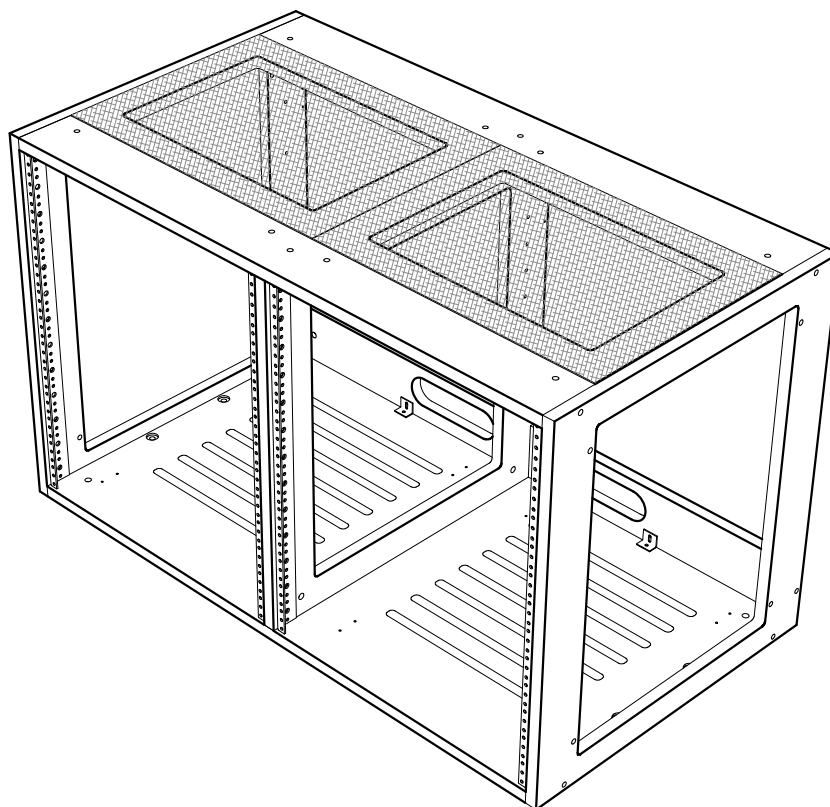


Versa II - Two Bay Assembly Instructions



Thank you for your purchase from Sterling Modular Systems, Inc.
We hope you have years of success with this finely engineered piece of furniture.

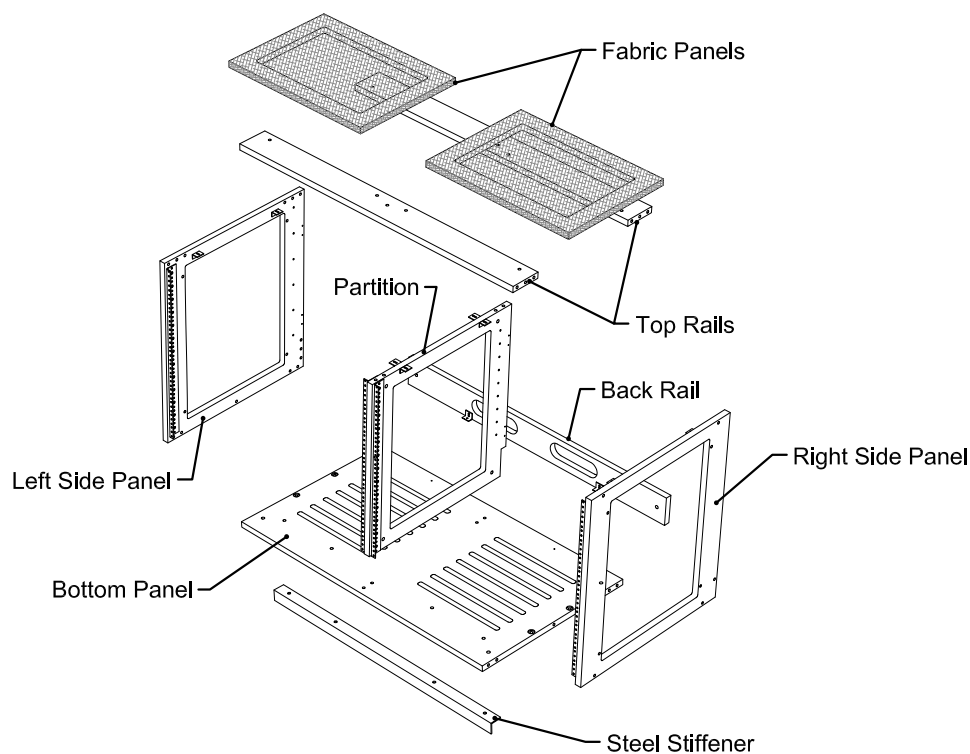
If you have any questions regarding assembly, missing or damaged pieces.
Please contact us:

Telephone: 610-369-5802 (8am to 3pm EST)
Email: sales@sterlingmodular.com

Thank You,
Sterling Modular Systems, Inc.



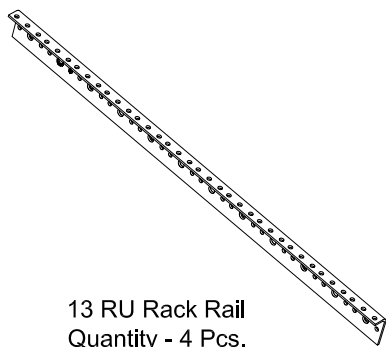
Versa II - Two Bay Assembly Instructions



Exploded View

Hardware

Note:
Please unpack and organize all hardware prior to assembly.



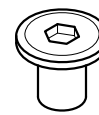
#8 x 1/2"
Flat Head Screw
Quantity - 20 Pcs.



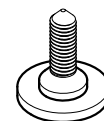
Varianta Screw
Quantity - 25 Pcs.



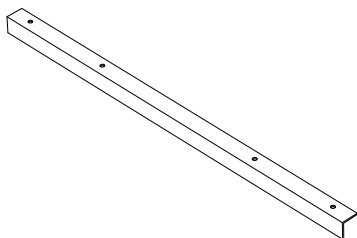
Connector Nut
Quantity - 14 Pcs.



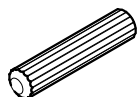
12mm
Tube Nut (Black)
Quantity - 4 Pcs.



17mm
Shoulder Screw
(Silver)
Quantity - 4 Pcs.



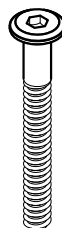
Steel Stiffener
Quantity - 1 Pc.



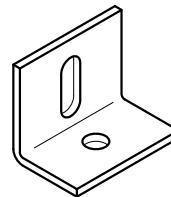
Wood Dowel
22 Pcs.



Black
PVC Plug
8 Pcs.



55mm X 1/4"-20
Connector Bolt
Quantity - 14 Pcs.



Angle Bracket
Quantity - 10 Pcs.



5/32 Allen
Wrench
Quantity - 1 Pc.



5mm Allen
Wrench
Quantity - 1 Pc.

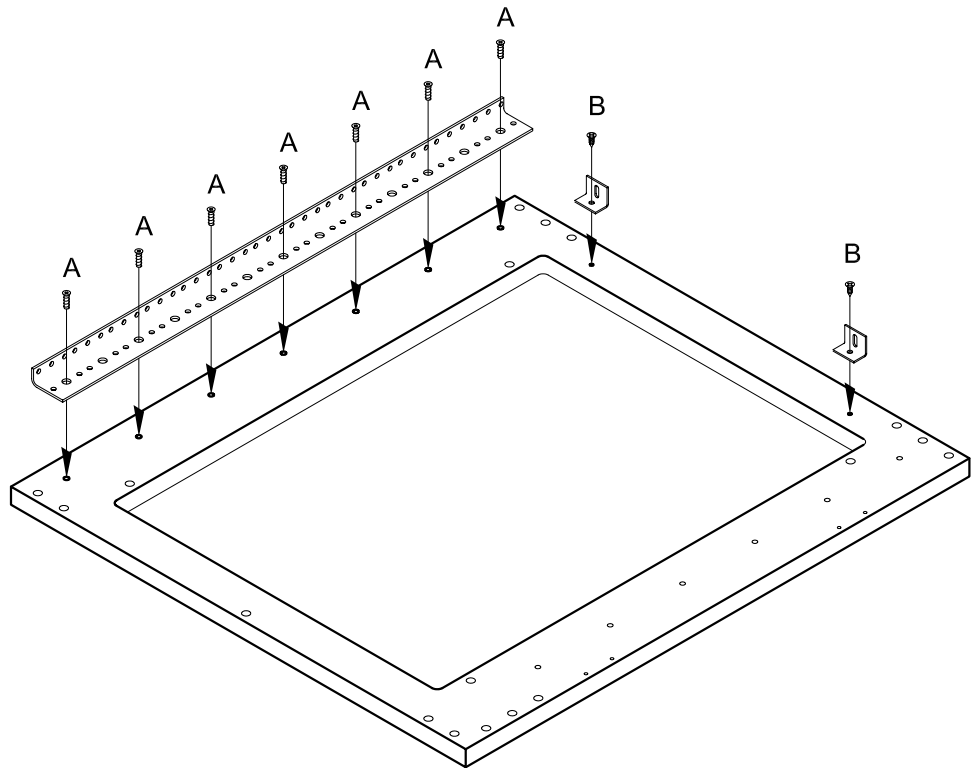


Versa II - Two Bay Assembly Instructions

Step 1

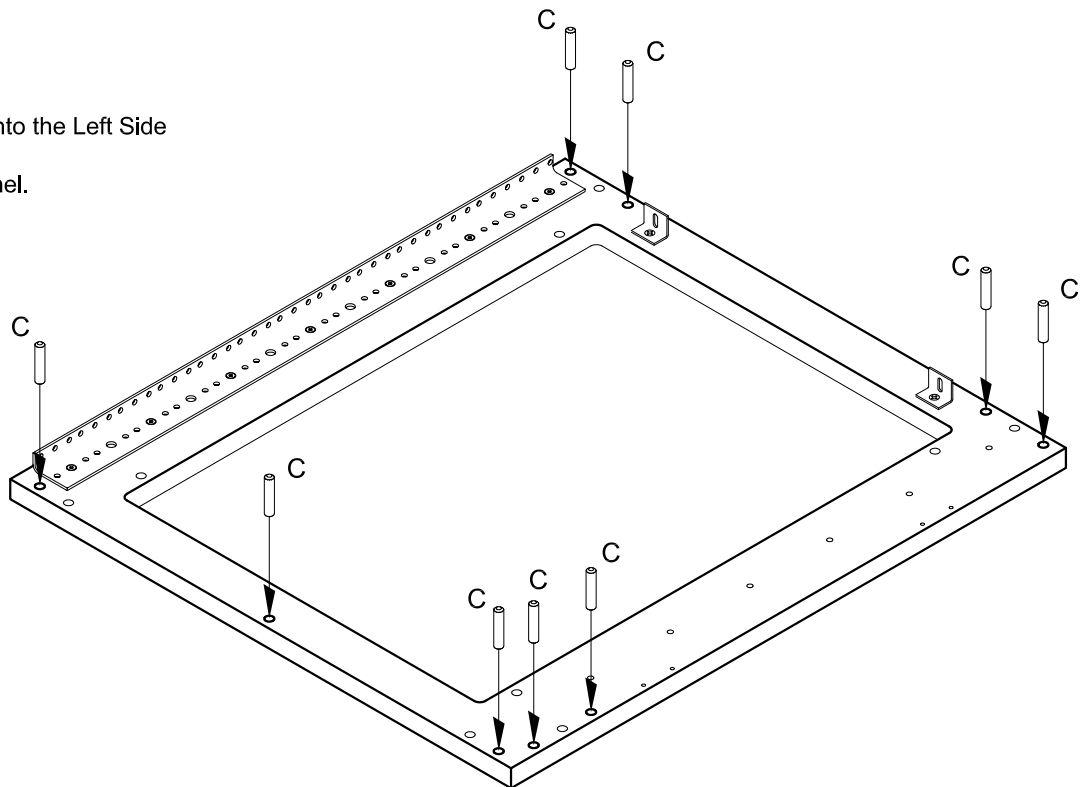
Place the Left Side Panel on a hard flat surface with holes facing up as shown. Attach one of the 13 RU Rack Rails to the Panel using the Varianta Screws (A).

Attach the Angle Brackets to the Left Side Panel with #8 x 1/2" Flat Head Screws (B). Repeat for Right Side Panel.



Step 2

Insert Wood Dowels (C) into the Left Side Panel as shown. Repeat for Right Side Panel.



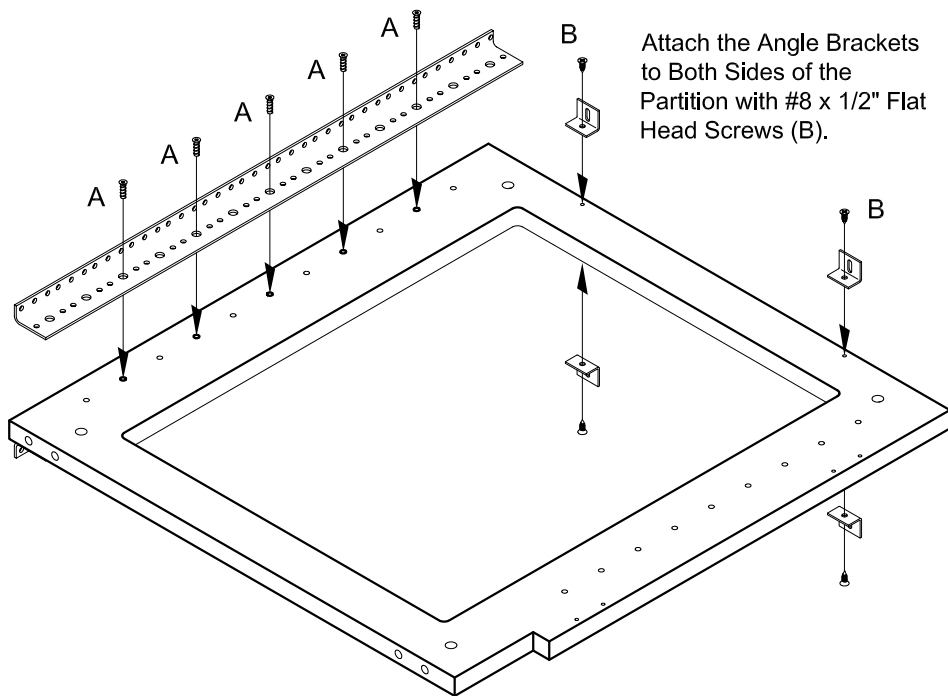
Step 3

Attach one of the 13 RU Rack Rails to each side of the Partition using the Varianta Screws (A).

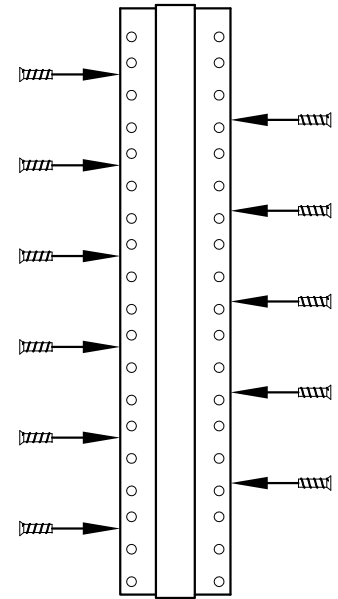
NOTE: The Rack Rail Screws (A) should alternate holes on both sides of the Partition as shown in Fig 2.

Fig. 2

Front View



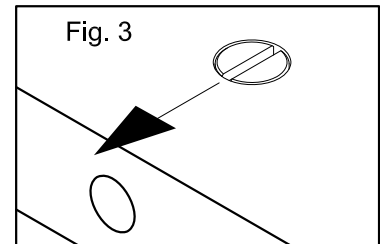
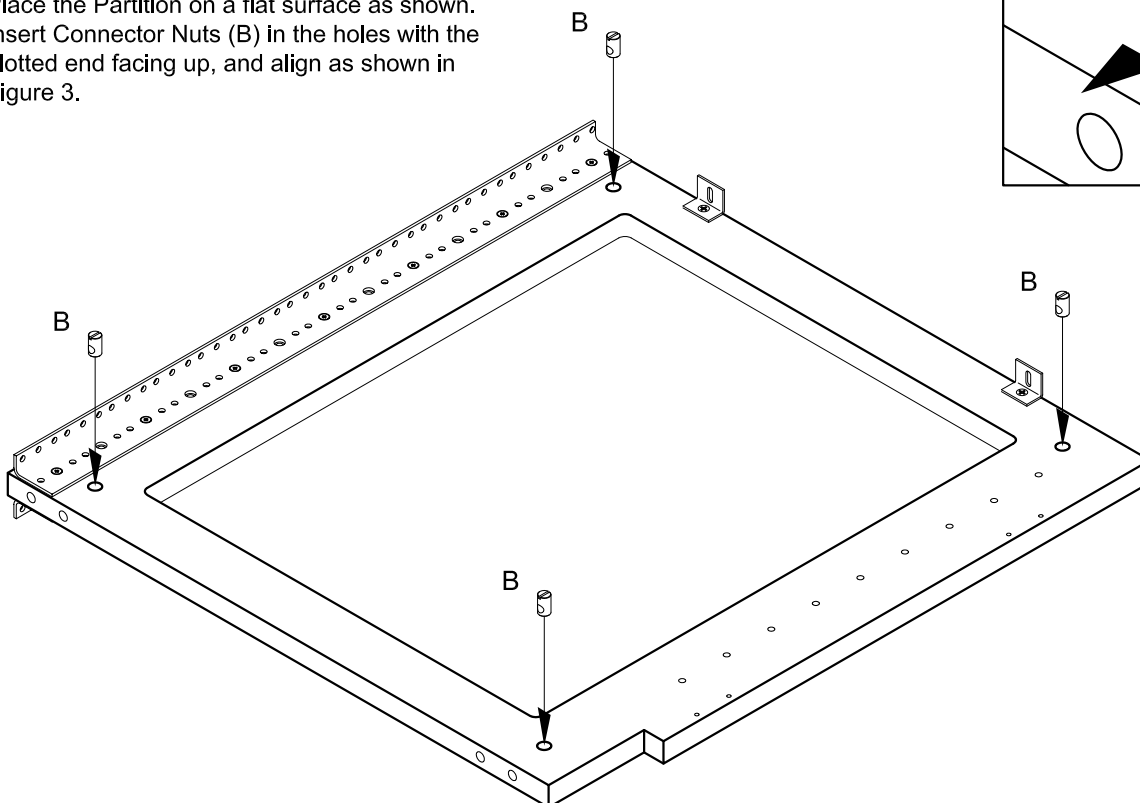
Attach the Angle Brackets to Both Sides of the Partition with #8 x 1/2" Flat Head Screws (B).



Step 4

Place the Partition on a flat surface as shown. Insert Connector Nuts (B) in the holes with the slotted end facing up, and align as shown in Figure 3.

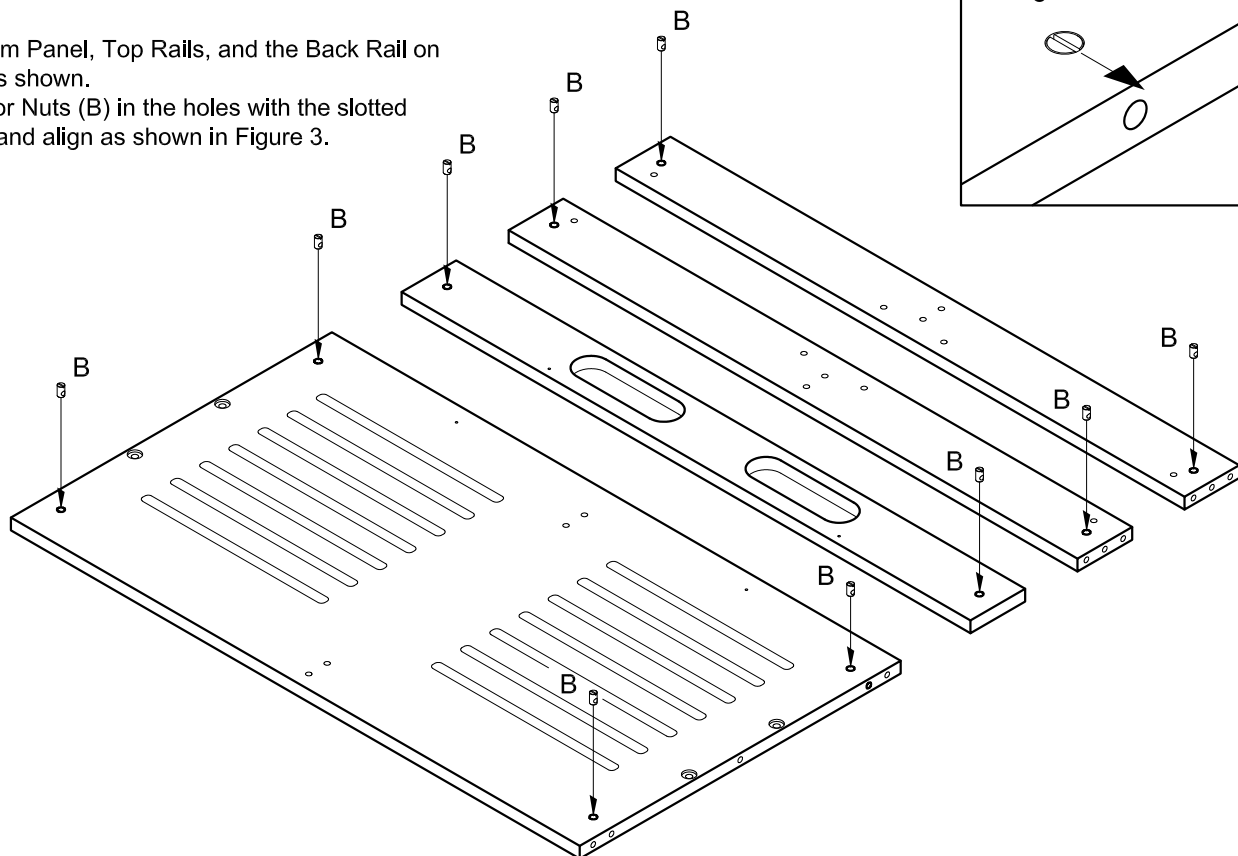
Fig. 3



Step 5

Place the Bottom Panel, Top Rails, and the Back Rail on a flat surface as shown.

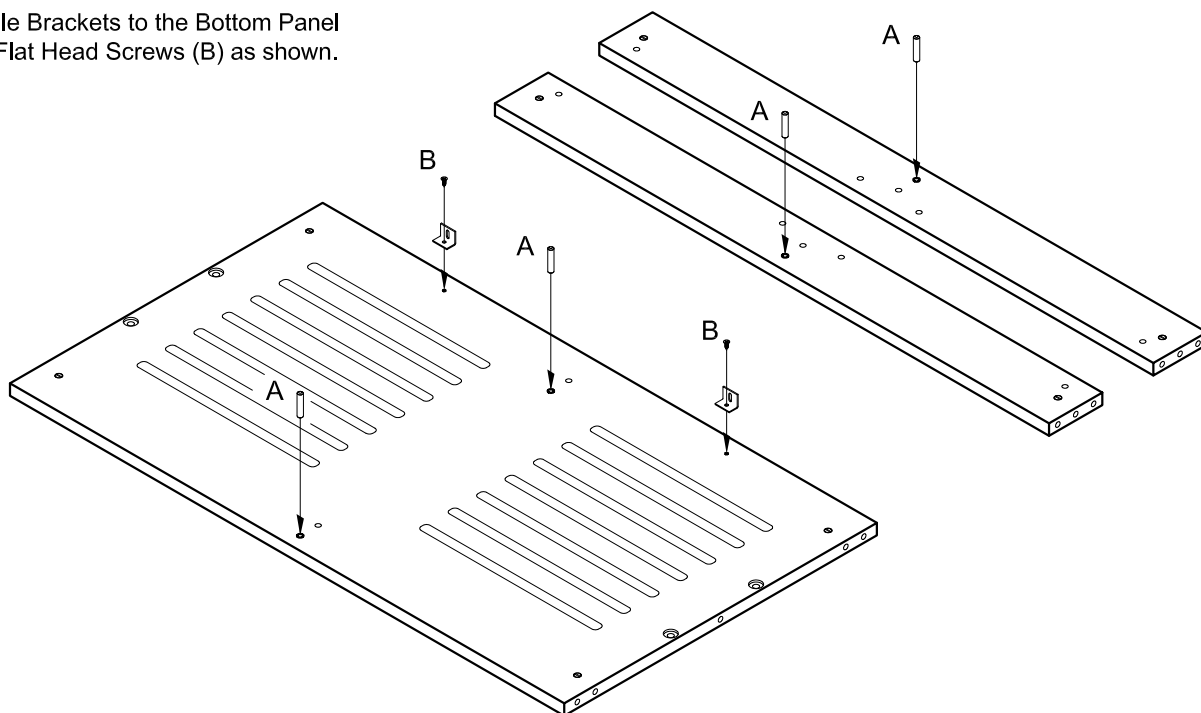
Insert Connector Nuts (B) in the holes with the slotted end facing up, and align as shown in Figure 3.



Step 6

Insert Wood Dowels(A) in the holes as shown.

Attach the Angle Brackets to the Bottom Panel with #8 x 1/2" Flat Head Screws (B) as shown.

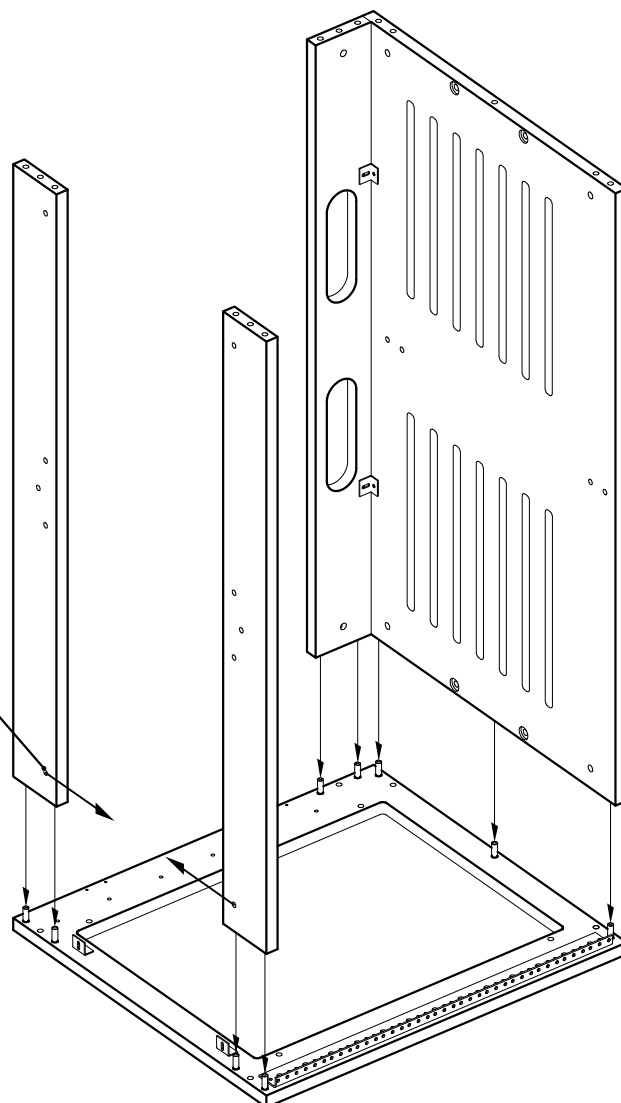
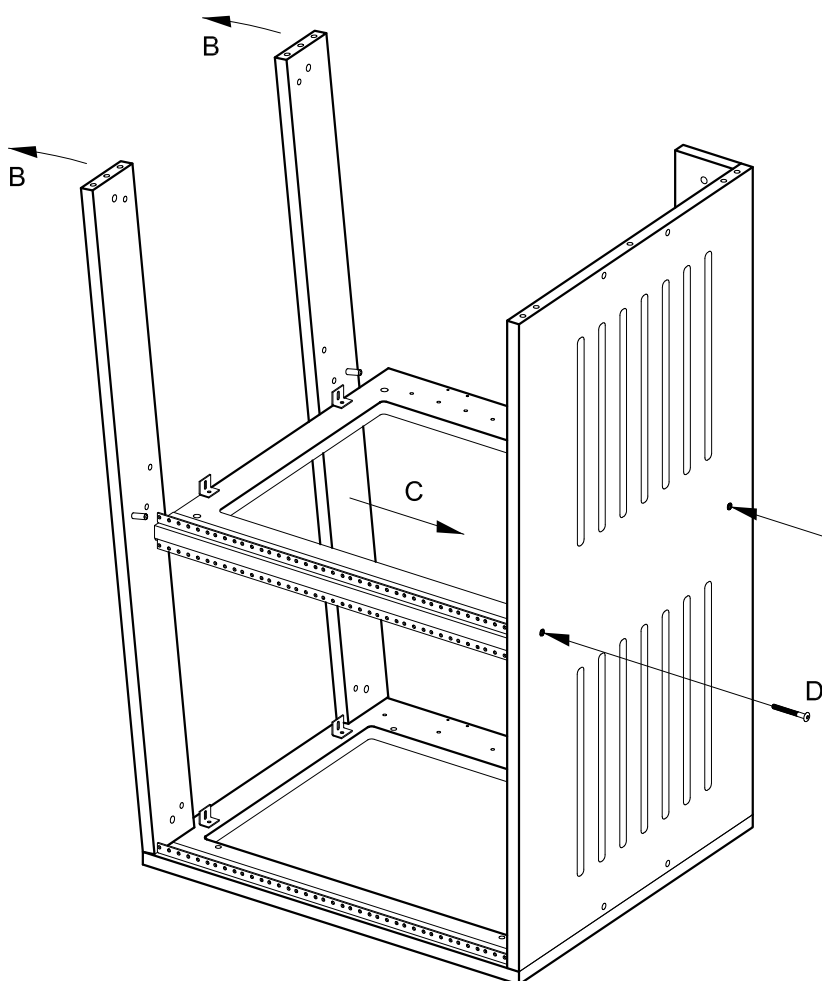


Step 7

Place the Left Side Panel on a flat surface as shown. Locate the Bottom and Back Rail over the Left Side Panel and press in place over the Wood Dowels.

Locate the Top Rails over the Left Side Panel and press in place.

Note:
Location holes for
optional Tops need
to be facing inward
as shown.



Step 8

Gently spread the Top Rails back(B) and locate the Partition as shown. Press Partition into the Bottom(C) using Wood Dowels for alignment.

Align the Top Rails to the Partition and press into place.

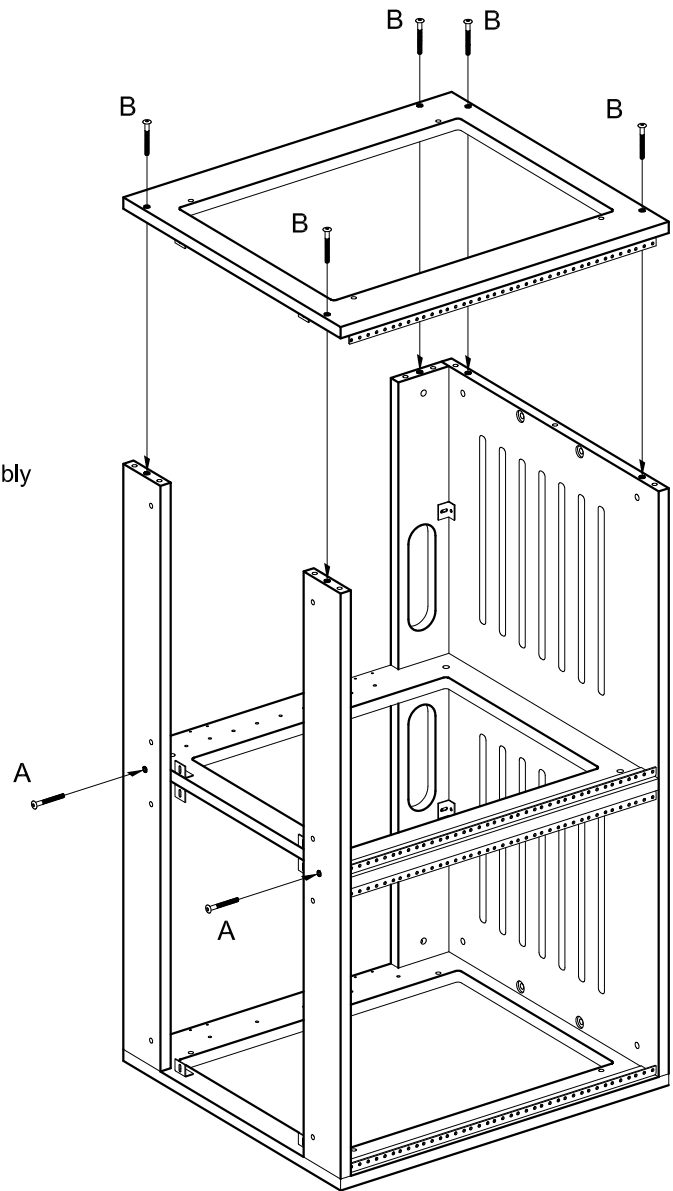
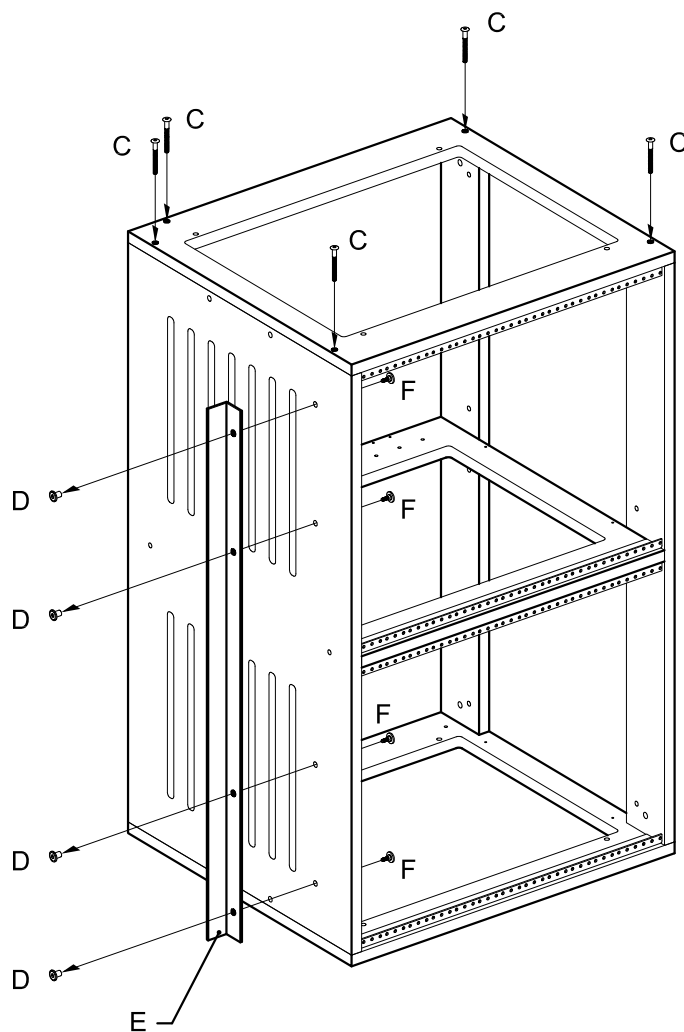
Attach the Bottom to the Partition with 55mm x 1/4-20 Connector Bolts(D).



Step 9

Attach the Top Rails to the Partition with 55mm x 1/4-20 Connector Bolts(A).

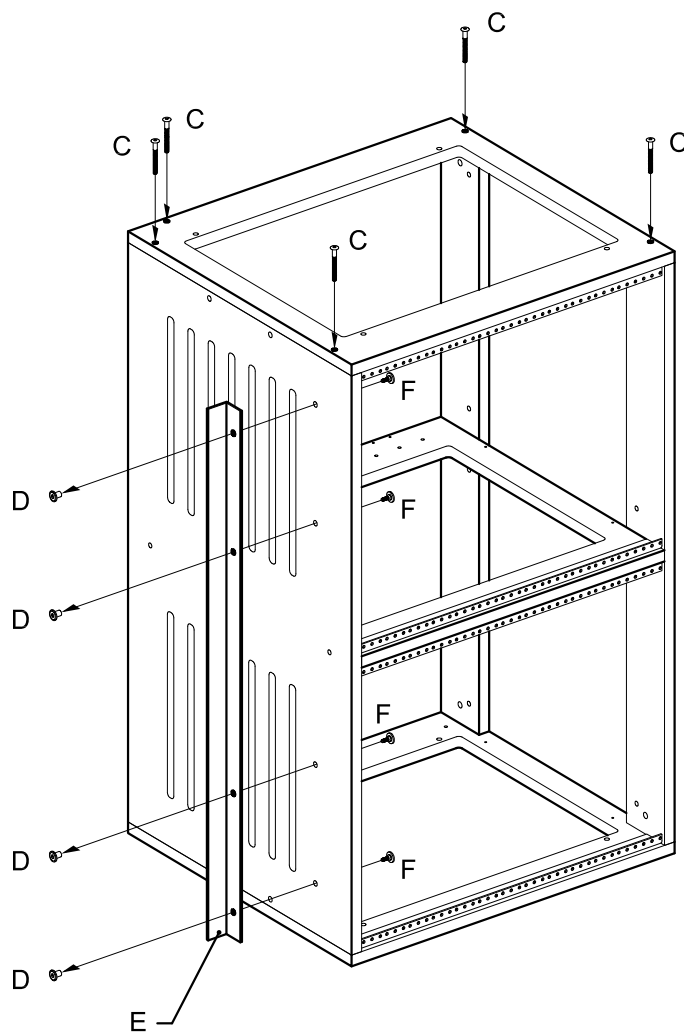
Attach the Right Side Panel to the assembly with 55mm x 1/4-20 Connector Bolts(B).



Step 10

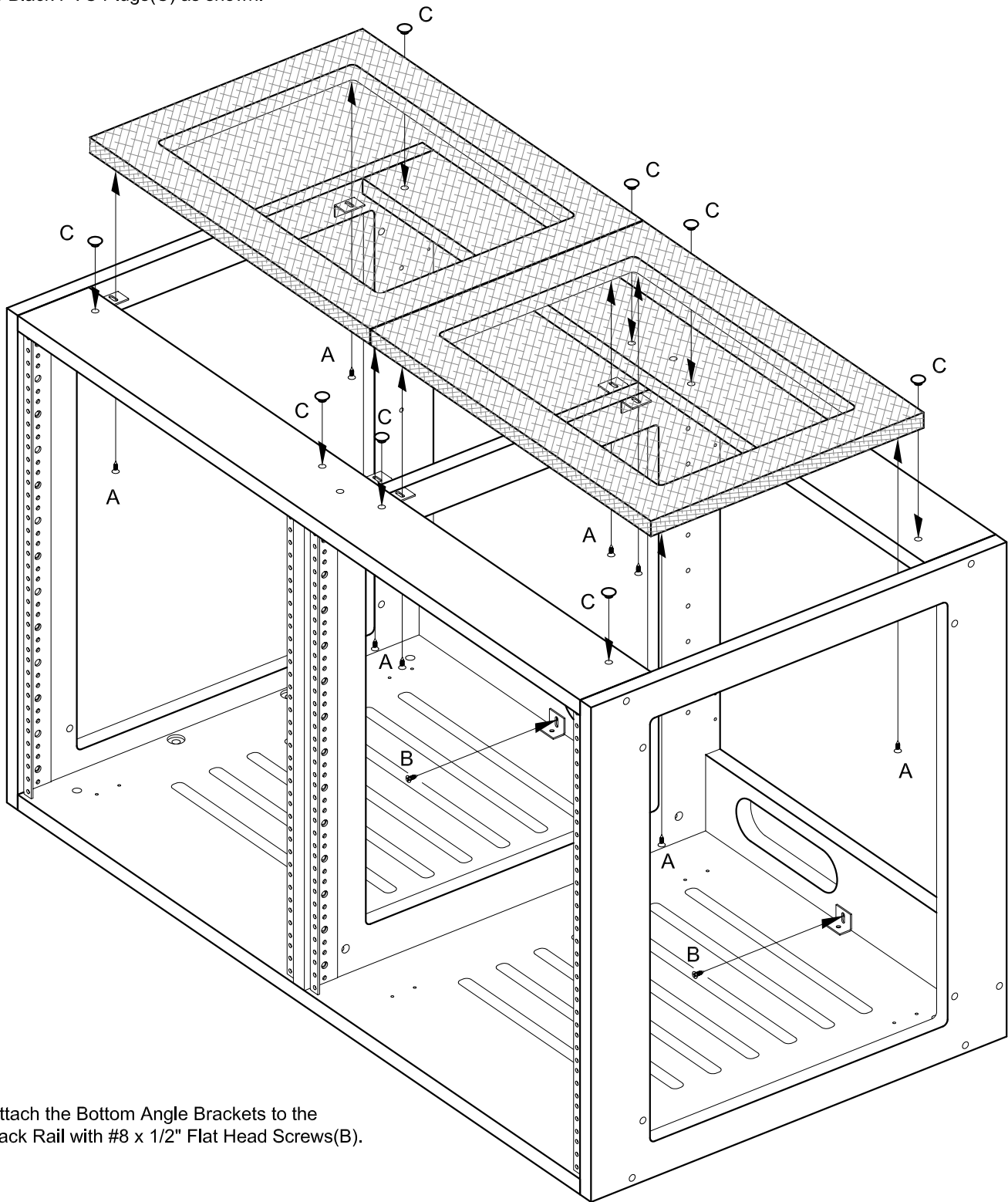
Flip the assembly on the Right Side and fasten the Left Side Panel with 55mm x 1/4-20 Connector Bolts(C).

Attach the Steel Stiffener(E) to the Bottom Panel with 12mm Tube Nuts(D) and 17mm Shoulder Screws(F).



Step 11

Attach the top Fabric Panels from underneath through the Angle Brackets with #8 x 1/2" Flat Head Screws(A).
Inset the Black PVC Plugs(C) as shown.



Attach the Bottom Angle Brackets to the Back Rail with #8 x 1/2" Flat Head Screws(B).

