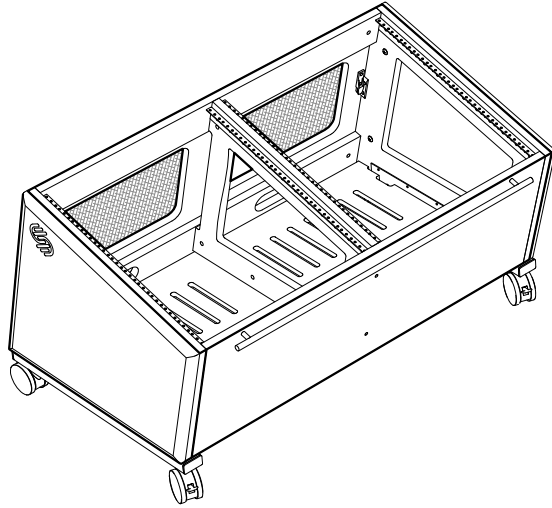
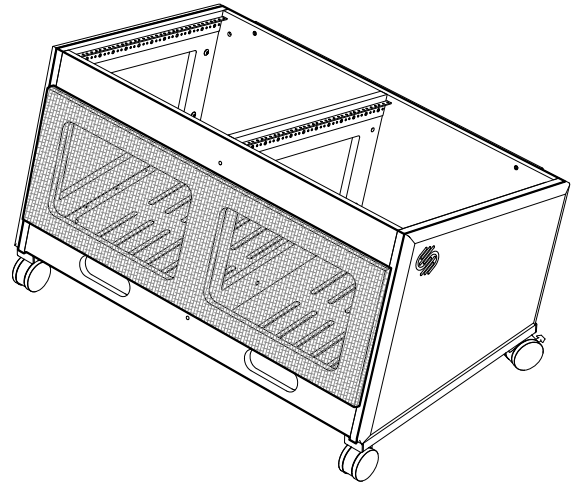


2 Bay Face-Up Assembly Instructions



Front View



Rear View

Thank you for your purchase from Sterling Modular Systems, Inc.
We hope you have years of success with this finely engineered piece of furniture.

If you have any questions regarding assembly, missing or damaged pieces.
Please contact us:

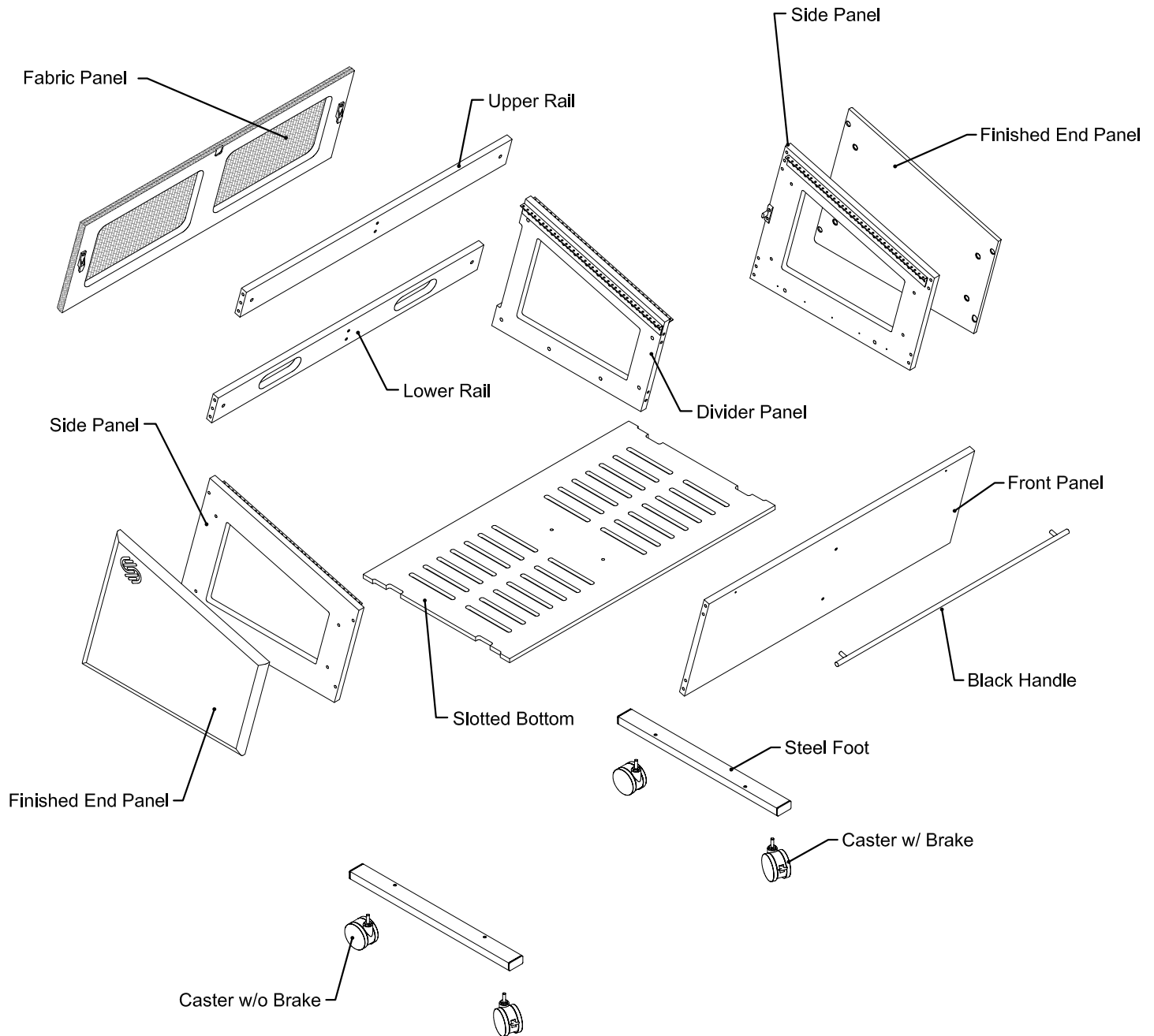
Telephone: 610-369-5802 (8am to 3pm EST)
Email: sales@sterlingmodular.com

Thank You,
Sterling Modular Systems, Inc.



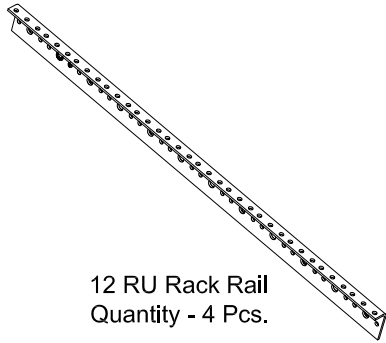
2 Bay Face-Up Assembly Instructions

Exploded View

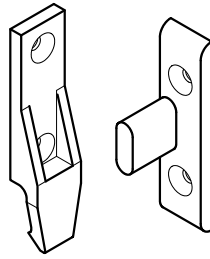


2 Bay Face-Up Assembly Instructions

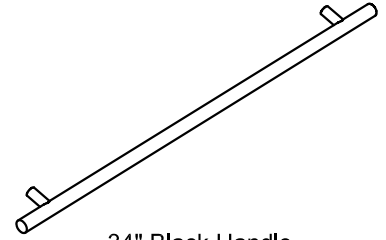
Hardware



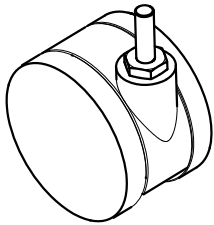
12 RU Rack Rail
Quantity - 4 Pcs.



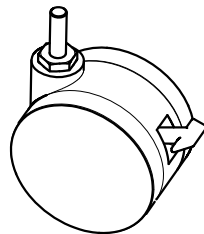
Keku Clips
Quantity - 2 Pcs.



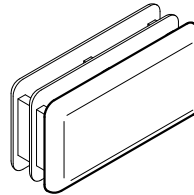
34" Black Handle
Quantity - 1 Pc.



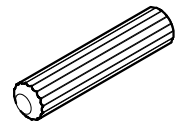
Caster w/o Brake
Quantity - 2 Pcs.



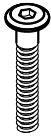
Caster w/ Brake
Quantity - 2 Pcs.



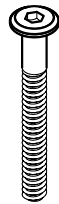
1 x 2 End Cap
Quantity - 4 Pcs.



Wood Dowel
16 Pcs.



30mm X 1/4-20 Connector Bolt
Quantity - 8 Pcs.



55mm X 1/4-20 Connector Bolt
Quantity - 18 Pcs.



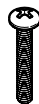
Varianta Screw
Quantity - 24 Pcs.



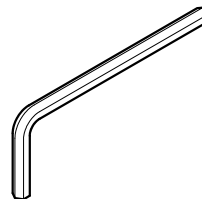
Connector Nut
Quantity - 18 Pcs.



#8 x 1/2" Flat Head Screw
Quantity - 8 Pcs.



M4 x 25mm Pan Head Screw
Quantity - 2 Pcs.



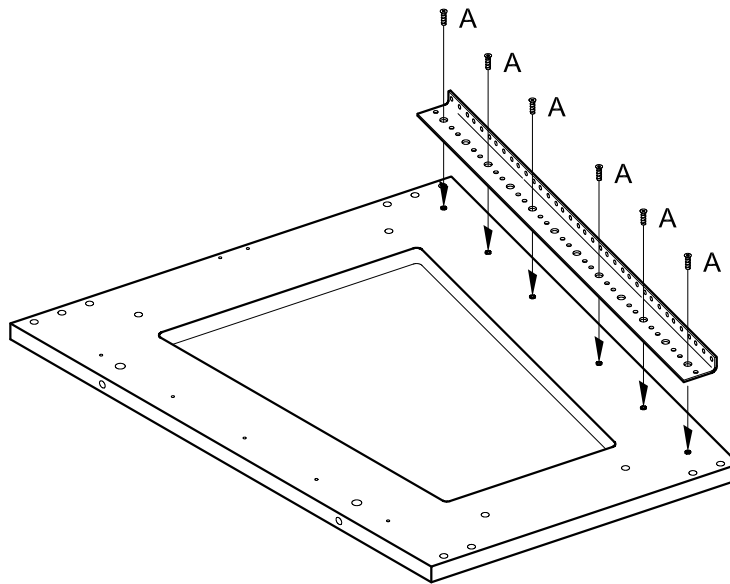
5/32 Allen Wrench
Quantity - 1 Pc.

Note:
Please unpack and
organize all hardware
prior to assembly.



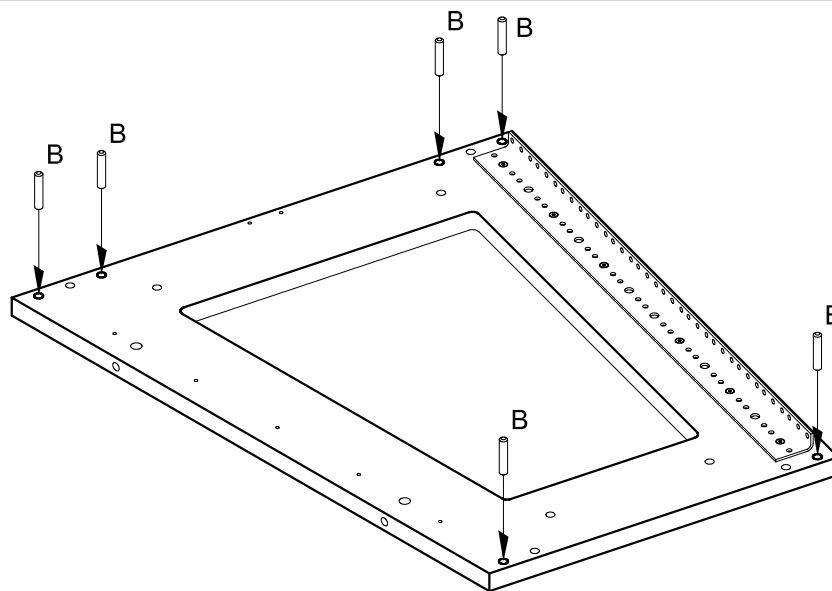
Step 1

Place the Right Side Panel on a hard flat surface with holes facing up as shown. Attach one of the 12 RU Rack Rails to the Panel using the Varianta Screws (A). Repeat for Left Side Panel.



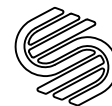
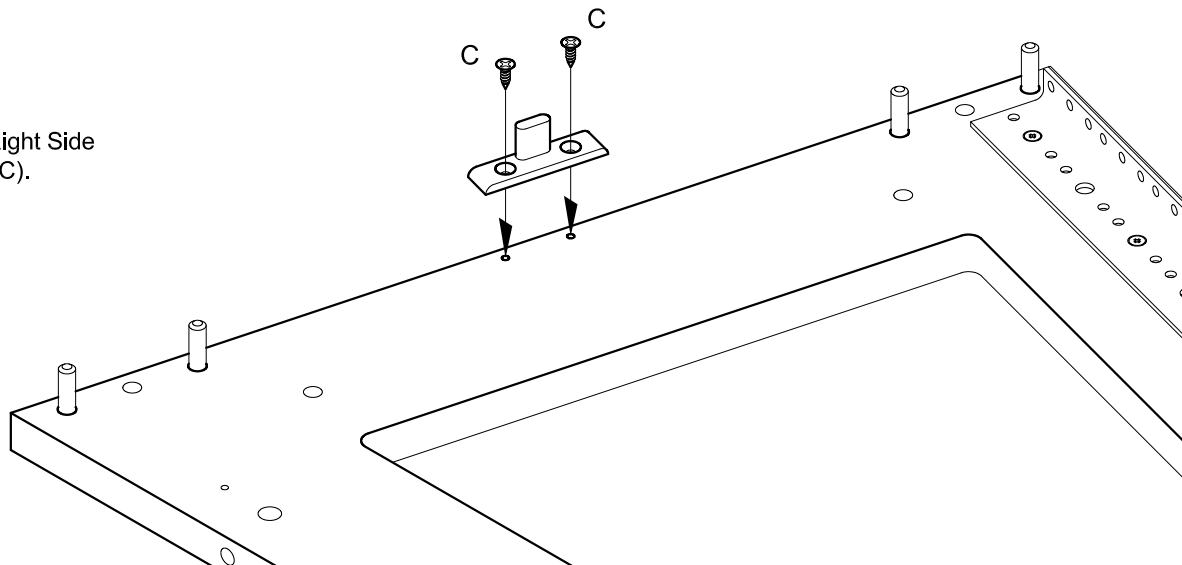
Step 2

Insert Wood Dowels (B) into the Right Side Panel as shown. Repeat for Left Side Panel.



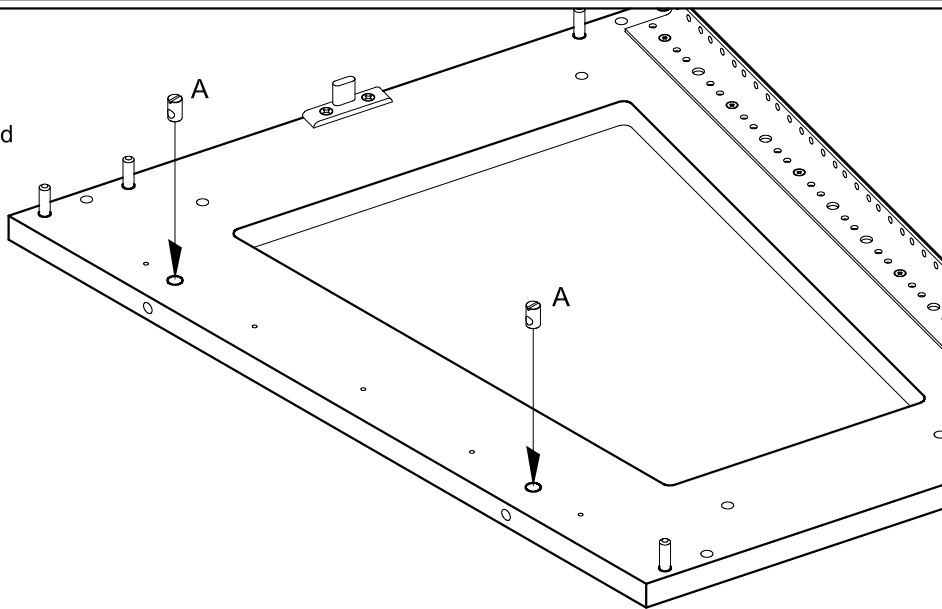
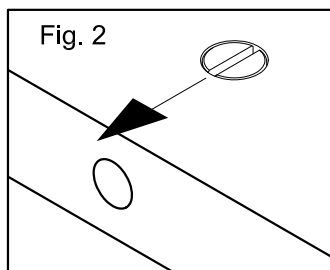
Step 3

Attach the Keku Clip to the Right Side Panel with #8 x 1/2" screws (C). Repeat for Left Side Panel.



Step 4

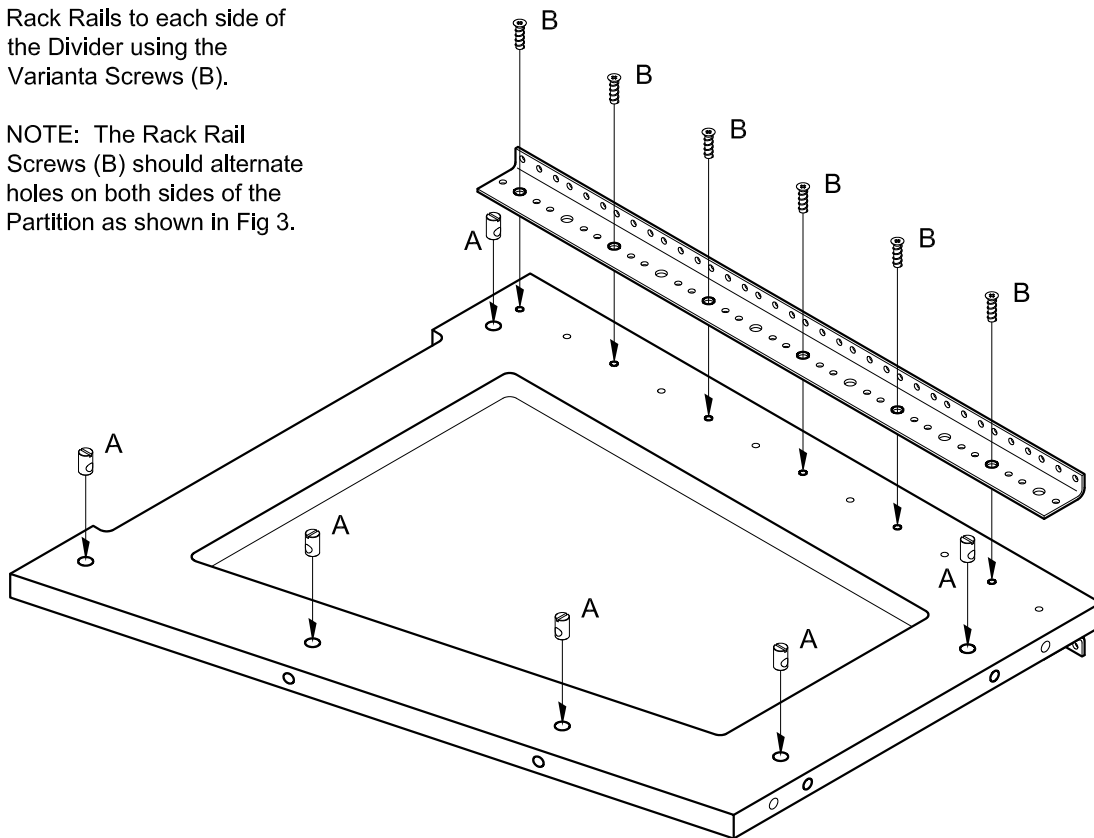
Insert Connector Nuts (A) in the holes with the slotted end facing up, and align as shown in Figure 2. Repeat with Left Side Panel.



Step 5

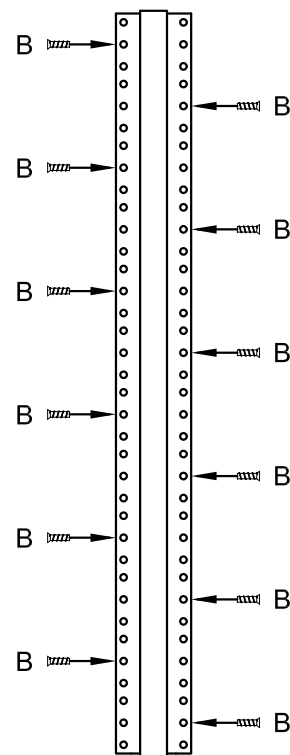
Attach one of the 12 RU Rack Rails to each side of the Divider using the Varianta Screws (B).

NOTE: The Rack Rail Screws (B) should alternate holes on both sides of the Partition as shown in Fig 3.

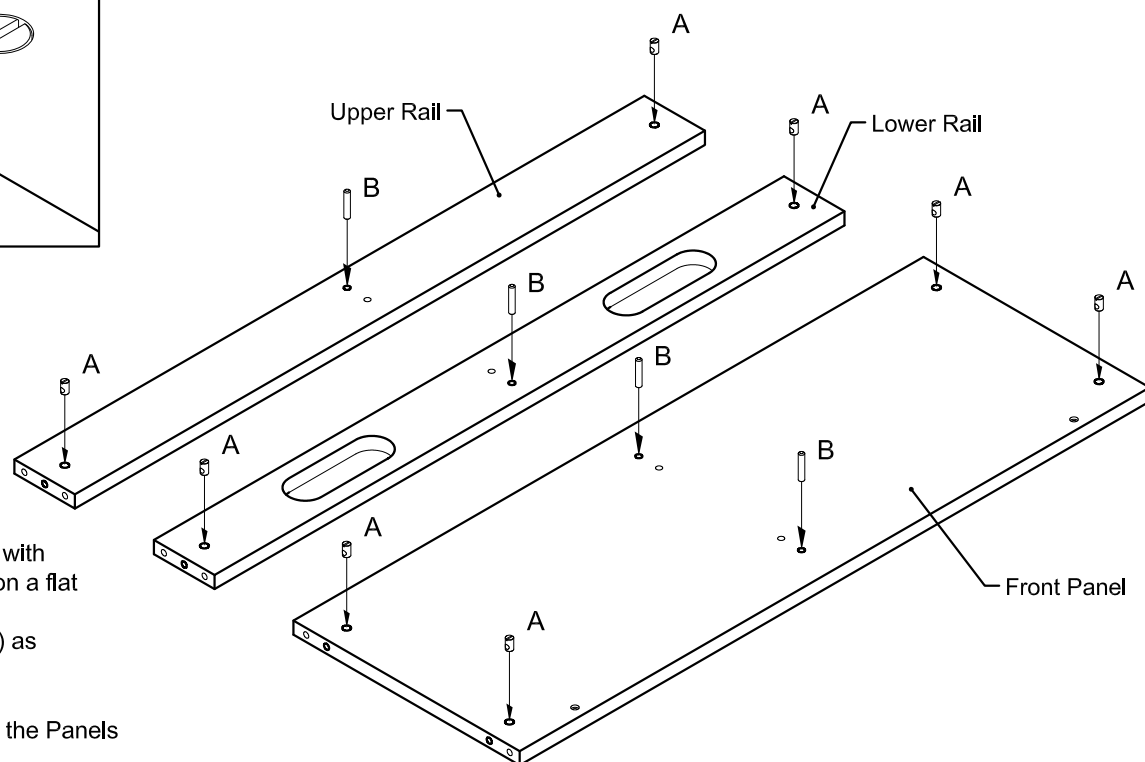
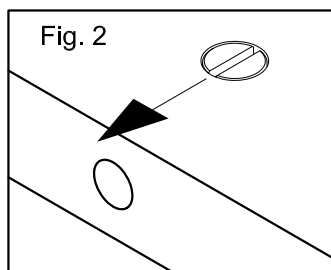


Insert Connector Nuts (A) in the holes with the slotted end facing up, and align as shown in Figure 2.

Fig. 3



Step 6



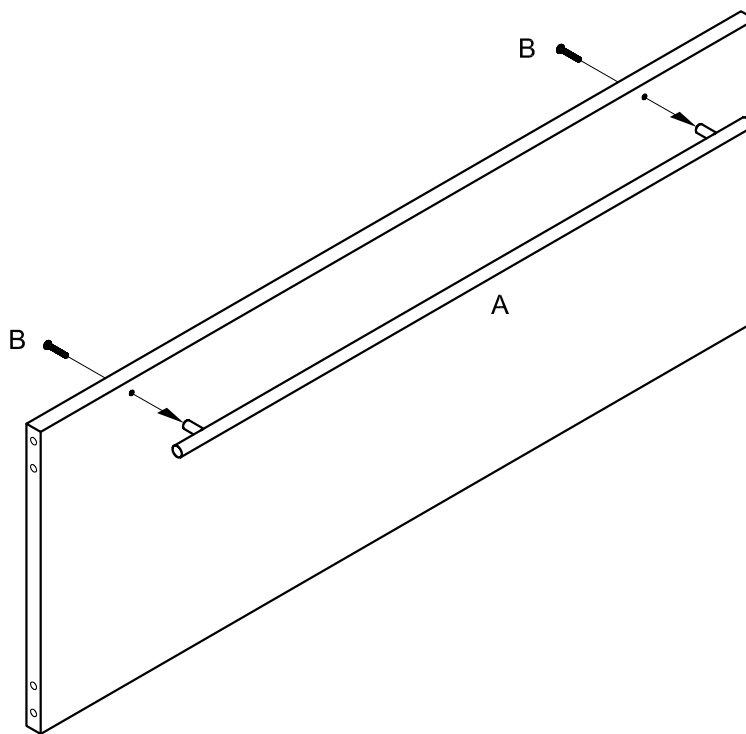
Place the Front Panel along with the Upper and Lower Rails on a flat surface as shown.

Insert the Connector Nuts(A) as shown in Fig. 2 Above.

Insert Wood Dowels (B) into the Panels as shown.

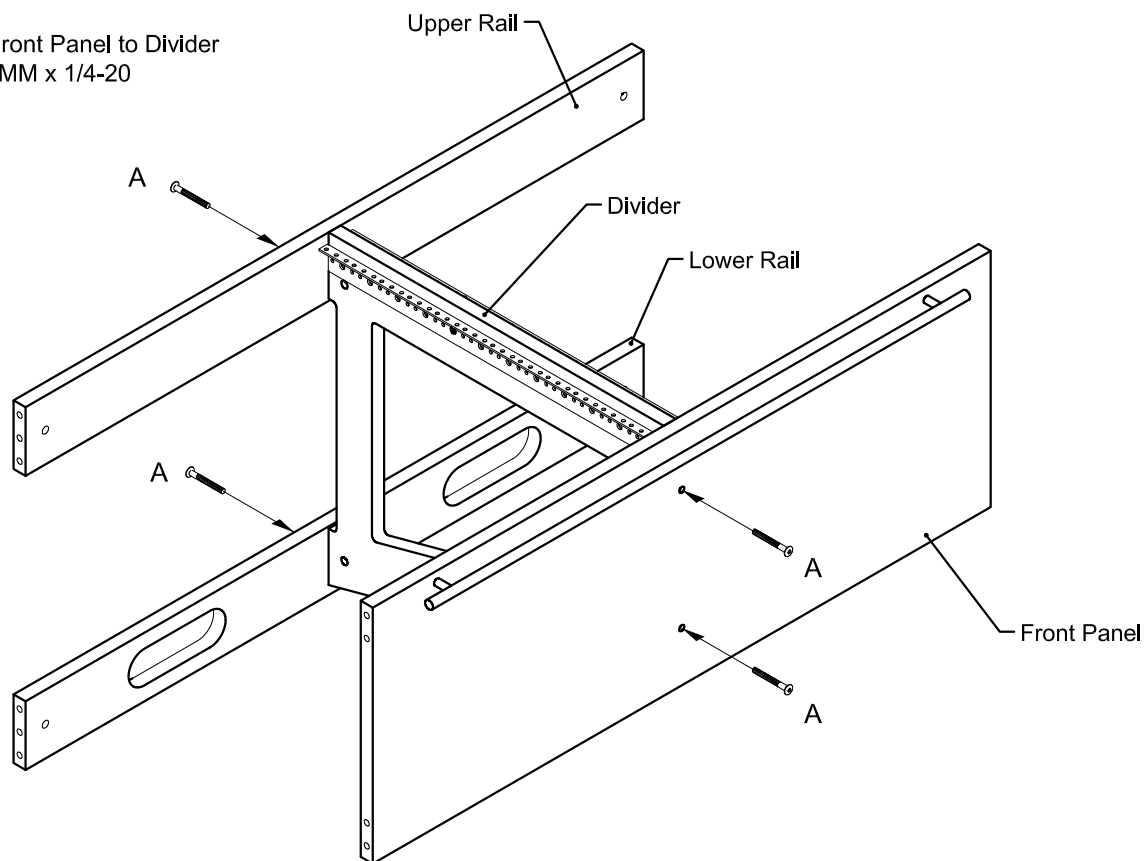
Step 7

Attach the Black Handle(A) to the Front Panel with M4 x 25MM Pan Head Screws(B).



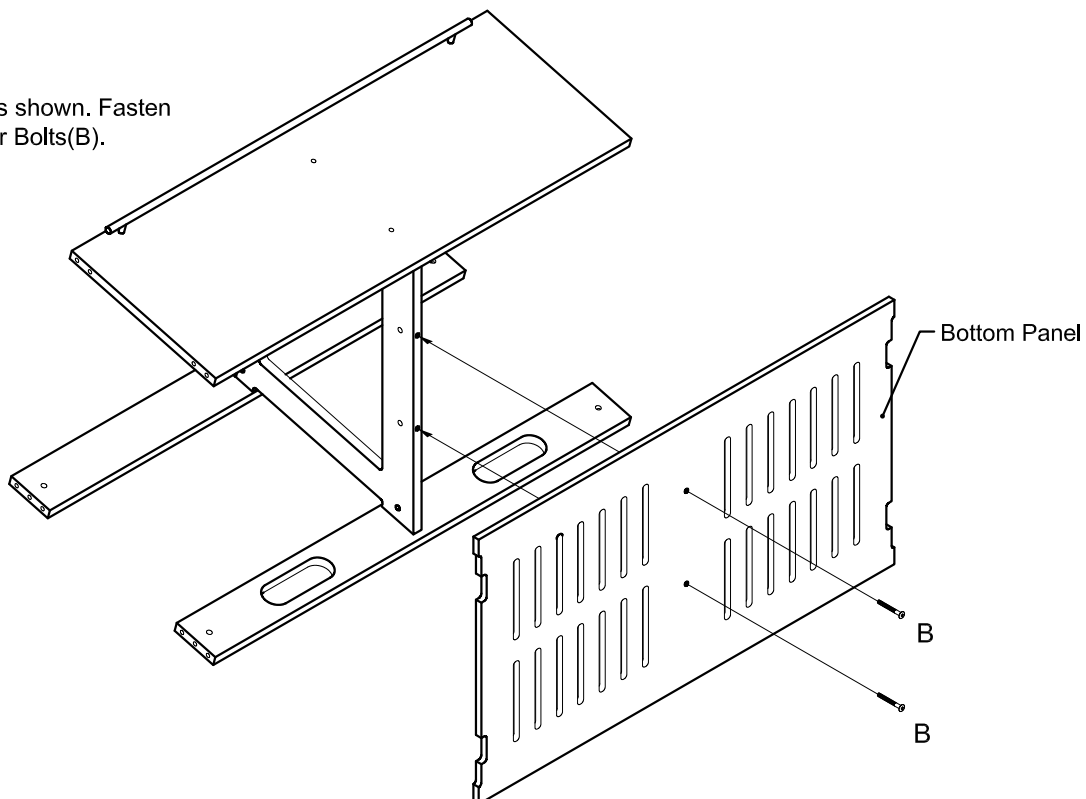
Step 8

Assemble the Rails and Front Panel to Divider as shown. Fasten with 55MM x 1/4-20 Connector Bolts(A).



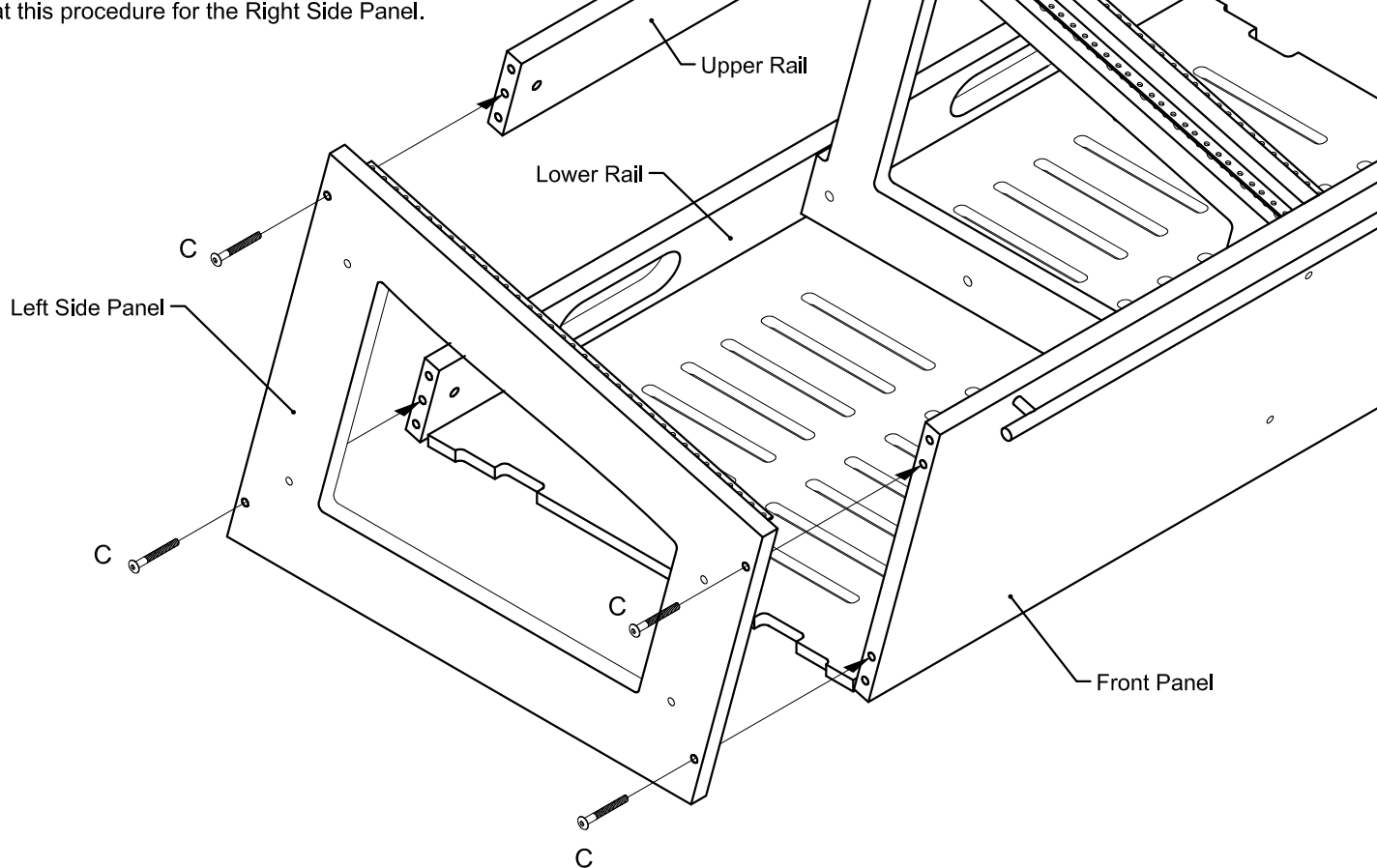
Step 9

Assemble the Bottom Panel as shown. Fasten with 55MM x 1/4-20 Connector Bolts(B).



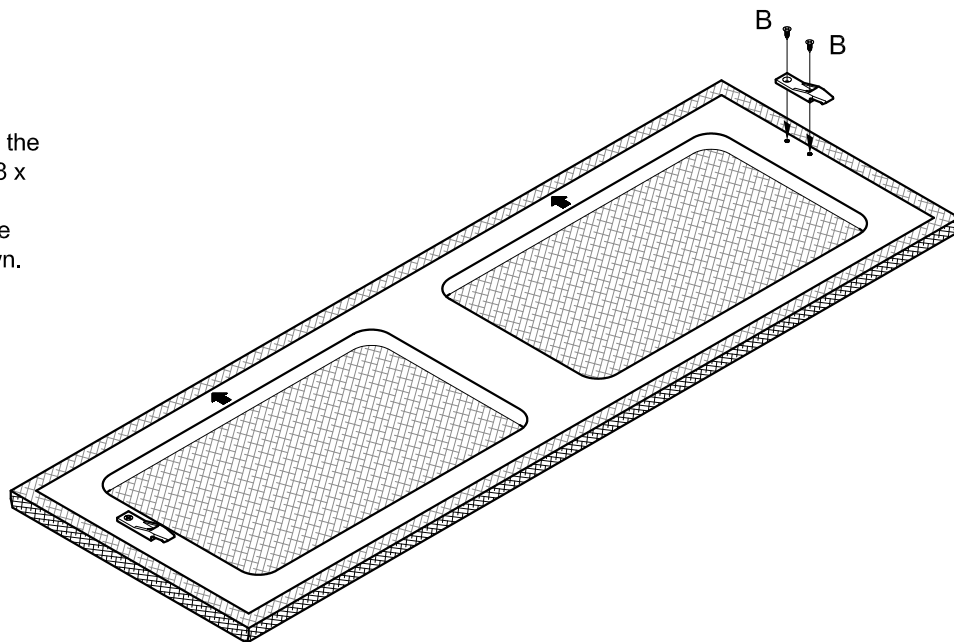
Step 10

Attach the Left Side Panel using the pre-inserted Dowels and fasten with 55MM x 1/4-20 Connector Bolts(C).
Repeat this procedure for the Right Side Panel.



Step 11

Attach the Hook side of the Keku Clips to the back of the Fabric Covered Panel. Use #8 x 1/2" Flat Head Screws(B).
Note that the "UP" label is at the top of the panel and the Keku hooks are facing down.

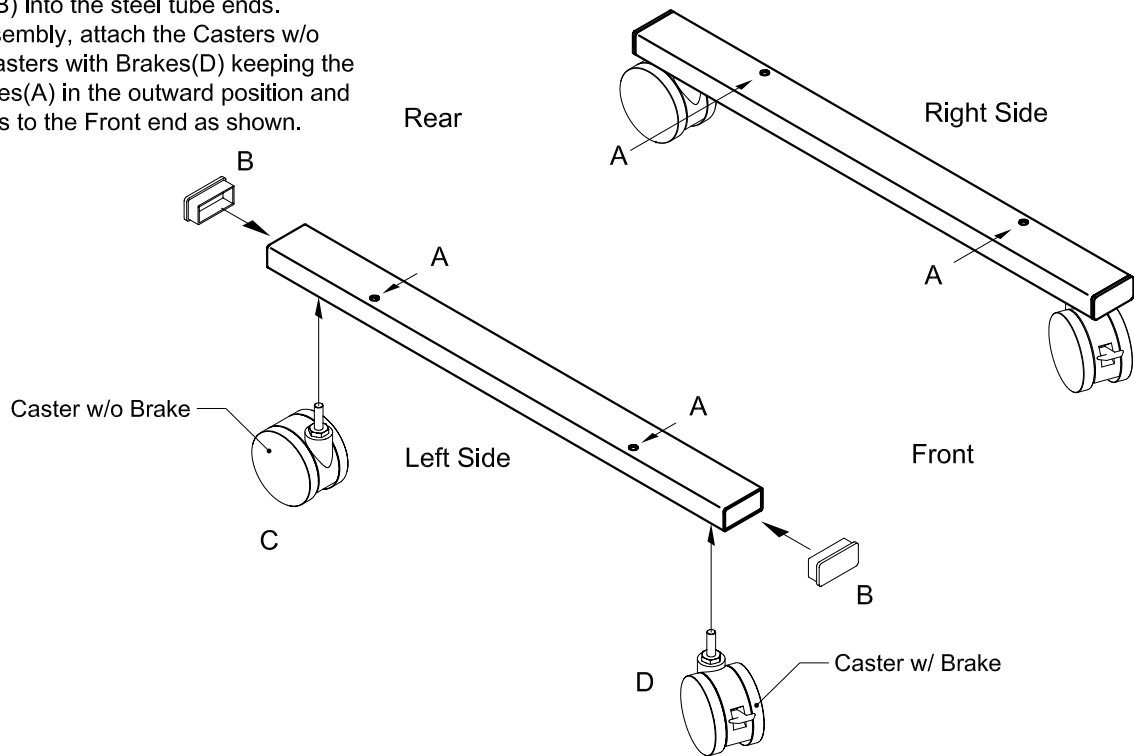


Note: If you have purchased the Face-Up "Riser Option",
STOP here and continue with the Riser Assembly Instructions.

Step 11

Insert the End Caps(B) into the steel tube ends.

To assure proper assembly, attach the Casters w/o Brakes(C) and the Casters with Brakes(D) keeping the offset attachment holes(A) in the outward position and the Casters w/ Brakes to the Front end as shown.

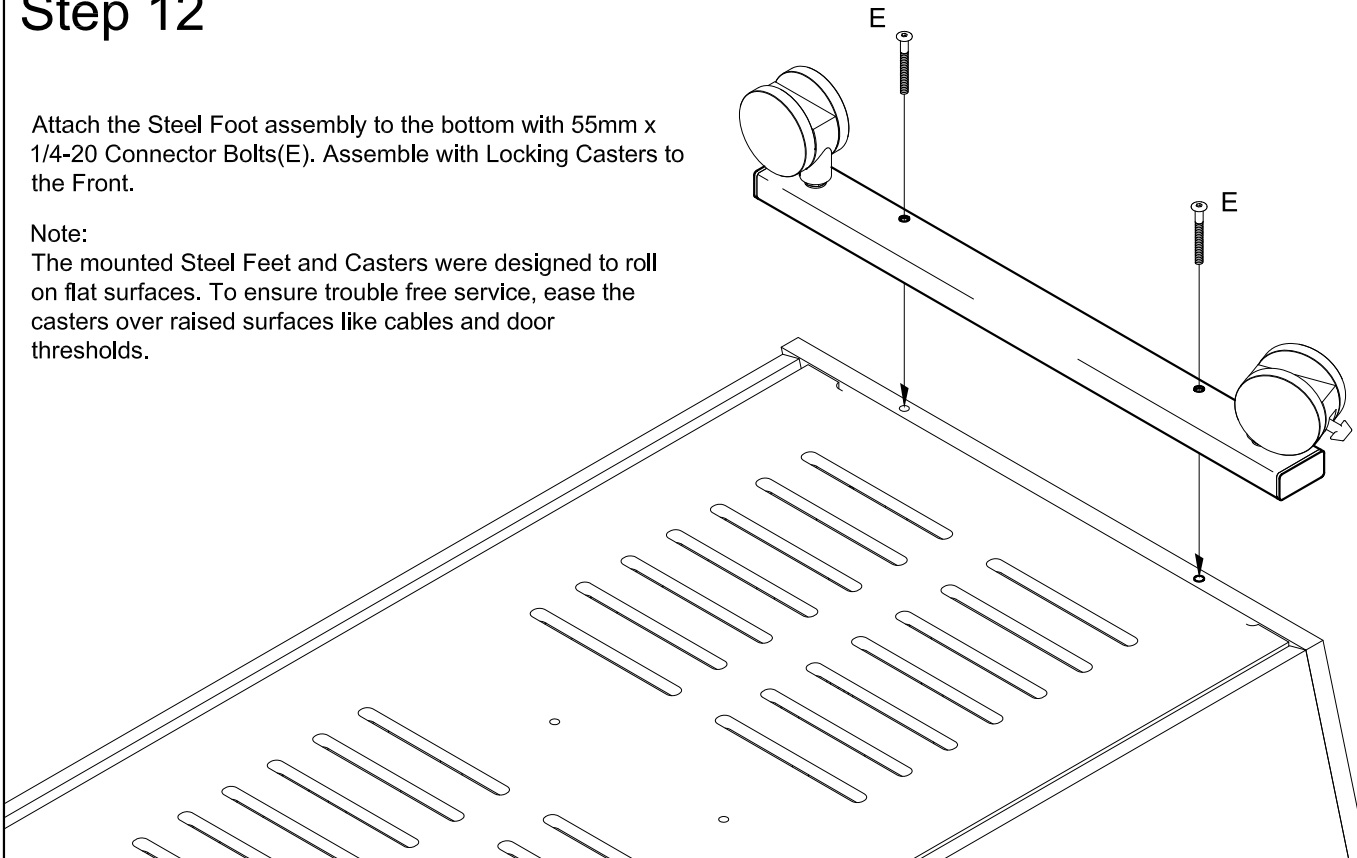


Step 12

Attach the Steel Foot assembly to the bottom with 55mm x 1/4-20 Connector Bolts(E). Assemble with Locking Casters to the Front.

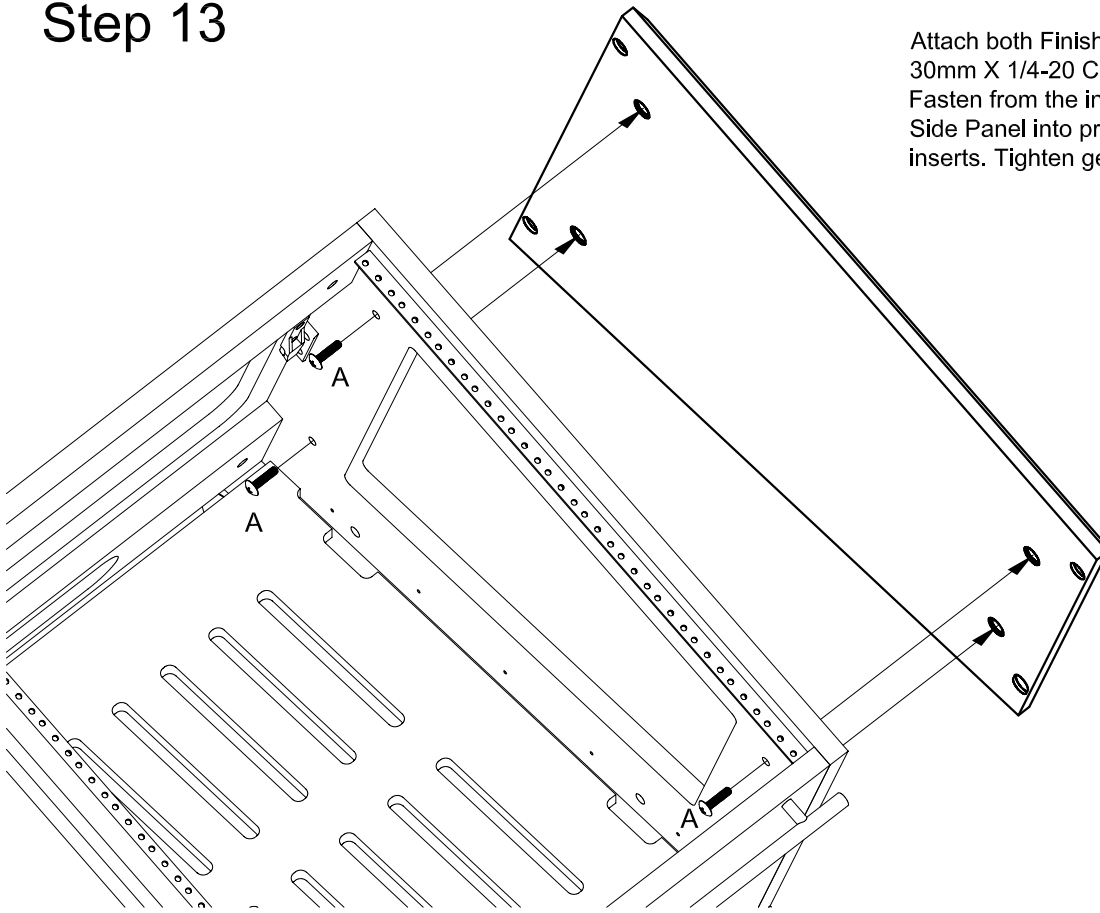
Note:

The mounted Steel Feet and Casters were designed to roll on flat surfaces. To ensure trouble free service, ease the casters over raised surfaces like cables and door thresholds.



Step 13

Attach both Finished End Panels with 30mm X 1/4-20 Connector Bolt (A). Fasten from the inside through the Side Panel into pre-installed threaded inserts. Tighten gently.



Step 14

To attach the removable Fabric Panel.
Press the Panel against the back Rails and Sides(A).
Push downward(B) until locked in position(C).

