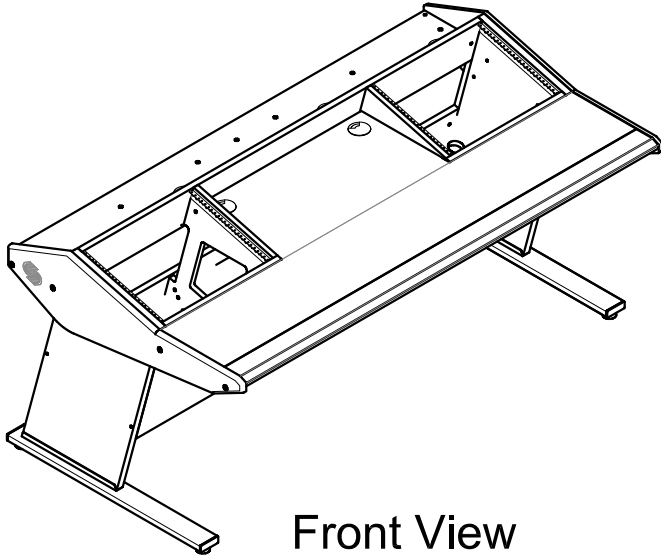
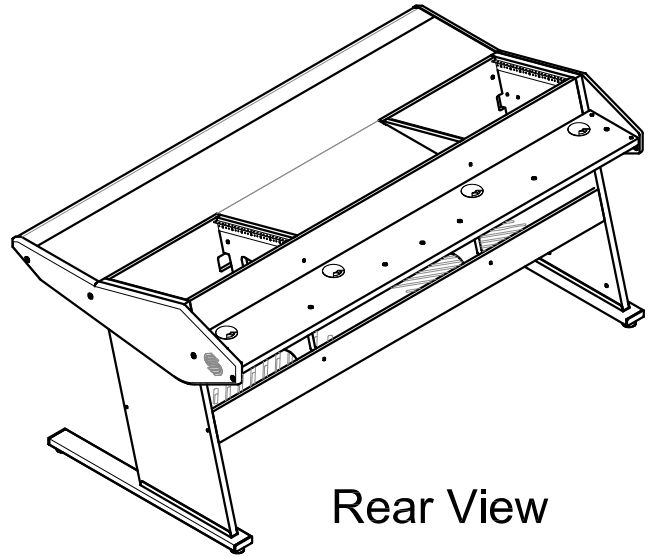


Multi Station Flat Center - Assembly Instructions



Front View



Rear View

Thank you for your purchase from Sterling Modular Systems, Inc.
We hope you have years of success with this finely engineered piece of furniture.

If you have any questions regarding assembly, missing or damaged pieces.
Please contact us:

Telephone: 610-369-5802 (8am to 3pm EST)
Email: sales@sterlingmodular.com

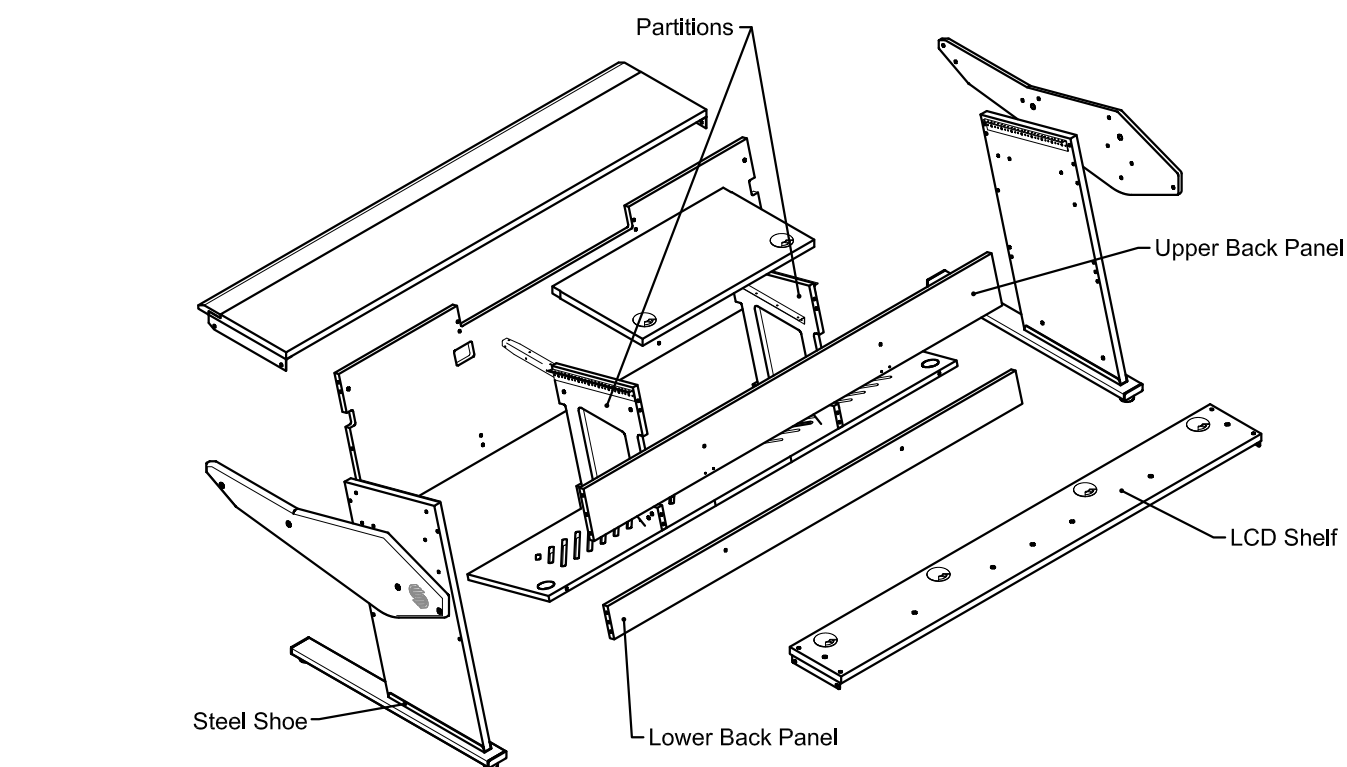
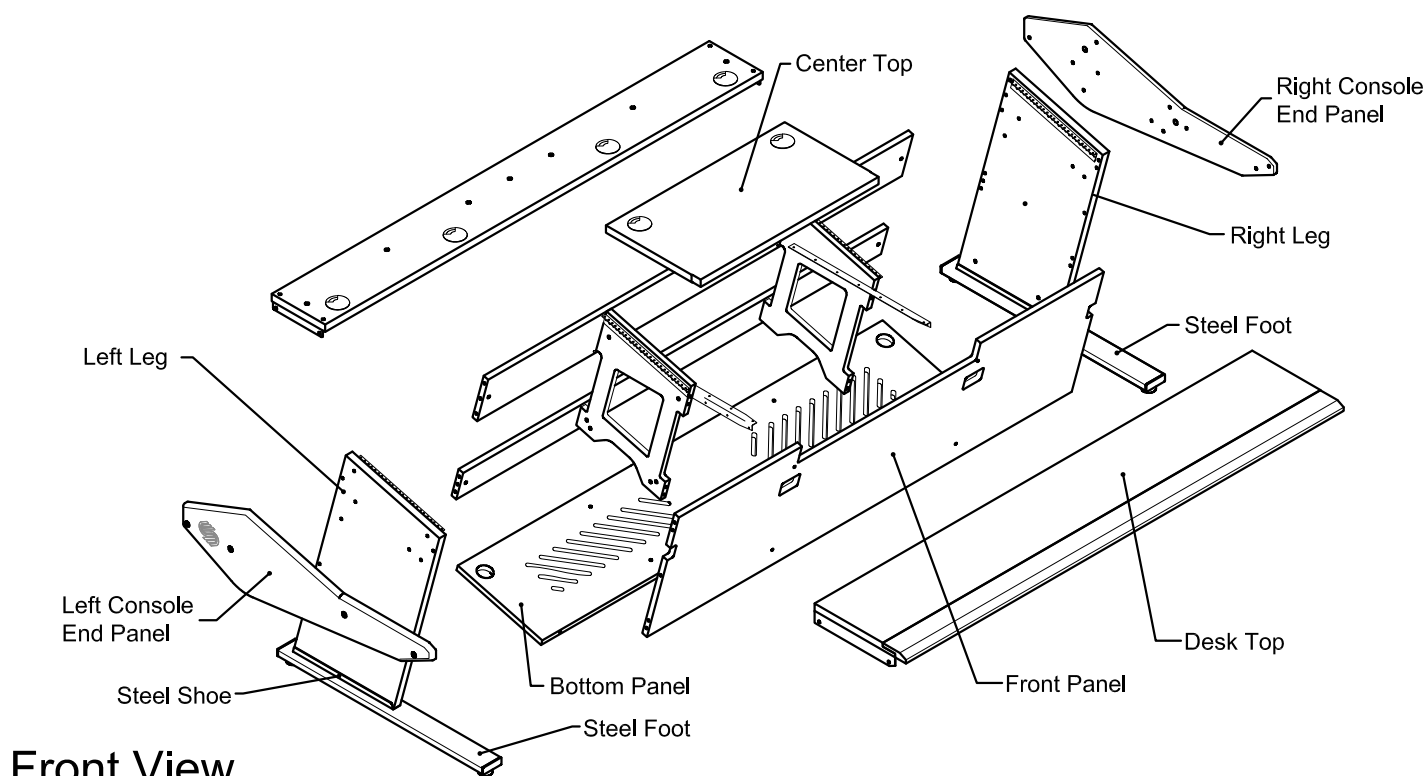
Thank You,
Sterling Modular Systems, Inc.



Components

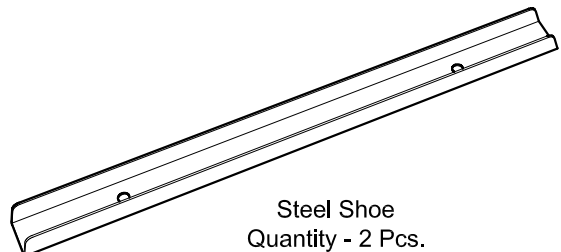
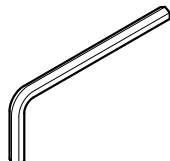
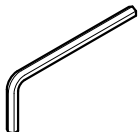
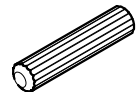
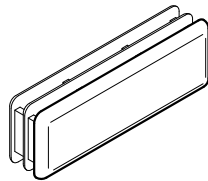
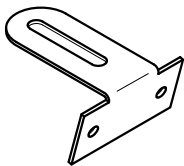
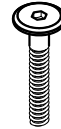
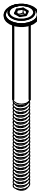
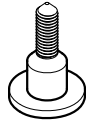
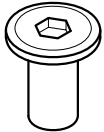
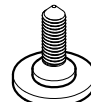
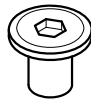
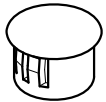
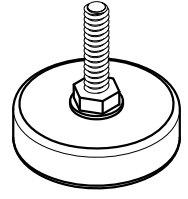
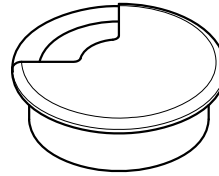
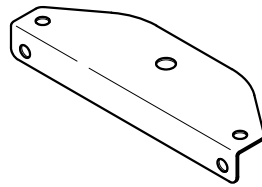
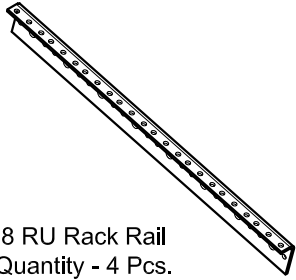
Note:

Please unpack and organize all components and hardware prior to assembly.



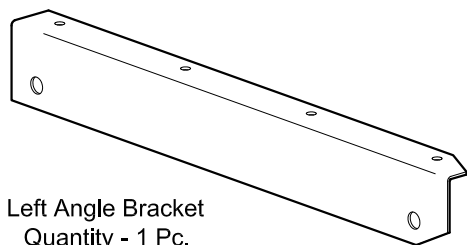
Hardware

Note:
Please unpack and organize all components and hardware prior to assembly.

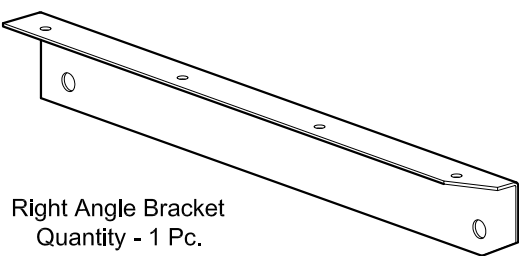


Hardware

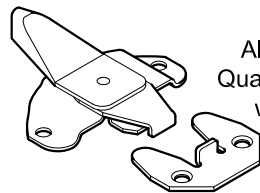
Note:
Please unpack and organize all components and hardware prior to assembly.



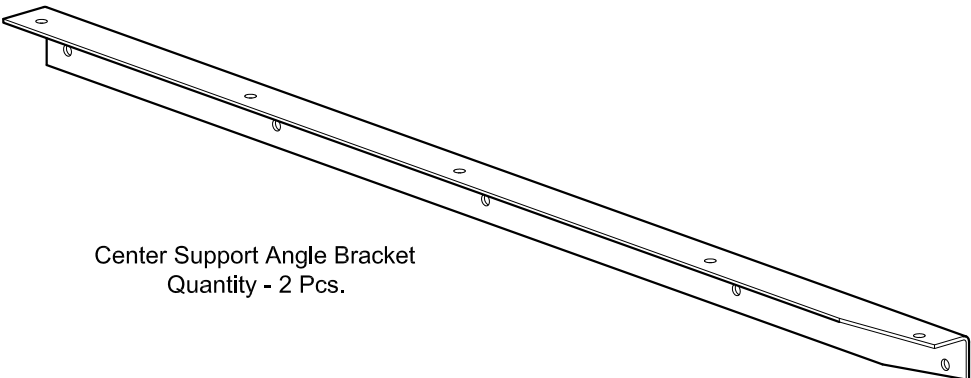
Left Angle Bracket
Quantity - 1 Pc.



Right Angle Bracket
Quantity - 1 Pc.



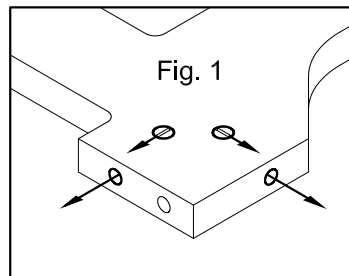
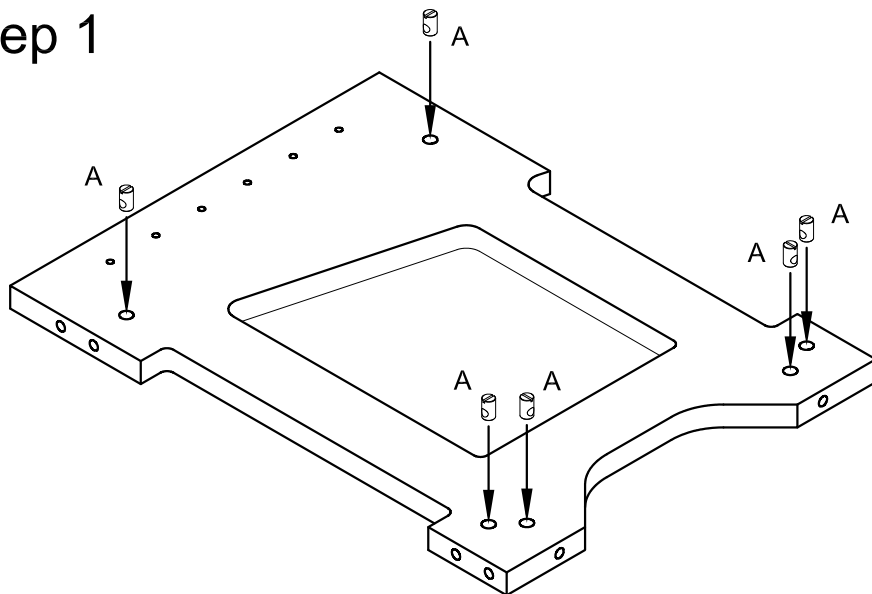
Align-N-lock
Quantity - 1 Pcs.
w/Screws



Center Support Angle Bracket
Quantity - 2 Pcs.



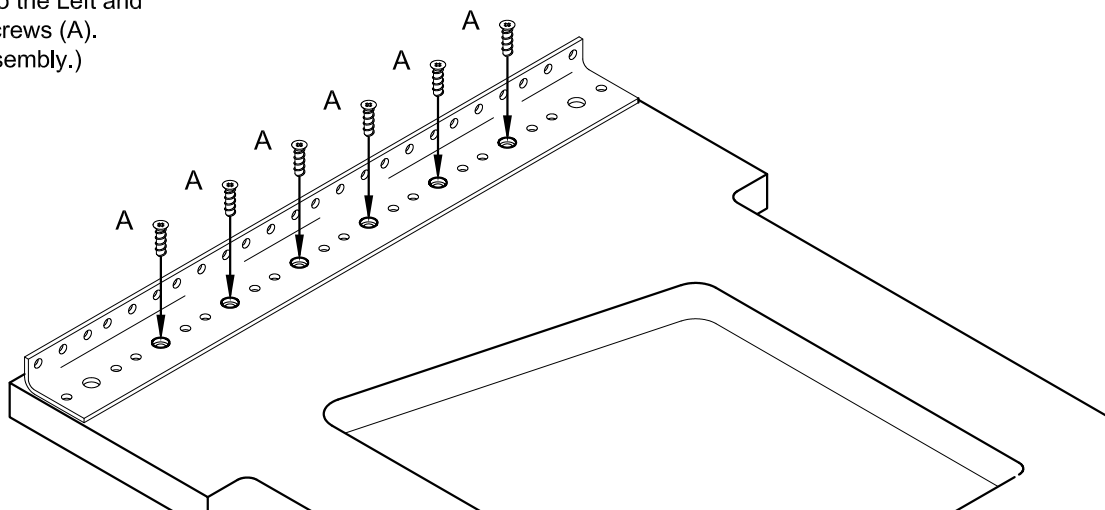
Step 1



Place the Left and Right Partitions on a hard flat surface (with Connector Nut holes facing up). Insert Connector Nuts (A) in the holes with the slotted end facing up, and align as shown in Figure 1.

Step 2

Attach one of the 8 RU Rack Rails to the Left and Right Partition using the Varianta Screws (A). (2 Partitions are required for this assembly.)

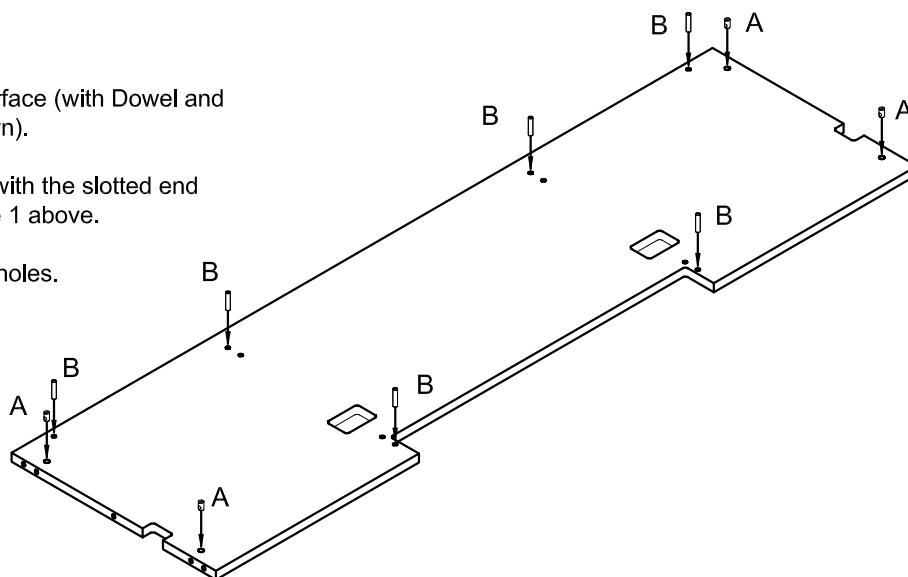


Step 3

Place the Front Panel on a hard flat surface (with Dowel and Connector Nut holes facing up as shown).

Insert Connector Nuts (A) in the holes with the slotted end facing up, and align as shown in Figure 1 above.

Insert the Wooden Dowels (B) into the holes.

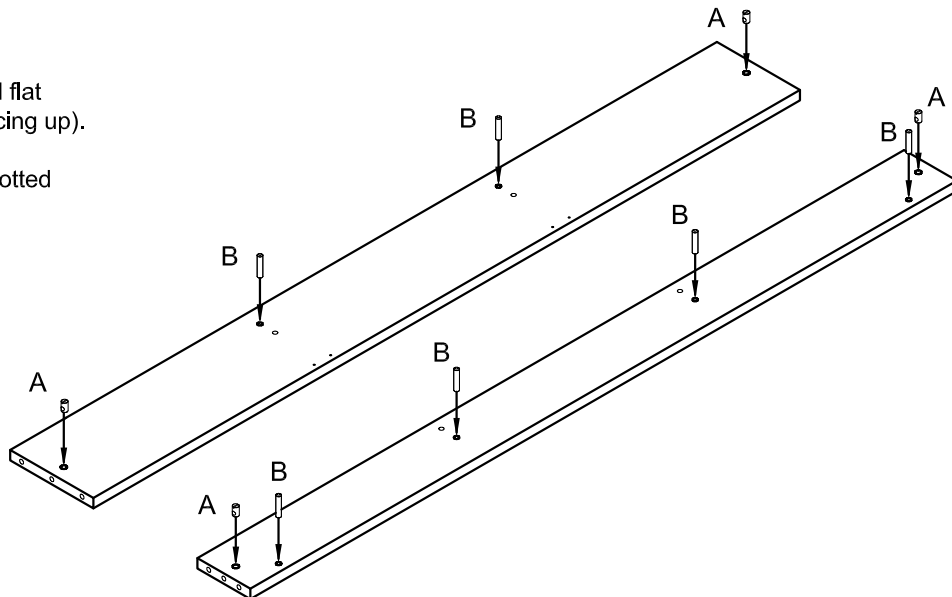
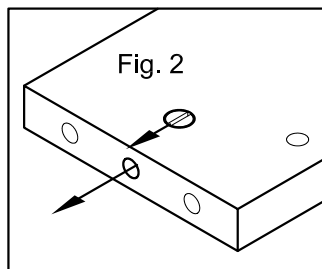


Step 4

Place the Upper and Lower Back Rails on a hard flat surface (with Dowel and Connector Nut holes facing up).

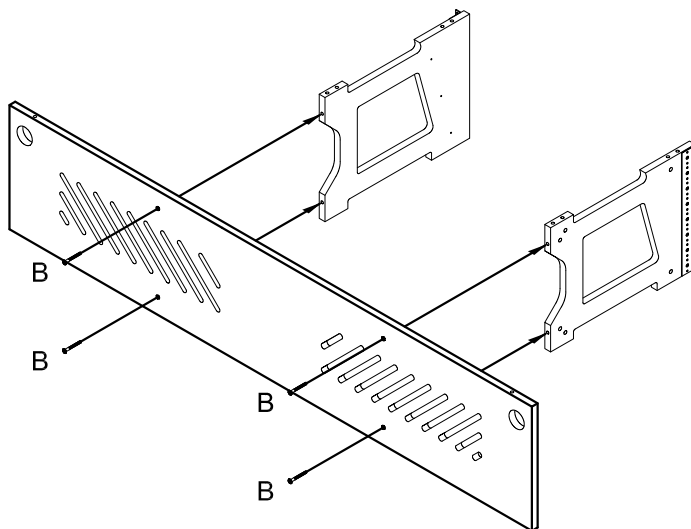
Insert Connector Nuts (A) in the holes with the slotted end facing up, and align as shown in Figure 2.

Insert the Wooden Dowels (B) into the holes.



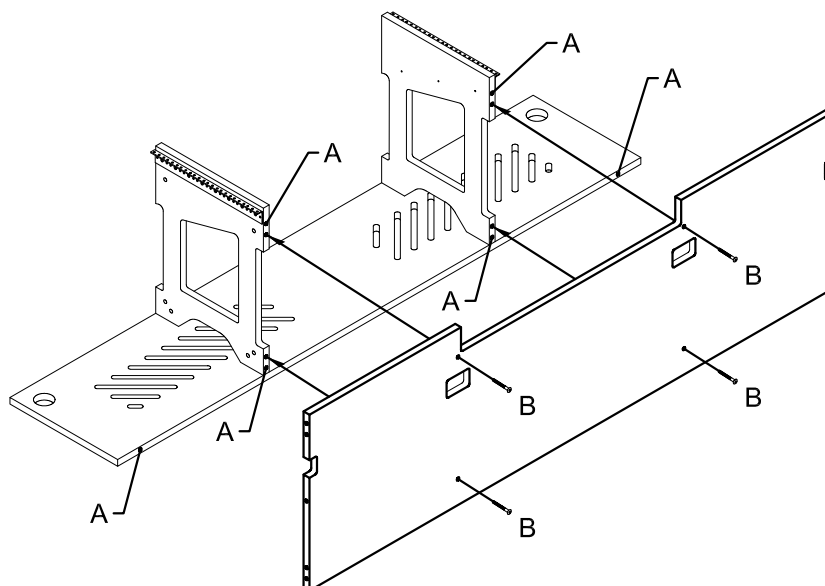
Step 5

Align the Partitions with the Bottom Panel and insert the 60mm Connector Bolts (B) and tighten them into the Connector Nuts. Leave Connector Bolts (B) slightly loose.



Step 6

Align holes (A) and Dowels of Front Panel with the Bottom Panel and Partitions and insert the 60mm Connector Bolts (B) and tighten them into the Connector Nuts.

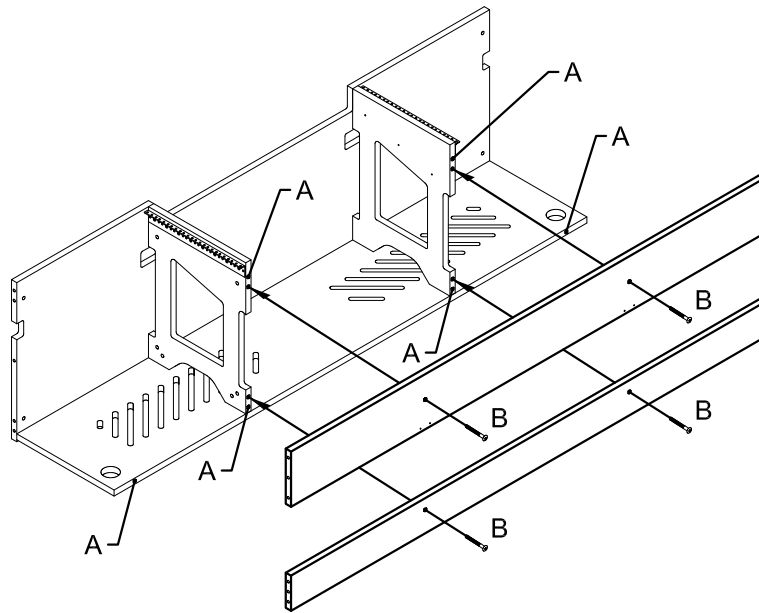


Step 7

Align holes (A) and Dowels of Upper and Lower Rear Panels with the Bottom Panel and Partitions.

Insert the 60mm Connector Bolts (B) and tighten them into the Connector Nuts.

Note: Once the panels are attached, square up the unit and tighten Partition Connector Bolts.

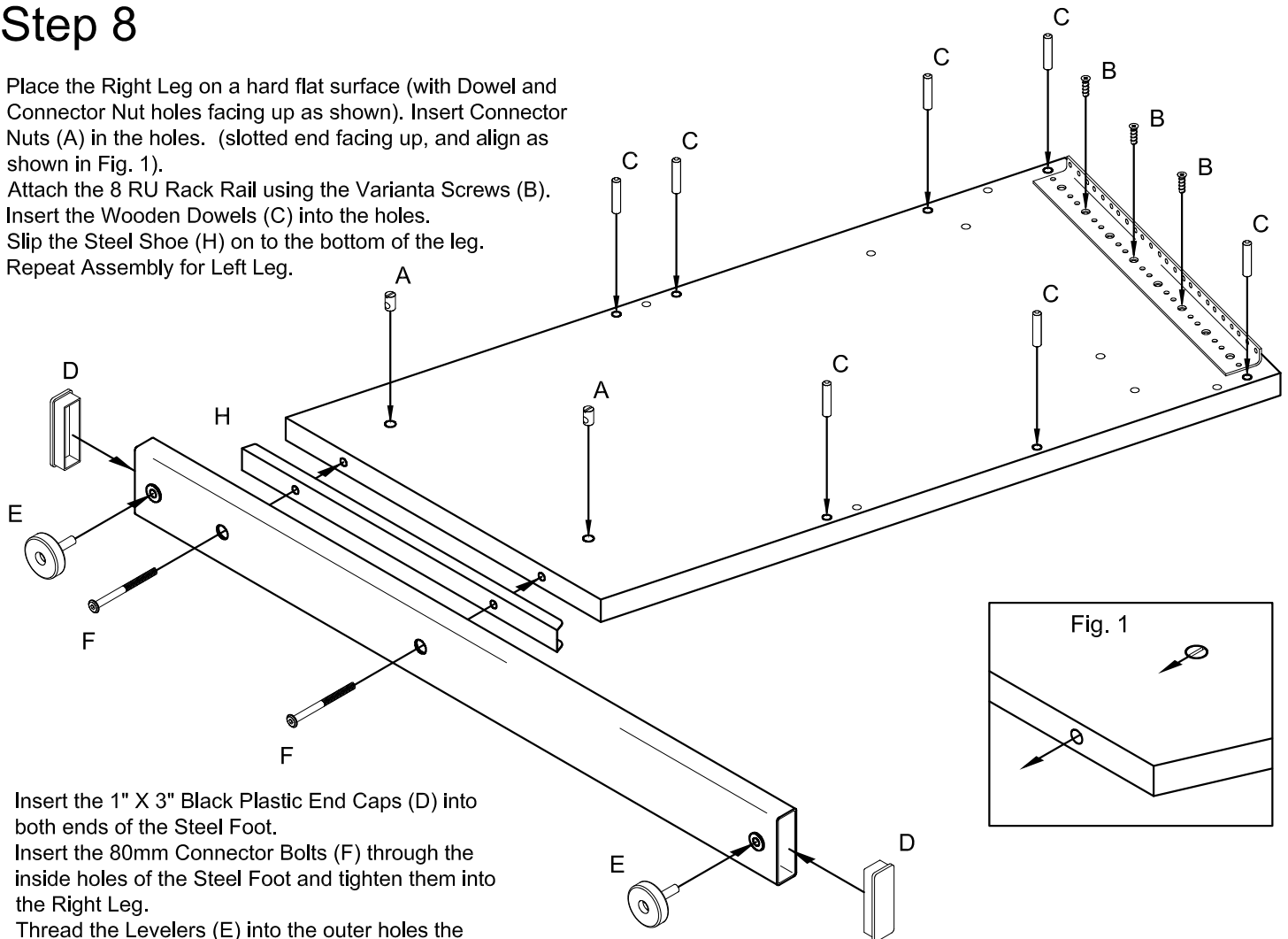


Step 8

Place the Right Leg on a hard flat surface (with Dowel and Connector Nut holes facing up as shown). Insert Connector Nuts (A) in the holes. (slotted end facing up, and align as shown in Fig. 1).

Attach the 8 RU Rack Rail using the Varianta Screws (B). Insert the Wooden Dowels (C) into the holes.

Slip the Steel Shoe (H) on to the bottom of the leg. Repeat Assembly for Left Leg.



Insert the 1" X 3" Black Plastic End Caps (D) into both ends of the Steel Foot.

Insert the 80mm Connector Bolts (F) through the inside holes of the Steel Foot and tighten them into the Right Leg.

Thread the Levelers (E) into the outer holes the Steel Foot.

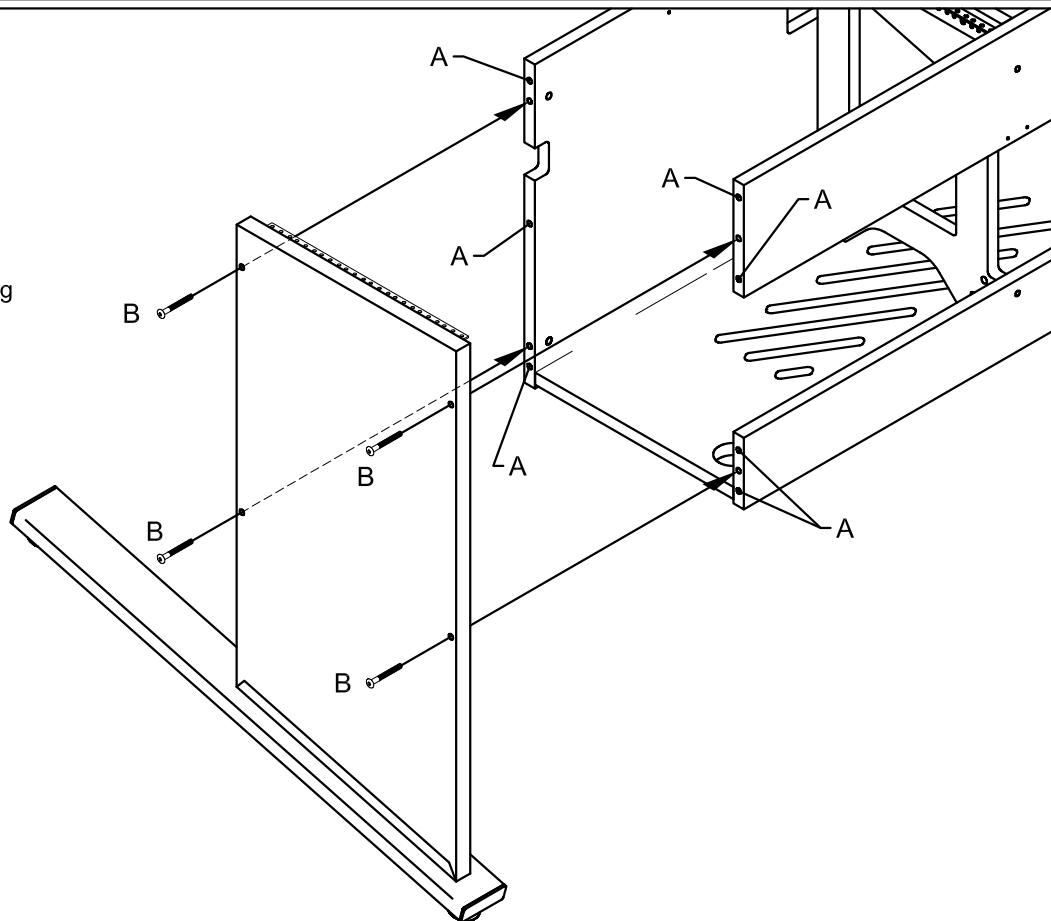
Repeat Assembly for Left Leg.



Step 9

Align holes (A) and Dowels of Right Leg with the assembled unit and press the pieces together.

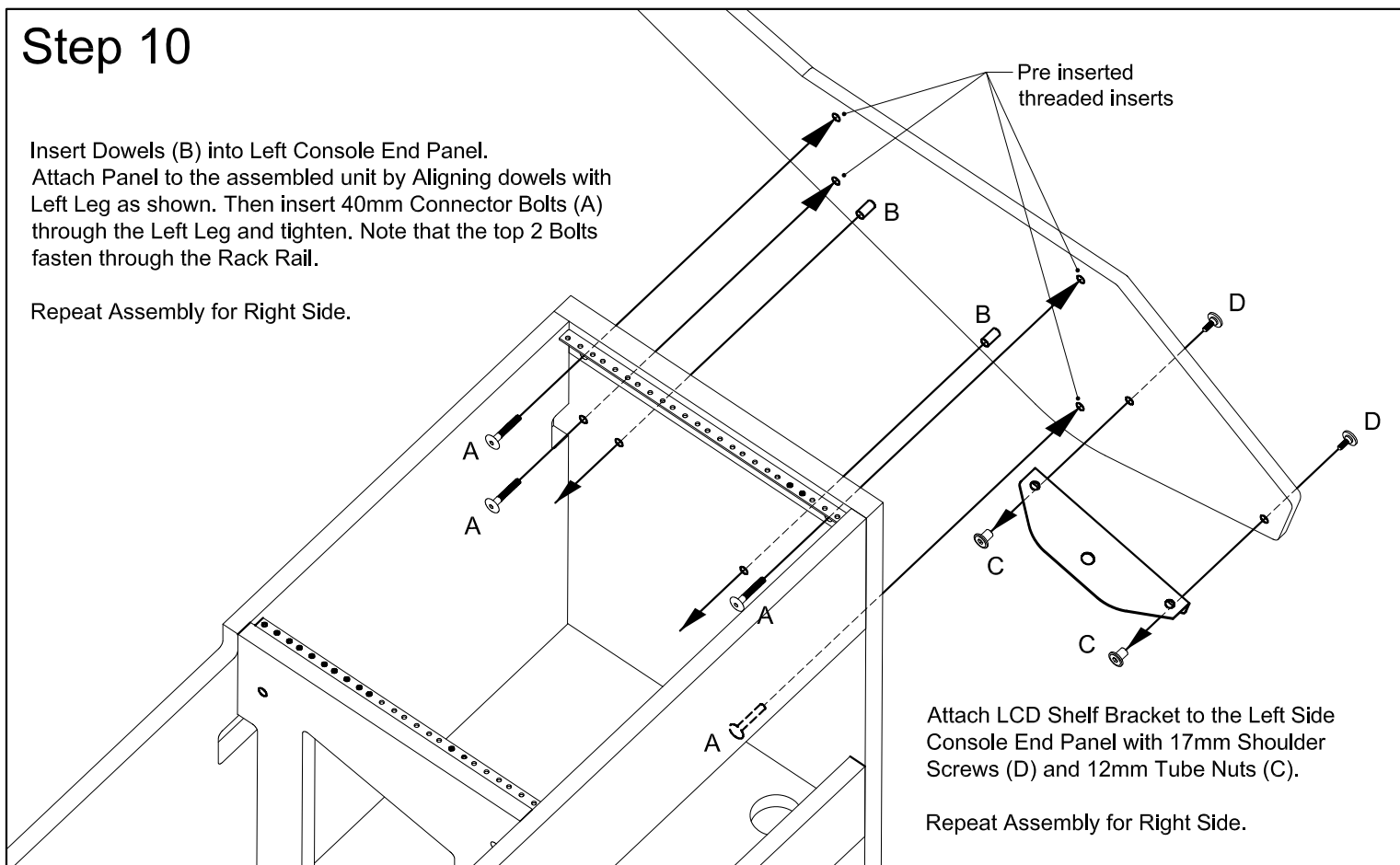
Insert the 60mm Connector Bolts (B) through the Right Leg and tighten. Repeat Assembly for Left Leg.



Step 10

Insert Dowels (B) into Left Console End Panel. Attach Panel to the assembled unit by Aligning dowels with Left Leg as shown. Then insert 40mm Connector Bolts (A) through the Left Leg and tighten. Note that the top 2 Bolts fasten through the Rack Rail.

Repeat Assembly for Right Side.



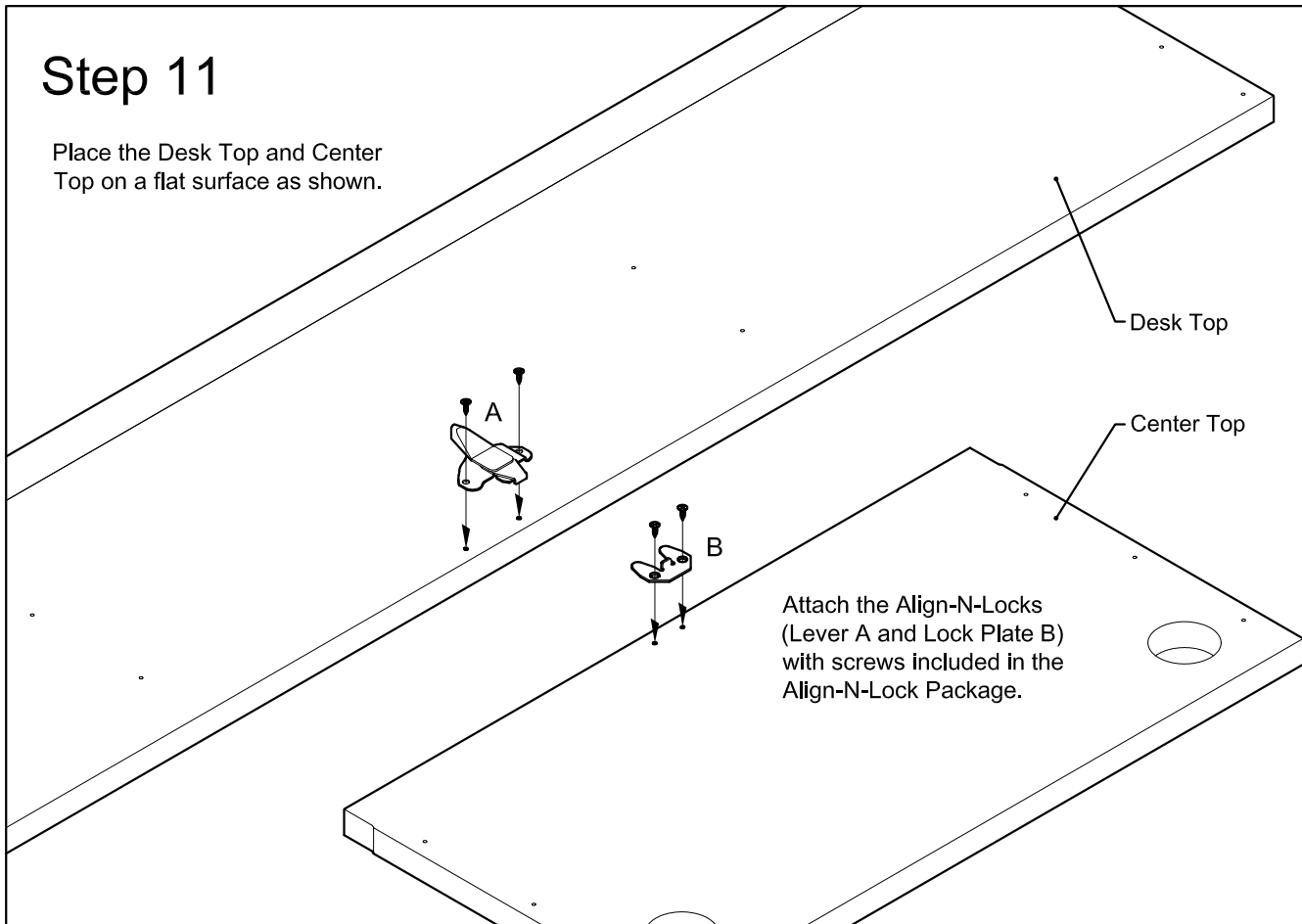
Attach LCD Shelf Bracket to the Left Side Console End Panel with 17mm Shoulder Screws (D) and 12mm Tube Nuts (C).

Repeat Assembly for Right Side.



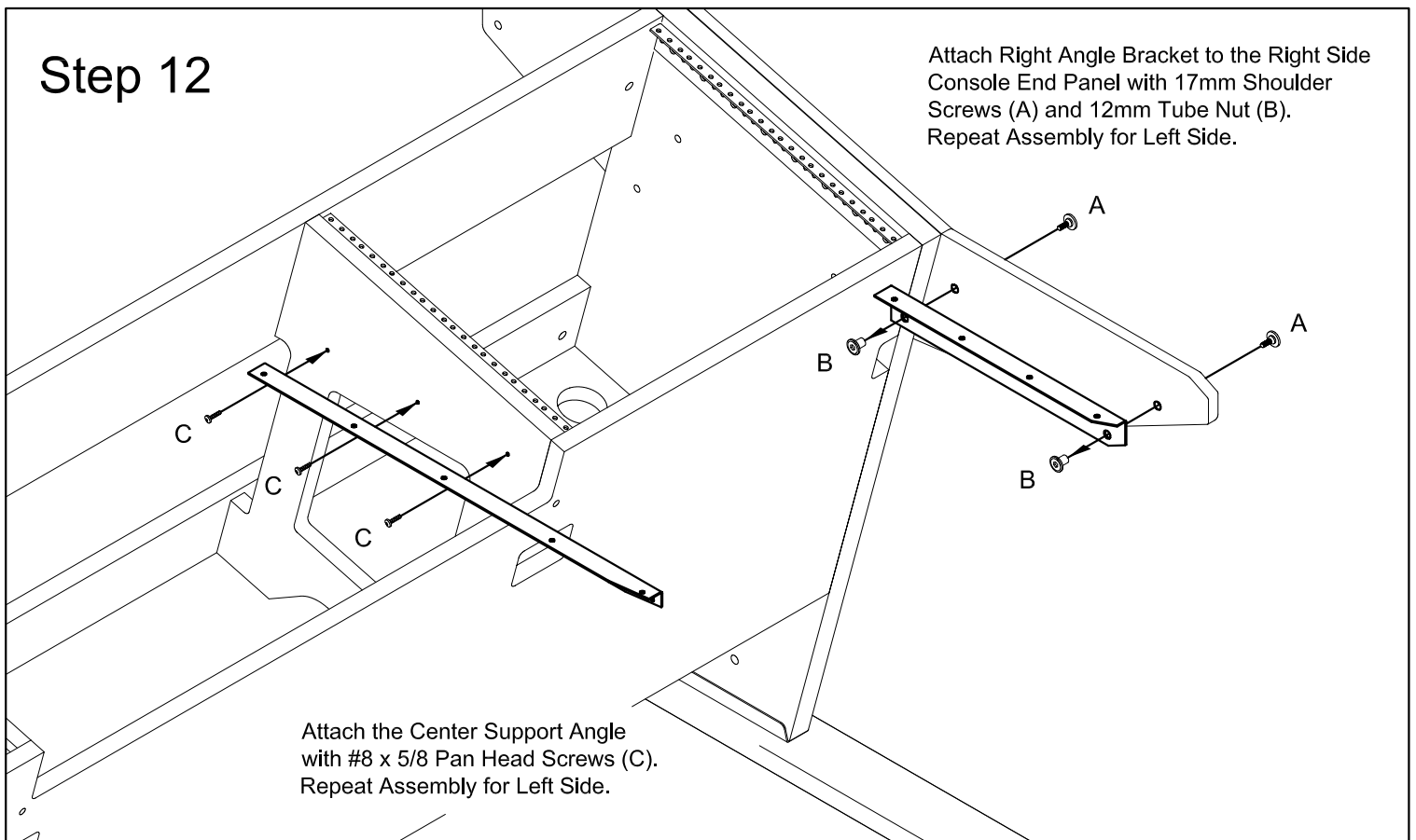
Step 11

Place the Desk Top and Center Top on a flat surface as shown.



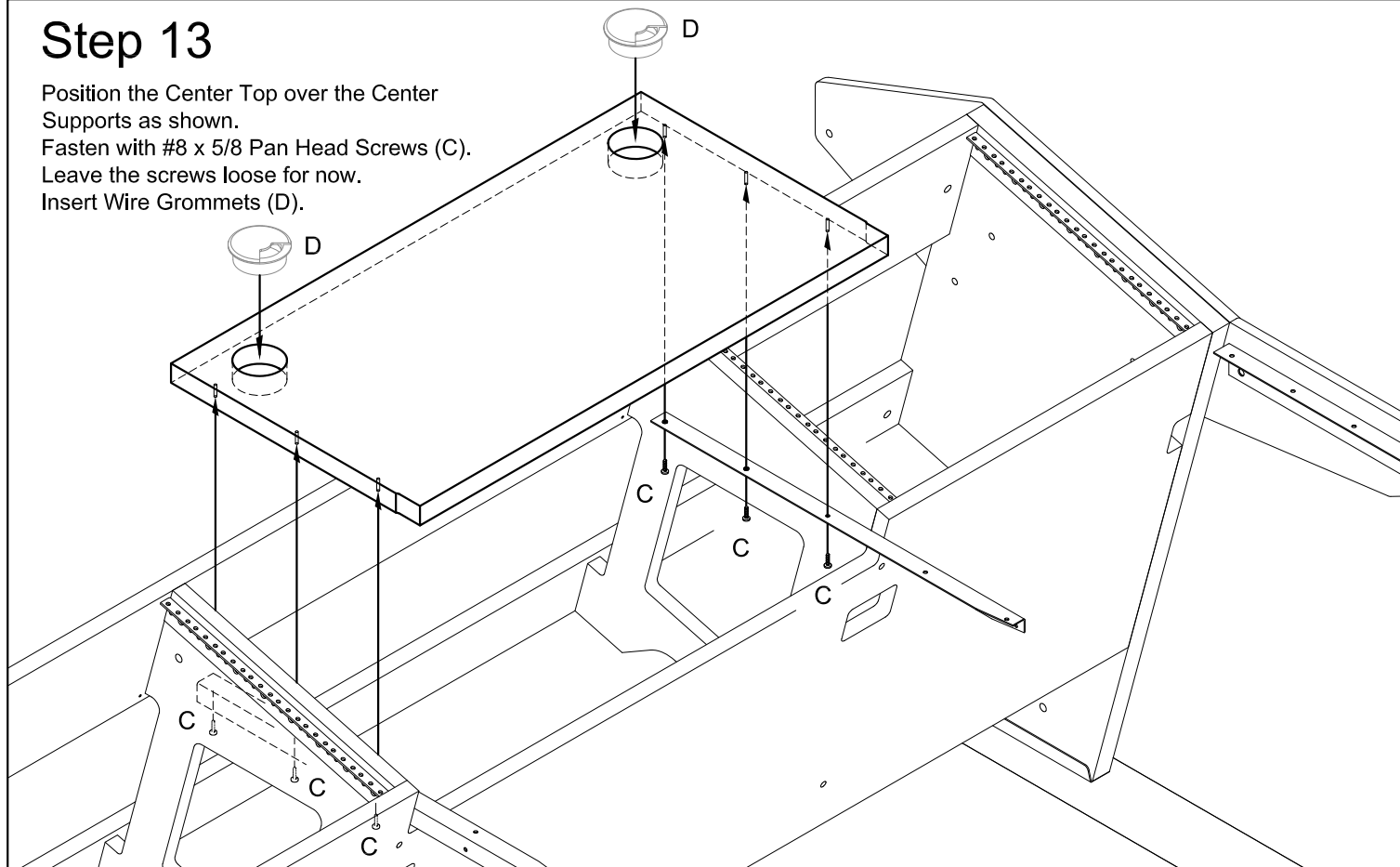
Step 12

Attach Right Angle Bracket to the Right Side Console End Panel with 17mm Shoulder Screws (A) and 12mm Tube Nut (B). Repeat Assembly for Left Side.



Step 13

Position the Center Top over the Center Supports as shown.
Fasten with #8 x 5/8 Pan Head Screws (C).
Leave the screws loose for now.
Insert Wire Grommets (D).



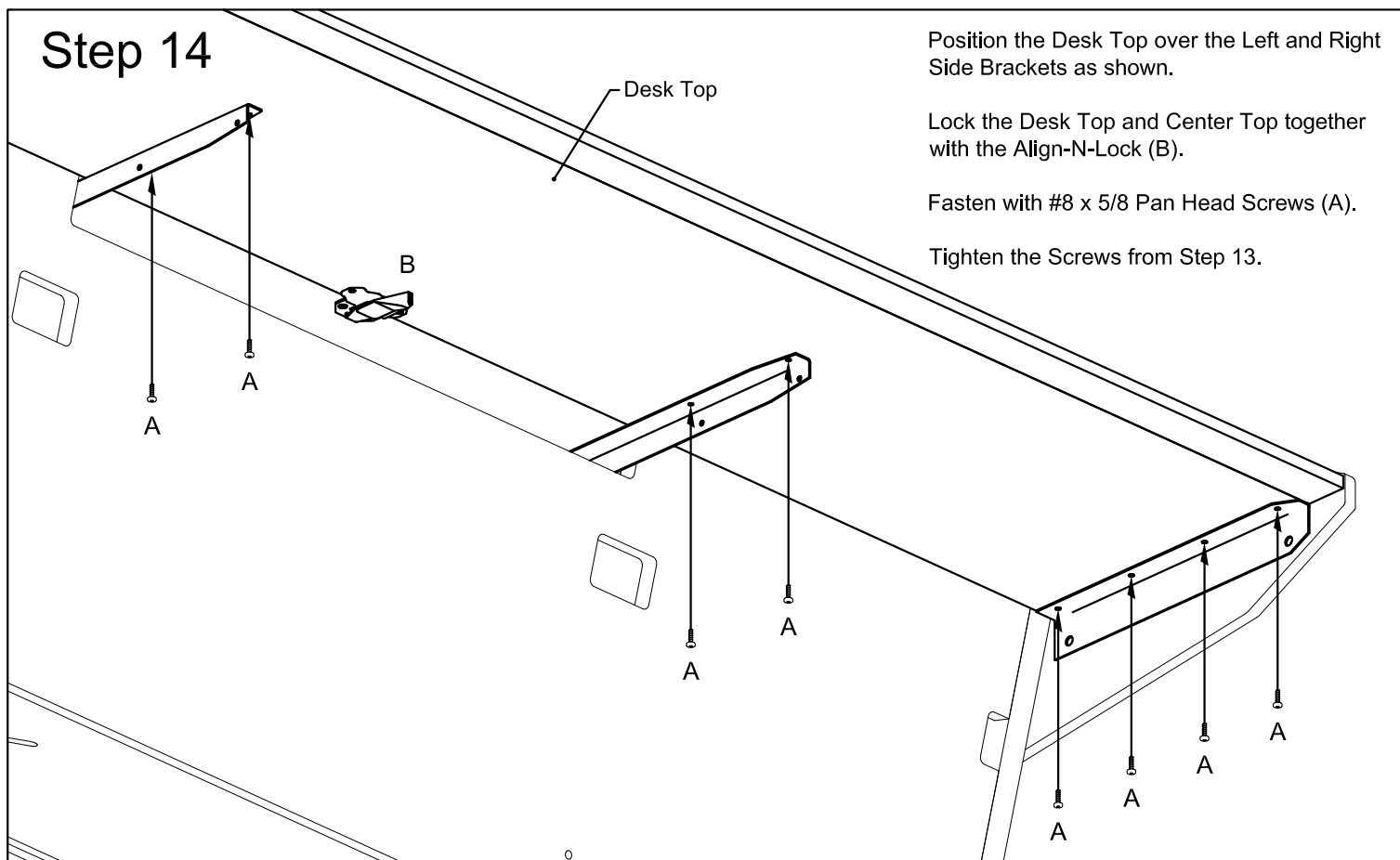
Step 14

Position the Desk Top over the Left and Right Side Brackets as shown.

Lock the Desk Top and Center Top together with the Align-N-Lock (B).

Fasten with #8 x 5/8 Pan Head Screws (A).

Tighten the Screws from Step 13.



Step 15

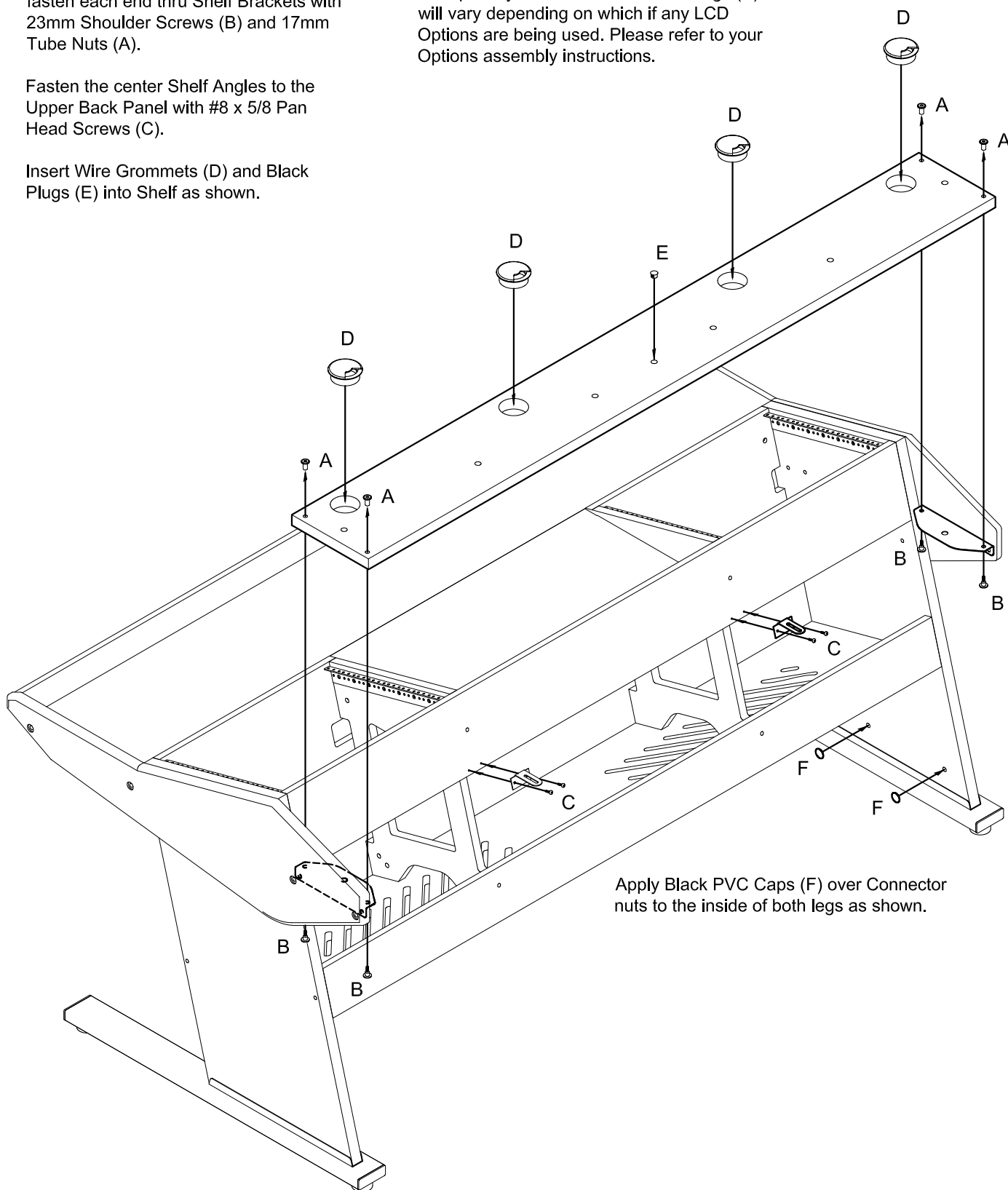
Place LCD Shelf on to unit as shown and fasten each end thru Shelf Brackets with 23mm Shoulder Screws (B) and 17mm Tube Nuts (A).

Fasten the center Shelf Angles to the Upper Back Panel with #8 x 5/8 Pan Head Screws (C).

Insert Wire Grommets (D) and Black Plugs (E) into Shelf as shown.

Note:

The quantity and location of Black Plugs (E) will vary depending on which if any LCD Options are being used. Please refer to your Options assembly instructions.



Apply Black PVC Caps (F) over Connector nuts to the inside of both legs as shown.



Step 16

Fasten the center Shelf Angle to the underside of the LCD Shelf with #10 x 1/2 Truss Head Screws (A).

