, and align as shown in Figure 2.

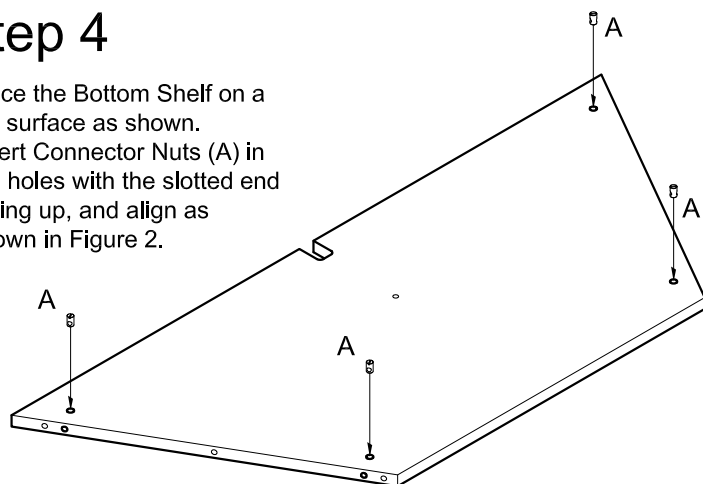
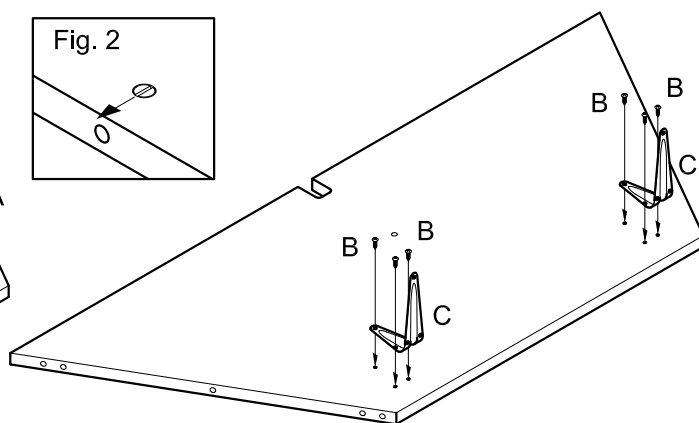
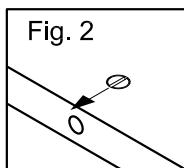


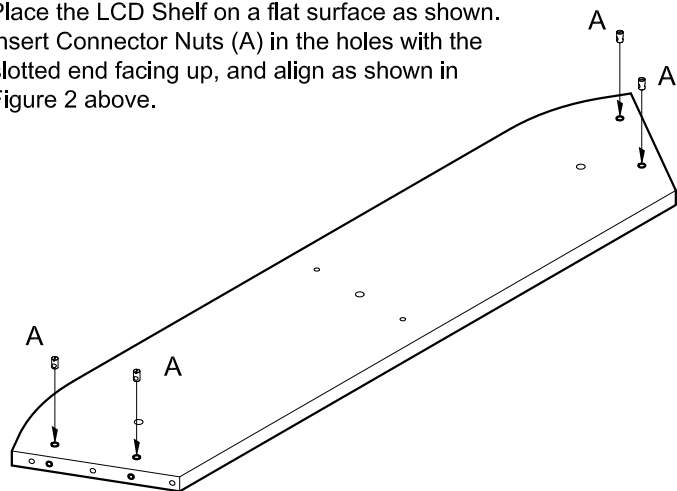
Fig. 2



Flip the Bottom Shelf and attach the Angle Brackets (C) with #8 x 5/8" Pan Head Screws (B).

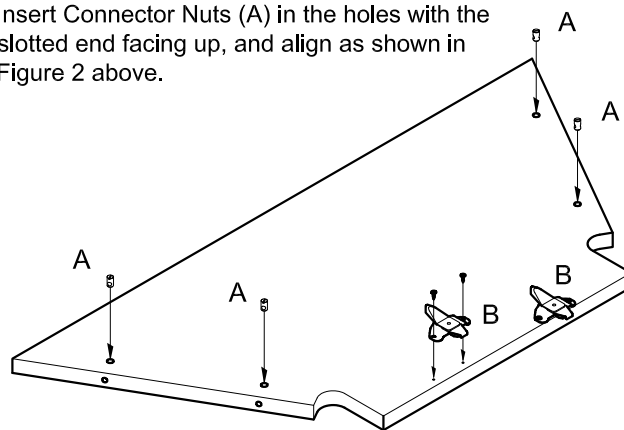
Step 5

Place the LCD Shelf on a flat surface as shown. Insert Connector Nuts (A) in the holes with the slotted end facing up, and align as shown in Figure 2 above.



Step 6

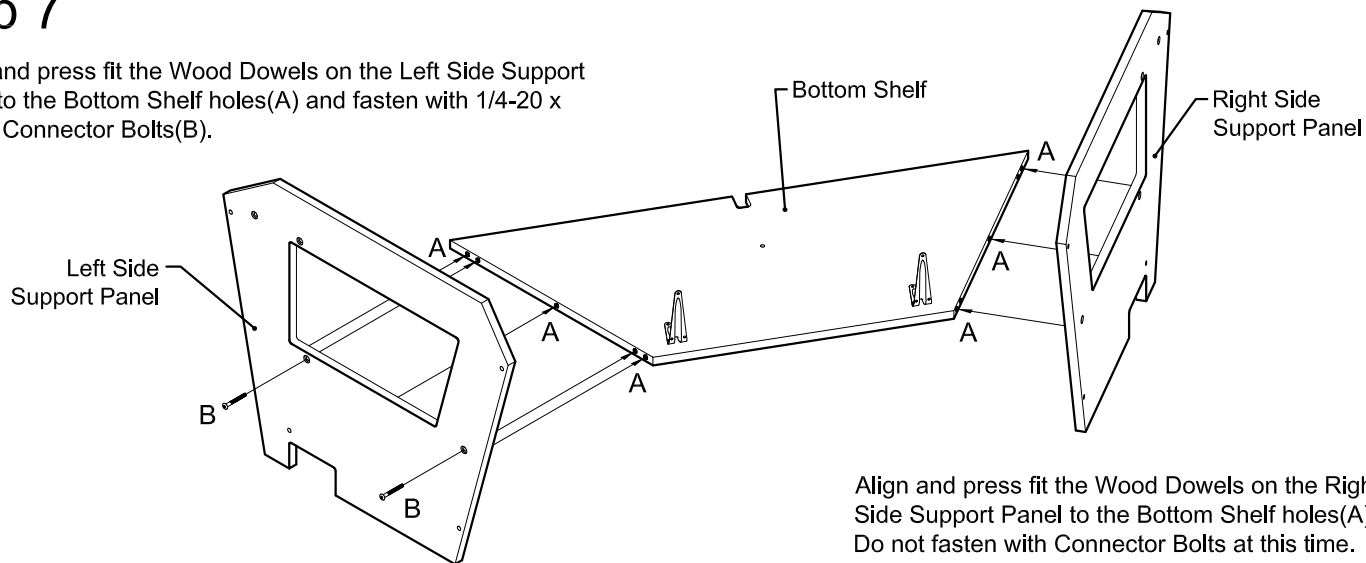
Place the Top Shelf on a flat surface as shown. Insert Connector Nuts (A) in the holes with the slotted end facing up, and align as shown in Figure 2 above.



Attach the Align-N-Locks (Lever portion B) with screws included in the Align-N-Lock Package.

Step 7

Align and press fit the Wood Dowels on the Left Side Support Panel to the Bottom Shelf holes (A) and fasten with 1/4-20 x 55mm Connector Bolts (B).

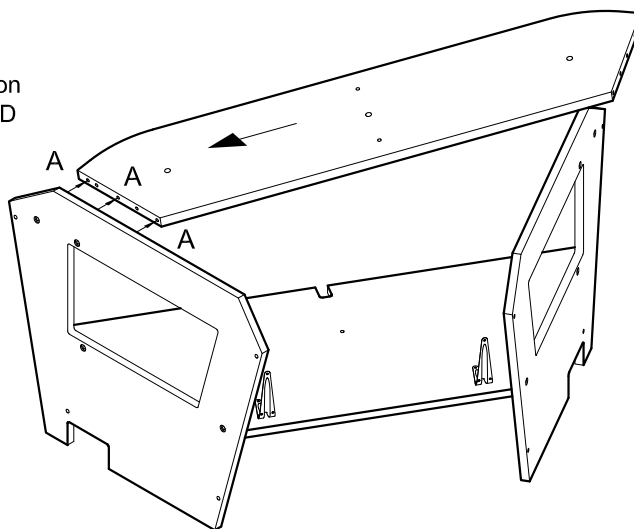


Align and press fit the Wood Dowels on the Right Side Support Panel to the Bottom Shelf holes (A). Do not fasten with Connector Bolts at this time.



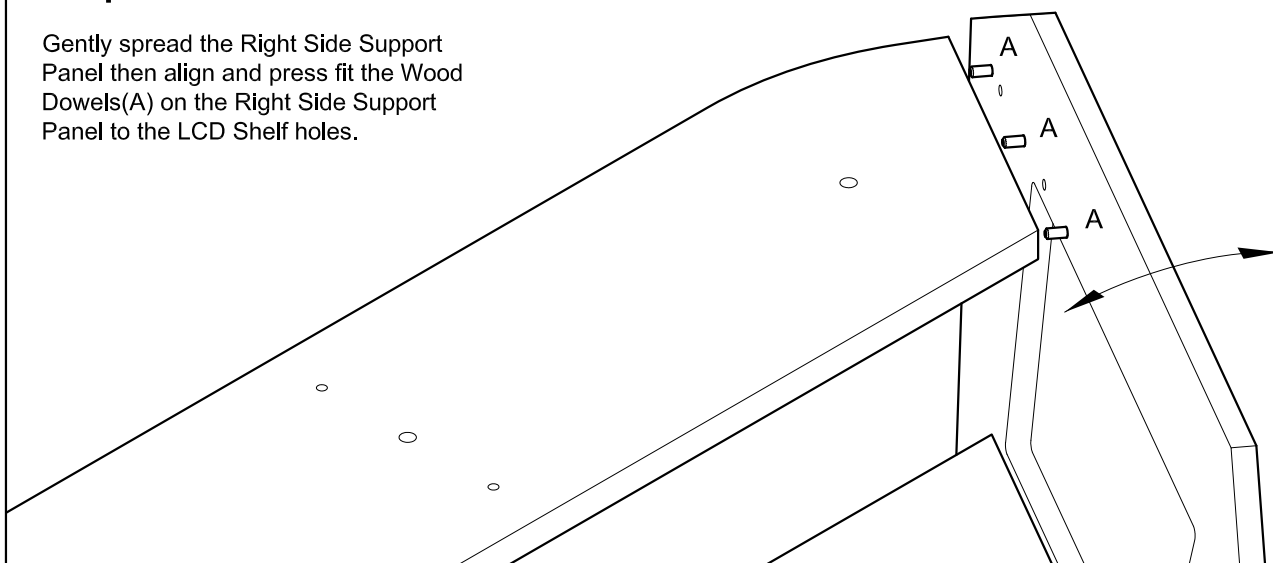
Step 8

Align and press fit the Wood Dowels on the Left Side Support Panel to the LCD Shelf holes(A)



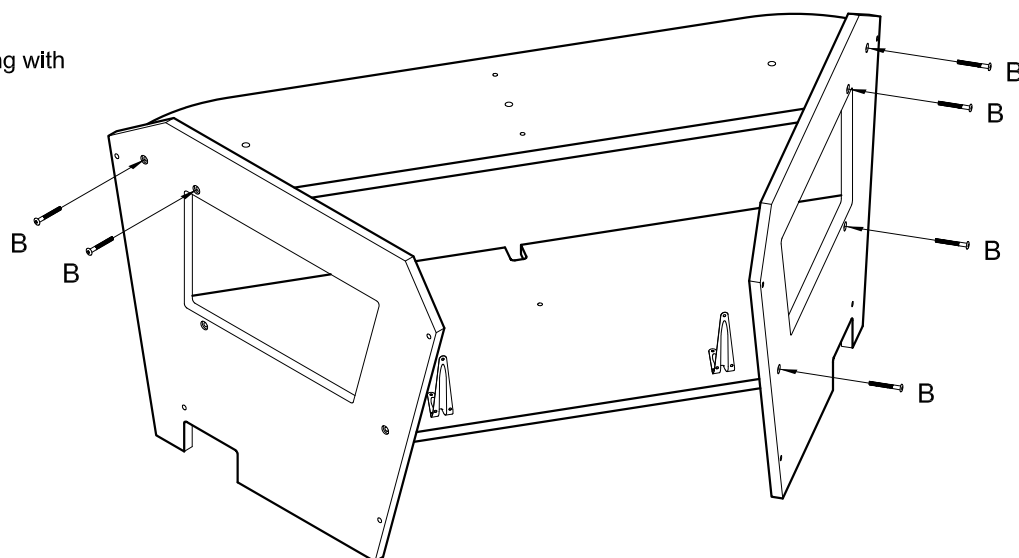
Step 9

Gently spread the Right Side Support Panel then align and press fit the Wood Dowels(A) on the Right Side Support Panel to the LCD Shelf holes.

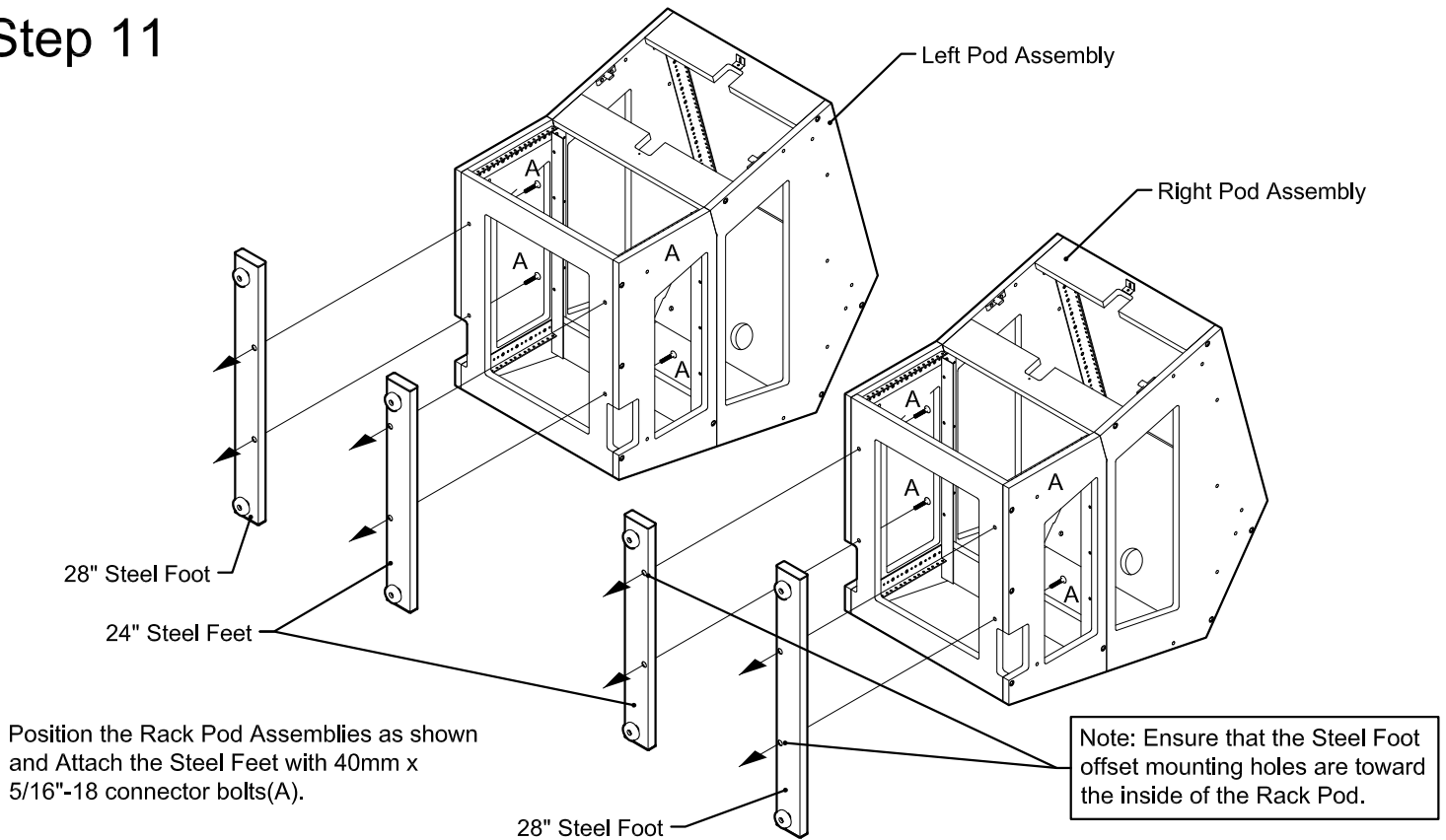


Step 10

Complete this assembly by fastening with 1/4-20 x 55mm Connector Bolts(B).



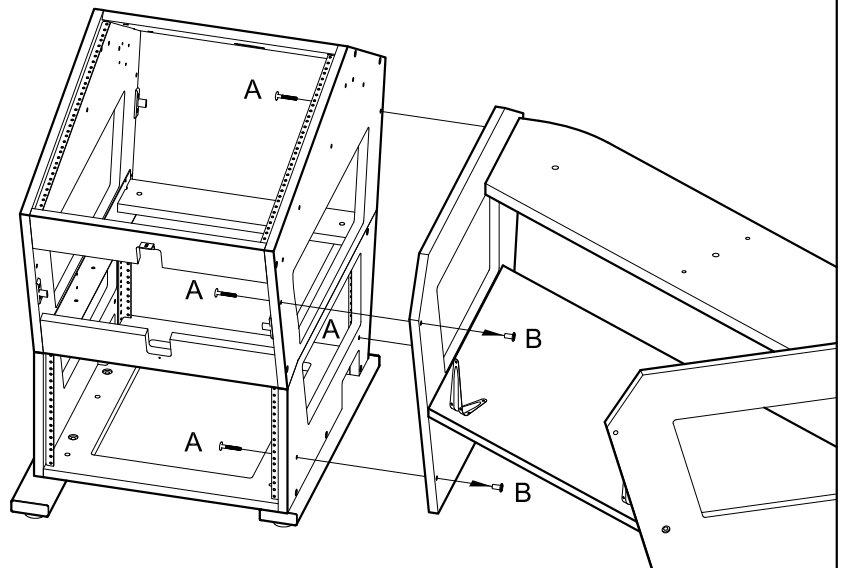
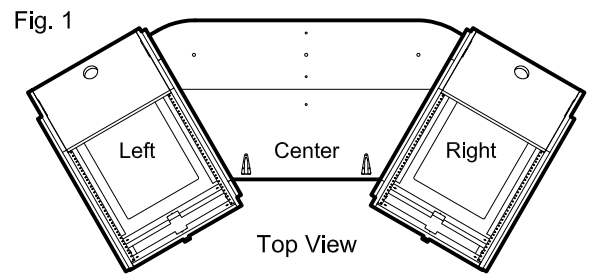
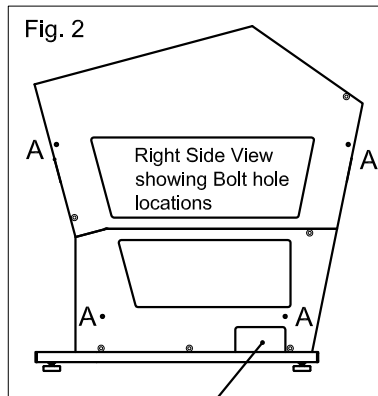
Step 11



Step 12

Position Both Pods and the Center Section as shown in Fig. 1. When aligned properly, the Center Section sides will rest on top of the Pod Steel Feet.

Note:
For this step it is recommended to have a helper. The size and weight of these items may prove to be difficult for one person.

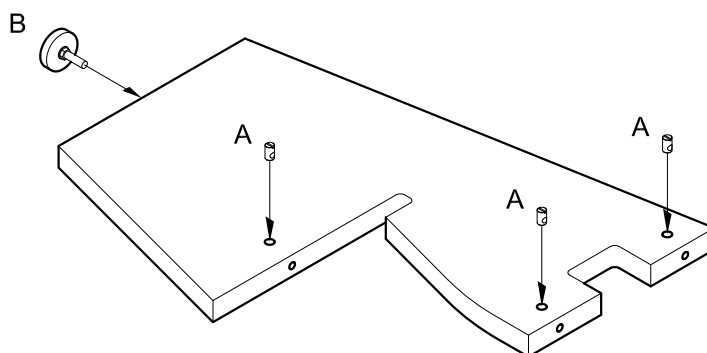


Fasten the Pods to the Center Section using 30mm x 1/4"-20 connector bolts(A) through the inside of the Pods and fasten with 17mm Tube Nuts(B).

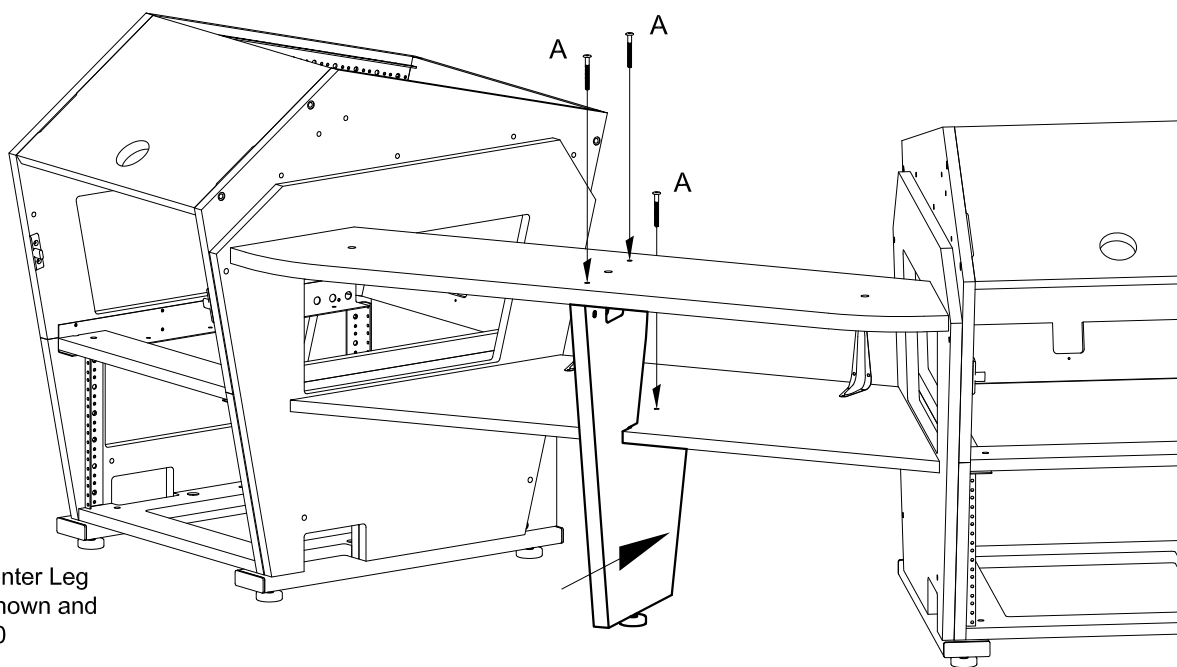


Step 13

Place the Center Leg Support on a flat surface as shown. Insert Connector Nuts (A) in the holes with the slotted end facing up, and align as shown in Figure 2. Thread Leveler (B) into the bottom of the leg as shown.

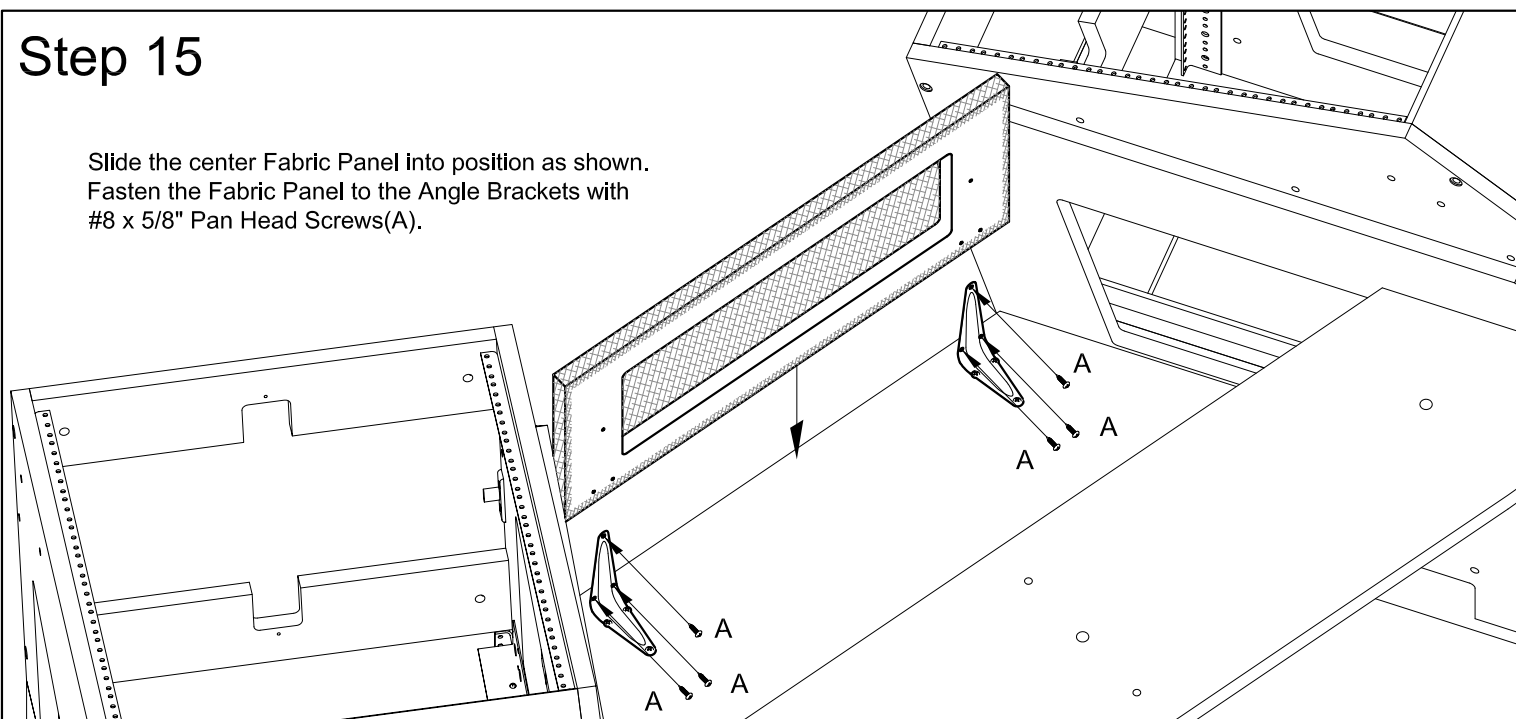


Step 14



Step 15

Slide the center Fabric Panel into position as shown. Fasten the Fabric Panel to the Angle Brackets with #8 x 5/8" Pan Head Screws (A).

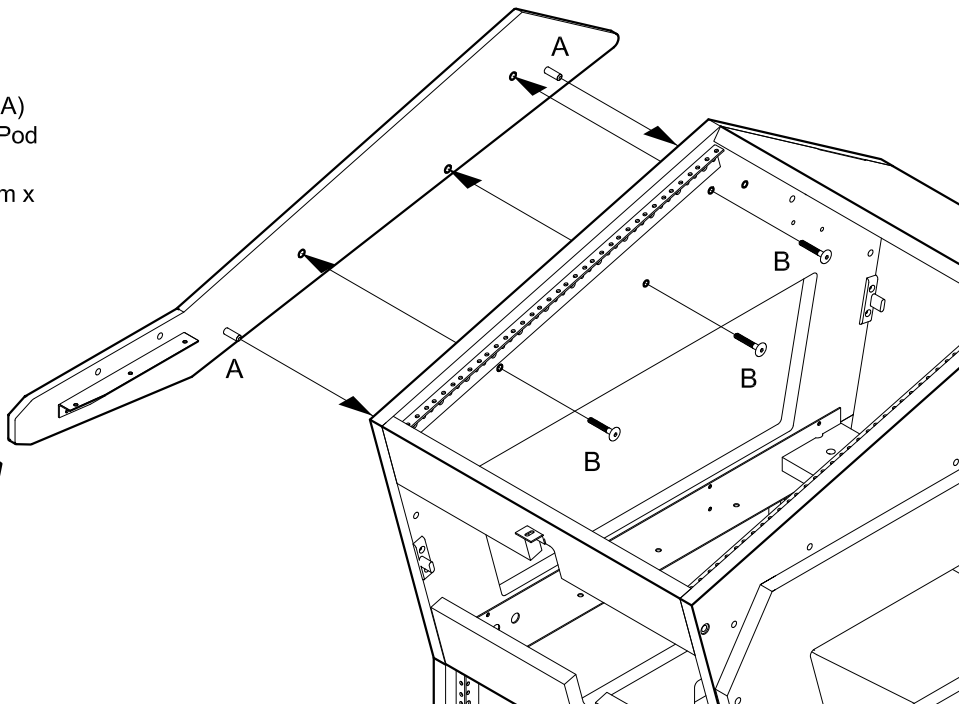
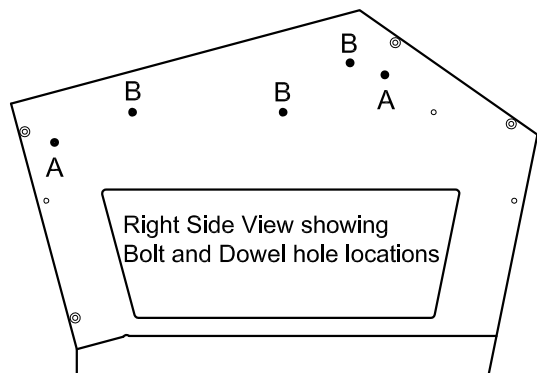


Step 16

Attach the Left Side by aligning the Wood Dowels(A) with the proper holes, and press fit onto the Rack Pod Side.

Fasten the Left Side from inside the Pod with 30mm x 1/4-20 Connector Bolts(B).

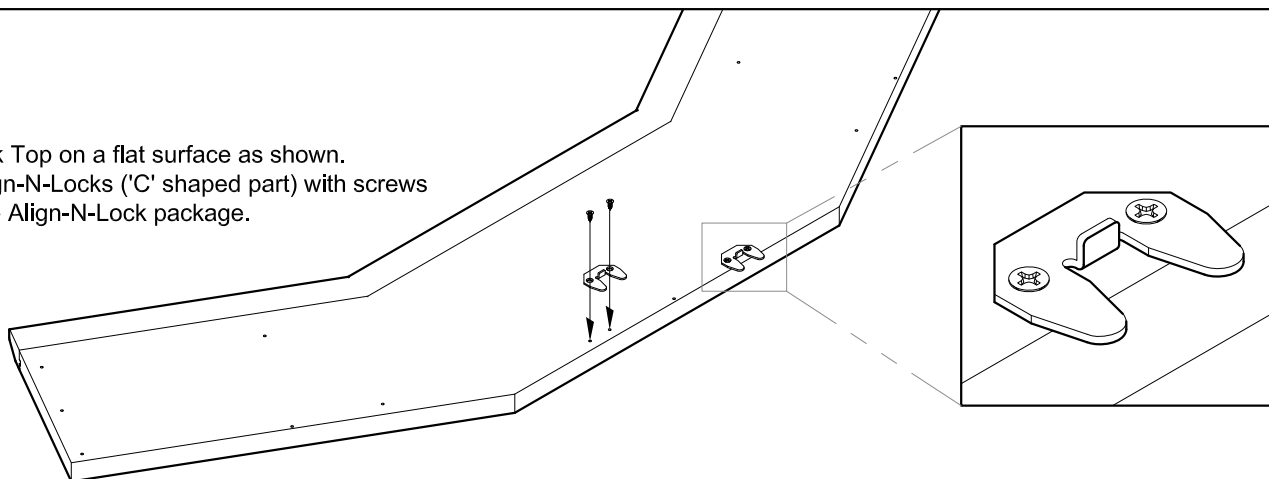
Repeat this for the Right Side.



Step 17

Place the desk Top on a flat surface as shown.

Attach the Align-N-Locks ('C' shaped part) with screws included in the Align-N-Lock package.

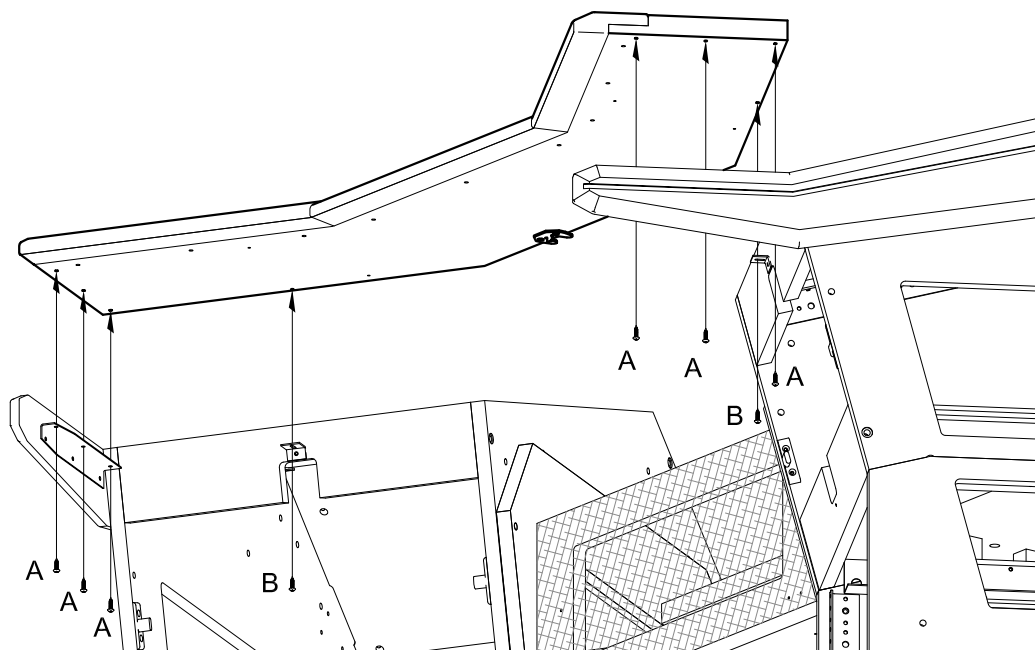


Step 18

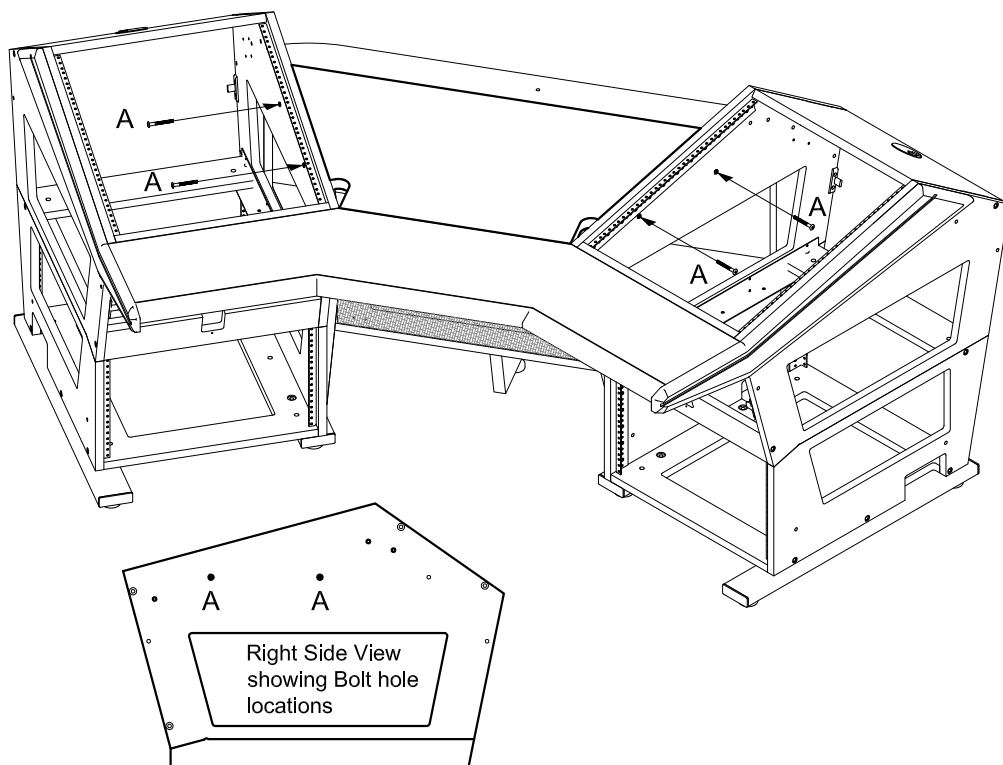
Place the Desk Top onto the Desk Top Brackets as shown.

Align Desk Top with Bracket Holes and fasten with #8 x 5/8" Pan Head Screws(A).

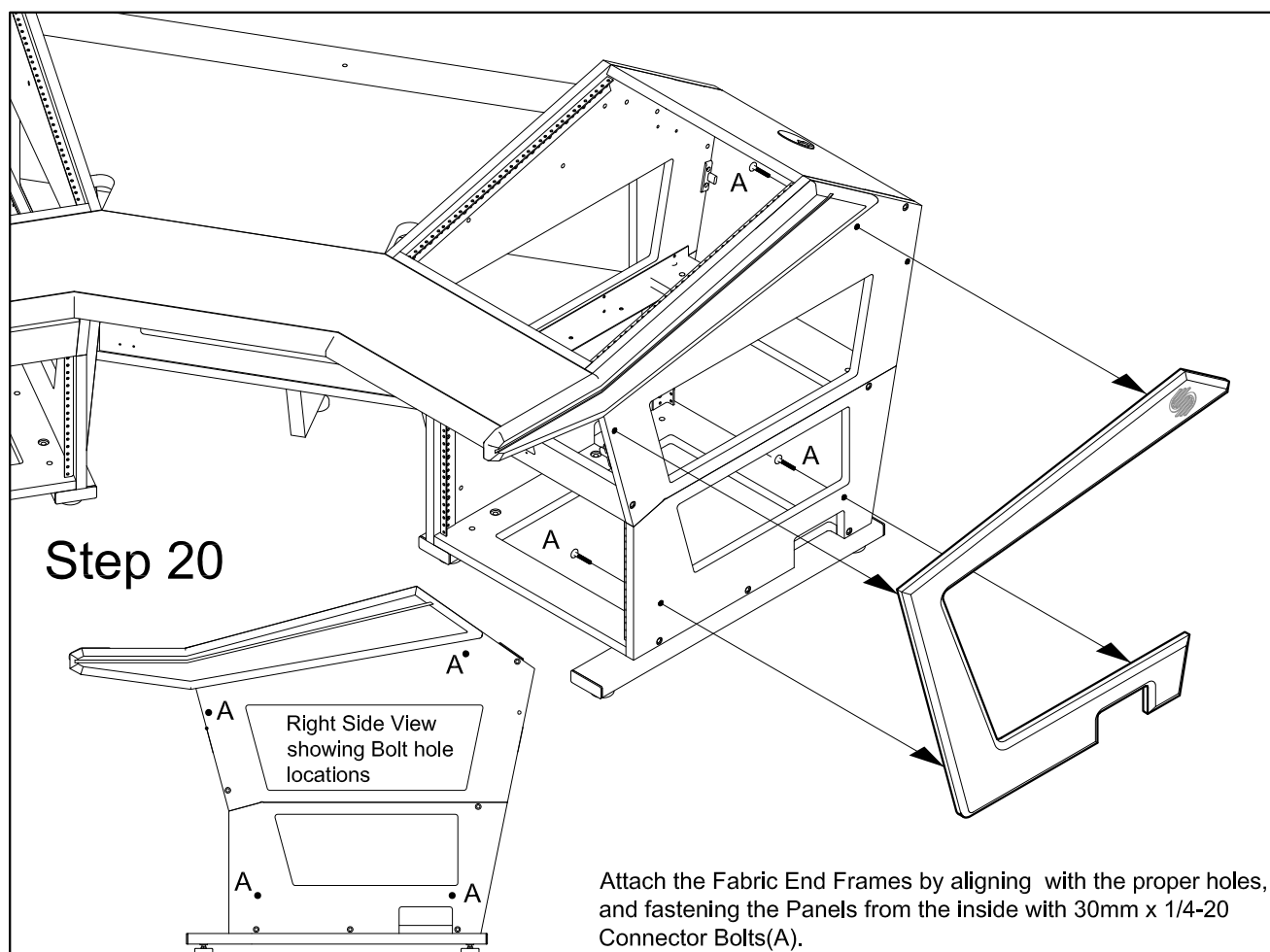
Fasten the Desk Top to the Center Angle Brackets with #8 x 5/8" Pan Head Screws(B).



Step 19

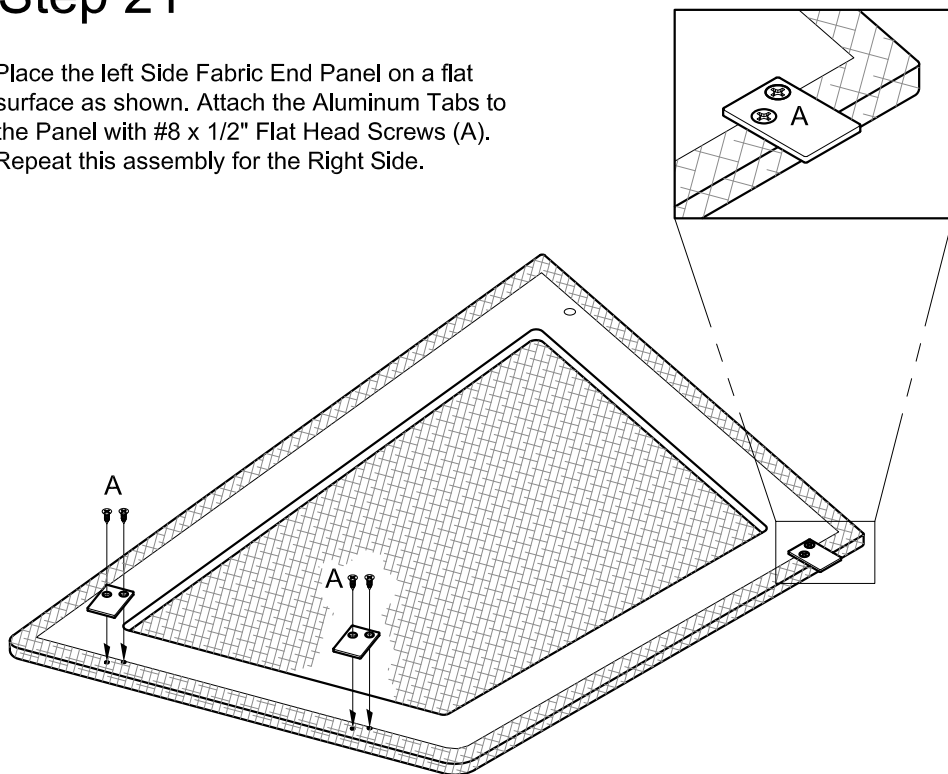


Step 20



Step 21

Place the left Side Fabric End Panel on a flat surface as shown. Attach the Aluminum Tabs to the Panel with #8 x 1/2" Flat Head Screws (A). Repeat this assembly for the Right Side.

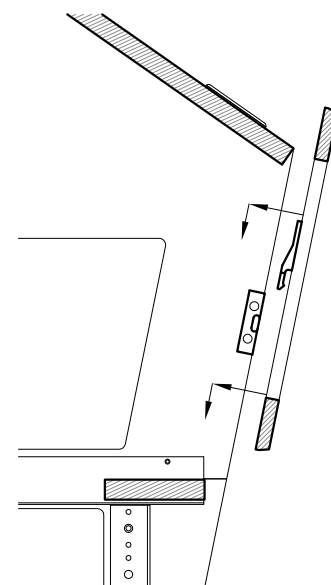


Step 24

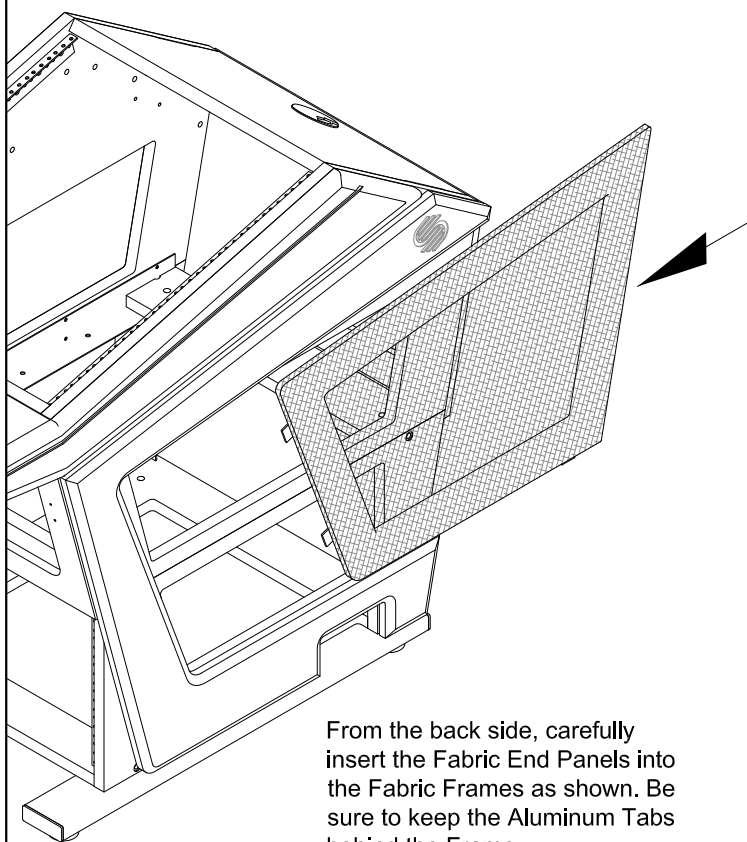
Attach the Front and Rear Fabric Panels as shown.

Note:

Do not attach the Fabric Panels until the entire console is assembled.

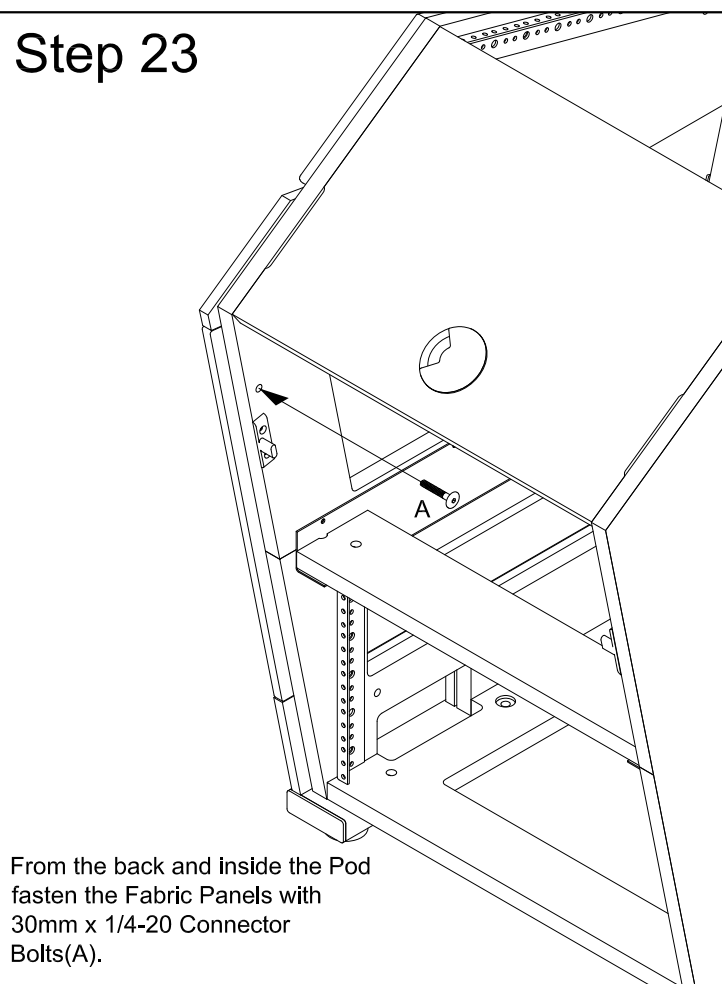


Step 22



From the back side, carefully insert the Fabric End Panels into the Fabric Frames as shown. Be sure to keep the Aluminum Tabs behind the Frame.

Step 23



From the back and inside the Pod fasten the Fabric Panels with 30mm x 1/4-20 Connector Bolts(A).

